Fatigue according to F.E.M. 1.001 and compare with Eurocode 3

3.1.2017
version 4.0

Content

This step-by-step tutorial demonstrates how to implement the fatigue check according F.E.M. 1.001 in SDC Verifier.

The following steps are covered:

- FEM 1.001 Fatigue detailed review;
- Implementation in SDC Verifier;
- Weld Finder Tool overview;
- Fatigue tables and plots;
- Report preparation and results.

Fatigue F.E.M. 1.001

Allowable Stress Design method

The following formulae give for all values of κ the permissible stresses for fatigue

a) $\kappa \leq 0$

- for tension : $\sigma_t = 5 \cdot \sigma_w / (3 - 2 \cdot \kappa)$ (1)

- for compression : $\sigma_c = 2 \cdot \sigma_w / (1 - \kappa)$ (2)

σ_w is given in table above.

b) $\kappa > o$

- for tension $\sigma_t = \sigma_O / [1 - \kappa \cdot (1 - \sigma_O / \sigma_{+1})]$ (3)

- for compression $\sigma_c = 1,2 \cdot \sigma_t$ (4)

where σ_O = tensile stress for $\kappa = 0$ is given by the formula (1) that is :

$$\sigma_O = 1,66 \cdot \sigma_w$$

σ_{+1} = tensile stress for $\kappa = +1$ that is the ultimate strength σ_R divided by the coefficient of safety 4/3 : $\sigma_{+1} = 0,75 \cdot \sigma_R$

σ_t is limited in every case to $0,75 \cdot \sigma_R$.

By way of illustration, fig. A.3.6.1. shows curves giving the permissible stress as a function of the ratio κ for the following cases :

- steel A.52 ;
- predominant tensile stress ;
- group E6 ;
- construction cases W_0, W_1, W_2 for unwelded components and cases of construction for joints K_0 to K_4.

The permissible stresses have been limited to 240 N/mm^2, i.e. to the permissible stress adopted for checking for ultimate strength.

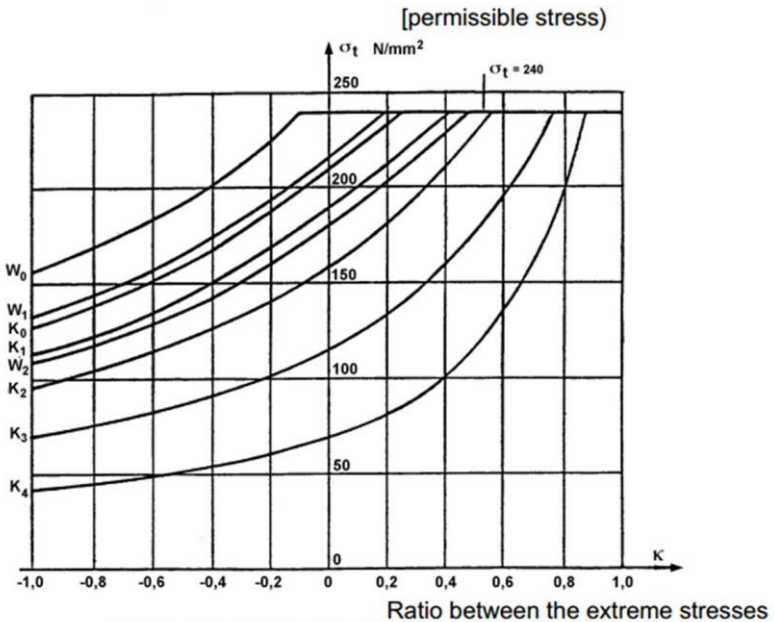


Figure A.3.6.1. - (A 52; tension; group E6)

Fatigue in SDC Verifier

Kappa Factor

$\kappa_x = \sigma_{x\,min} / \sigma_{x\,max}$

$\kappa_y = \sigma_{y\,min} / \sigma_{y\,max}$

$\kappa_{xy} = \tau_{xy\,min} / \tau_{xy\,max}$

Allowable Stress

a) $\kappa \leq 0$

- for tension : $\sigma_t = 5 \cdot \sigma_w / (3 - 2 \cdot \kappa)$ (1)

- for compression : $\sigma_c = 2 \cdot \sigma_w / (1 - \kappa)$ (2)

σ_w is given in table above.

b) $\kappa > o$

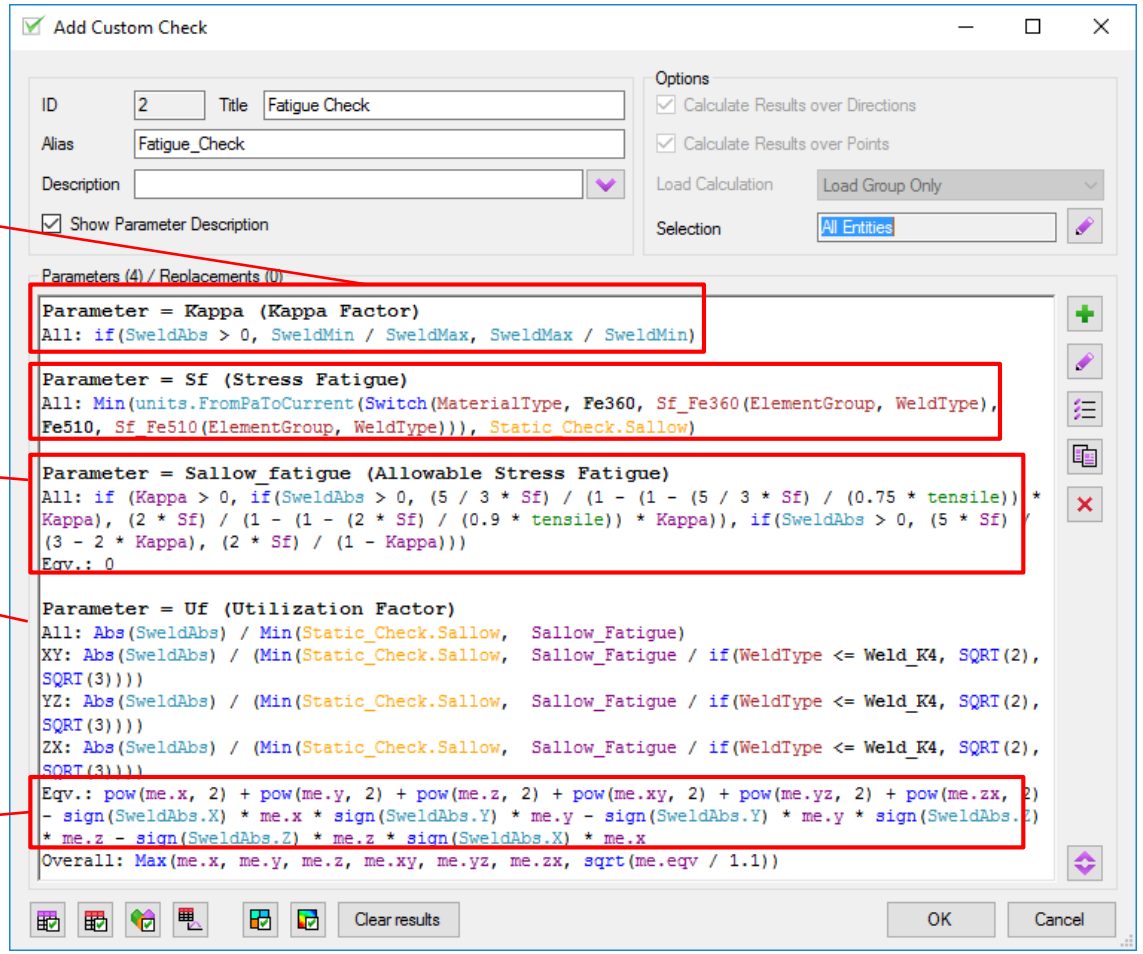
- for tension $\sigma_t = \sigma_O / [1 - \kappa \cdot (1 - \sigma_O / \sigma_{-1})]$ (3)

- for compression $\sigma_c = 1{,}2 \cdot \sigma_t$ (4)

Utilization Factor Combined

$$(\sigma_{x\,max} / \sigma_{xa})^2 + (\sigma_{y\,max} / \sigma_{ya})^2 - \sigma_{x\,max} \cdot \sigma_{y\,max} / (| \sigma_{xa} | \cdot | \sigma_{ya} |) + (\tau_{xy\,max} / \tau_{xya})^2 \leq 1$$

where the stress values σ_{xa}, σ_{ya} and τ_{xya} are those resulting from the application of formulae (1), (2), (3) and (4) limited to 0,75 . σ_R.



Stress Fatigue

Stress Fatigue is used in Fatigue Allowable Stress calculations.

$\kappa \leq 0$

- for tension : $\sigma_t = 5 \cdot \sigma_w / (3 - 2 \cdot \kappa)$ (1)
- for compression : $\sigma_c = 2 \cdot \sigma_w / (1 - \kappa)$ (2)

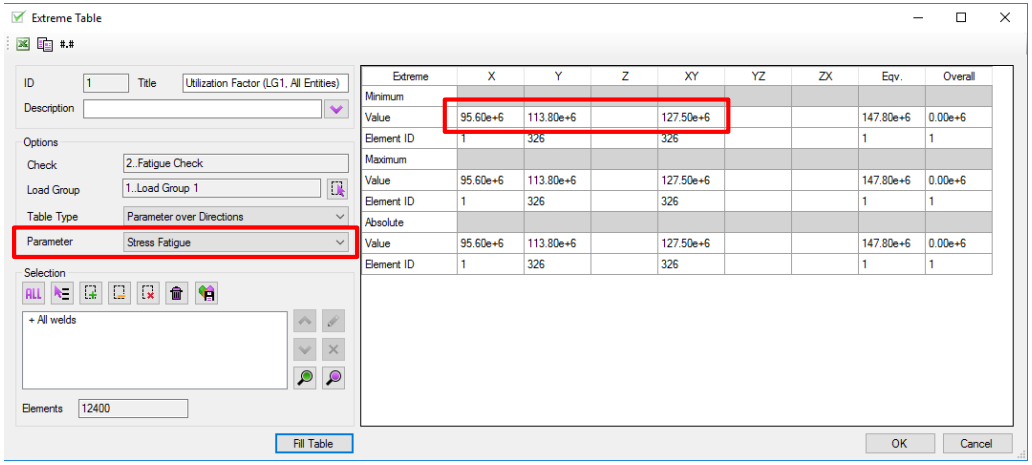
Stress Fatigue depends on:

- Weld Type (W0-W2, K0-K4);
- Element Group / Loading Group (B1-B6);
- Material Type (St360/St37, St510/St52).

Table T.A.3.6.1.
Values of σ_w depending on the component group and construction case (N/mm²)

Com-ponent group	Unwelded components Construction cases						Welded components Construction cases (Steels St 37 to St 52, Fe 360 to Fe 510)				
	W_0		W_1		W_2						
	Fe 360 St 37 St 44	St 52 Fe 510	Fe 360 St 37 St 44	St 52 Fe 510	Fe 360 St 37 St 44	St 52 Fe 510	K_0	K_1	K_2	K_3	K_4
E1	249,1	298,0	211,7	253,3	174,4	208,6	(361,9)	(323,1)	(271,4)	193,9	116,3
E2	224,4	261,7	190,7	222,4	157,1	183,2	(293,8)	262,3	220,3	157,4	94,4
E3	202,2	229,8	171,8	195,3	141,5	160,8	238,4	212,9	178,8	127,7	76,6
E4	182,1	201,8	154,8	171,5	127,5	141,2	193,5	172,8	145,1	103,7	62,2
E5	164,1	177,2	139,5	150,6	114,9	124,0	157,1	140,3	117,8	84,2	50,5
E6	147,8	155,6	125,7	132,3	103,5	108,9	127,5	113,8	95,6	68,3	41,0
E7	133,2	136,6	113,2	116,2	93,2	95,7	103,5	92,4	77,6	55,4	33,3
E8	120,0	120,0	102,0	102,0	84,0	84,0	84,0	75,0	63,0	45,0	27,0

Corresponding values of Stress fatigue in SDC Verifier:



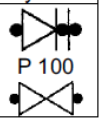
Weld Type

Weld Type – also called Notch Case, defines which elements belong to what weld type (K0-K4 – joints affected by welding, W0-W2 – elements and joints, not affected by welding). Weld Type depends on shape, structural design, whole pattern or type and quality of welds.

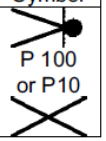
Case W_O

Reference	Description	Figure	Symbol
W_O	Parent metal, homogeneous surface. Part without joints or breaks in continuity (solid bars) and without notch effects unless the latter can be calculated.		

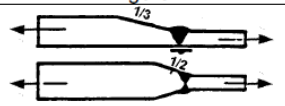
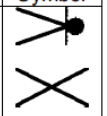
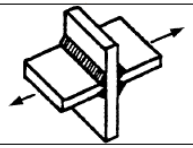
Case K_0 - Slight stress concentration

Reference	Description	Figure	Symbol
0,1	Parts butt-welded (S.Q.) at right angles to direction of forces		

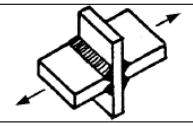
Case K_1 - Moderate stress concentration

Reference	Description	Figure	Symbol
1,1	Parts joined by butt welding (O.Q.) at right angles to the direction of the forces		

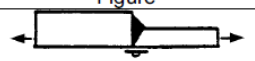
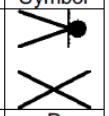
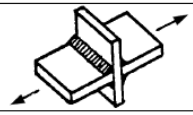
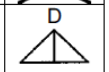
Case K2 - Medium stress concentration

Reference	Description	Figure	Symbol
2,1	Parts of different thickness butt welded (O.Q.) at right angles to the direction of the forces. Asymmetrical slope : 1 in 3 (or symmetrical slopes : 1 in 2)		
2,4	Cruciform joint made with K-welds (S.Q.) perpendicular to the direction of the forces		

Case K_3 - Severe stress concentration

Reference	Description	Figure	Symbol
3,11	Butt weld with backing strip and no backing run. Backing strip secured by intermittent tack welds		
3,4	Cruciform joint made with K-weld (O.Q.) at right angles to the direction of the forces		

Case K_4 - Very severe stress concentration

Reference	Description	Figure	Symbol
4,1	Parts of different thickness butt welded (O.Q.) at right angles to the direction of the forces. Asymmetrical position without blend slope		
4,4	Cruciform joint made with fillet weld (O.Q.) at right angles to the direction of the forces		

Element Group

Element Group also called Loading Group depends on: Class of Utilization, Load Spectrum.

Example of Load Cycles:

Load Cycles	Number	Total
Moves per hour	30	
Hours per day	10	300
Days per year	300	90000
Number of Years	20	1800000
Total	Million:	1.8

Class of Utilization **B7** (1.8 million < 2 x 10^6)

Table T.2.1.4.2. - Classes of utilization

Symbol	Total duration of use (number n of stress cycles)				
B0			n	≤	16 000
B1	16 000	<	n	≤	32 000
B2	32 000	<	n	≤	63 000
B3	63 000	<	n	≤	125 000
B4	125 000	<	n	≤	250 000
B5	250 000	<	n	≤	500 000
B6	500 000	<	n	≤	1 000 000
B7	1 000 000	<	n	≤	2 000 000
B8	2 000 000	<	n	≤	4 000 000
B9	4 000 000	<	n	≤	8 000 000
B10	8 000 000	<	n		

Load Spectrum

Table T.2.1.4.3. - Spectrum classes

Symbol	Spectrum factor k_{sp}				
P1			k_{sp}	≤	0,125
P2	0,125	<	k_{sp}	≤	0,250
P3	0,250	<	k_{sp}	≤	0,500
P4	0,500	<	k_{sp}	≤	1,000

$$k_{sp} = (\sigma_1/\sigma_{max})^c (n_1/n) + (\sigma_2/\sigma_{max})^c (n_2/n) + \ldots + (\sigma_r/\sigma_{max})^c (n_r/n) = \sum_{i=1}^{r} [(\sigma_i/\sigma_{max})^c (n_i/n)]$$

$$n_1 + n_2 + \ldots + n_r = \sum_{i=1}^{r} n_i = n$$

Element Group

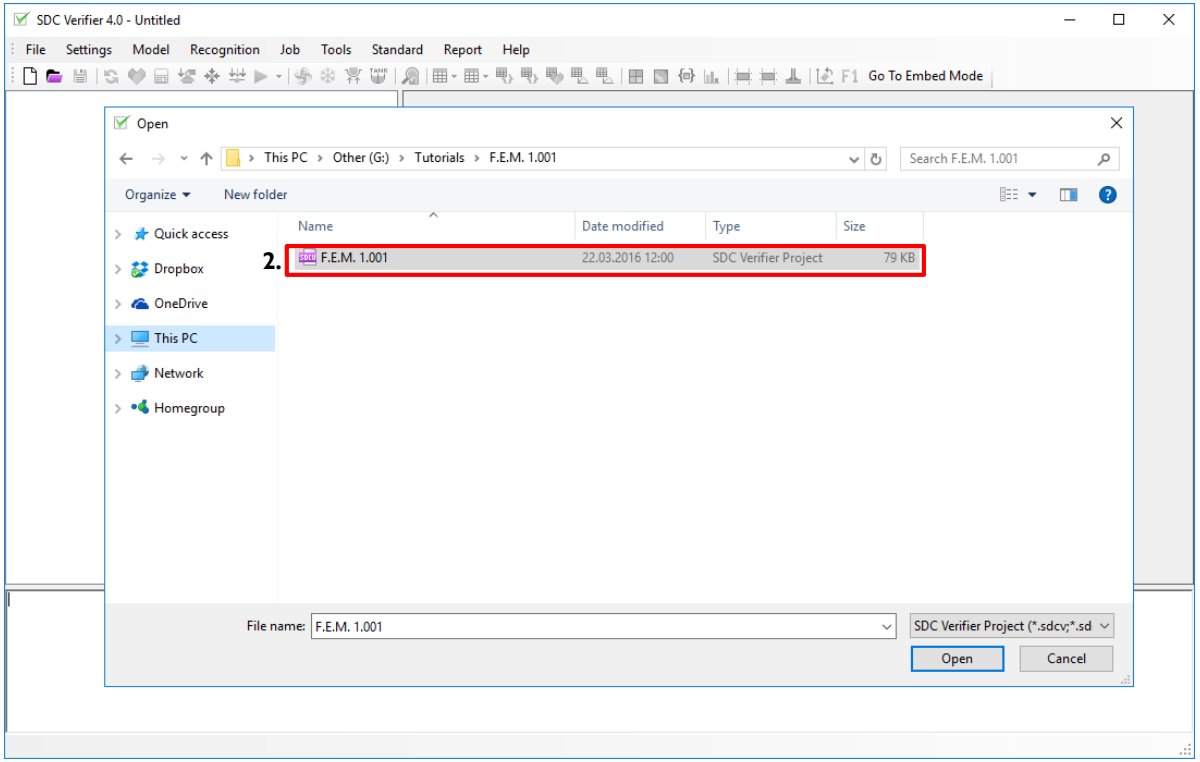
Table T.2.1.4.4. - Component groups

Stress Spectrum class	Class of utilization										
	B0	B1	B2	B3	B4	B5	B6	B7	B8	B9	B10
P1	E1	E1	E1	E1	E2	E3	E4	E5	E6	E7	E8
P2	E1	E1	E1	E2	E3	E4	E5	E6	E7	E8	E8
P3	E1	E1	E2	E3	E4	E5	E6	E7	E8	E8	E8
P4	E1	E2	E2	E4	E5	E6	E7	E8	E8	E8	E8

Open the starter model

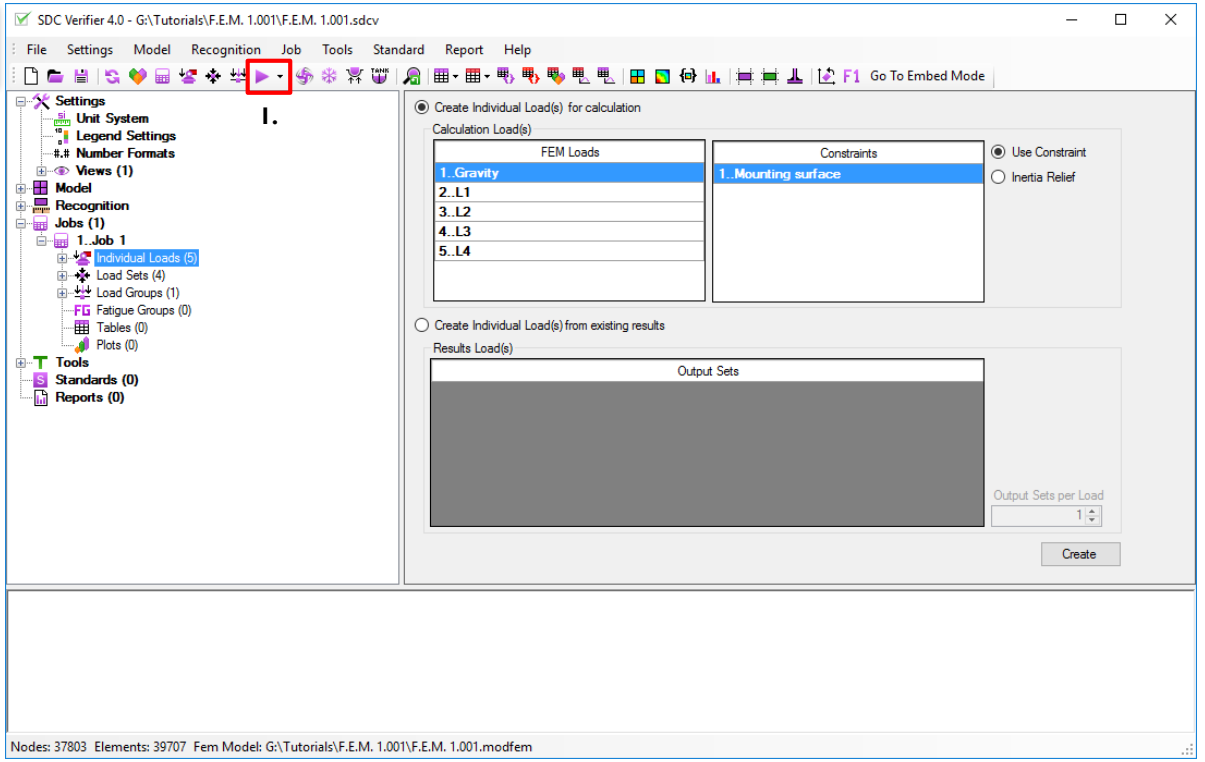
1. Launch **SDC Verifier**

2. Open project *F.E.M. 1.001* from the directory *Tutorials/ F.E.M. 1.001.*



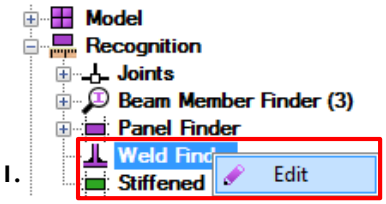
Run Analysis

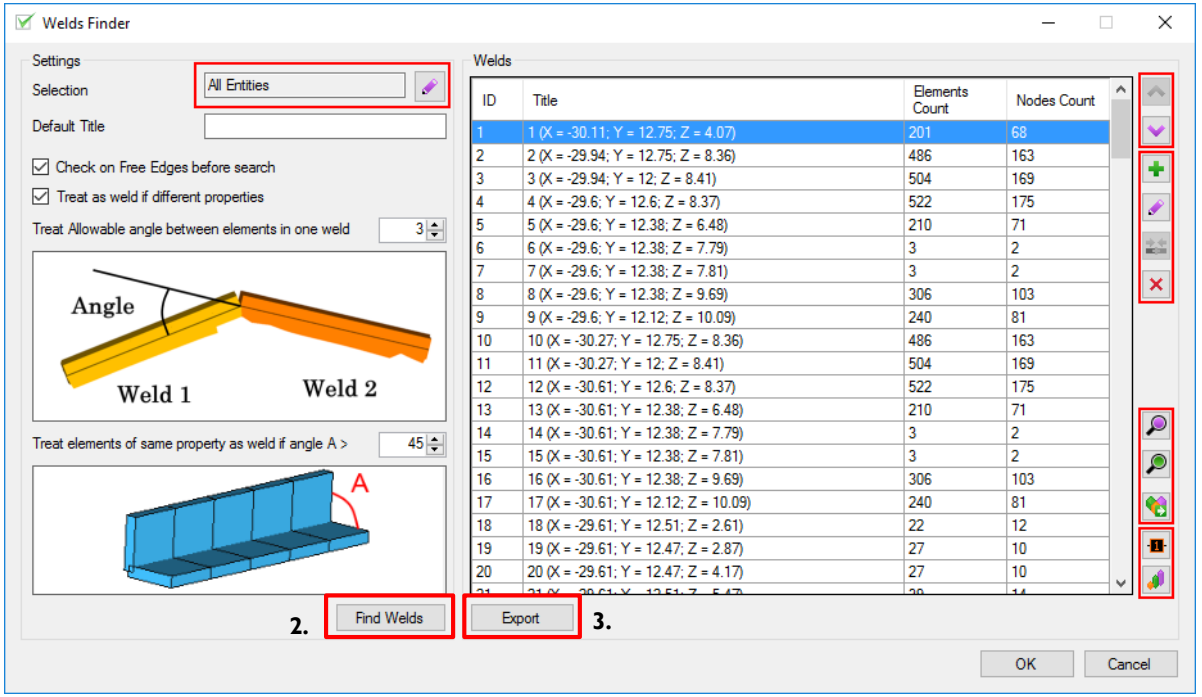
1 Press ▶ to start Analysis in Femap



Weld Finder

1. Execute Recognition =>**Weld Finder => Edit…**
2. Press *Find Welds.*
3. Press *Export*





Selection - Part of the model where to find welds

Move Welds. Order is important when one element belongs to 2 welds.

Add, Edit, Combine and *Remove* Welds.

Preview and *Export* selected welds

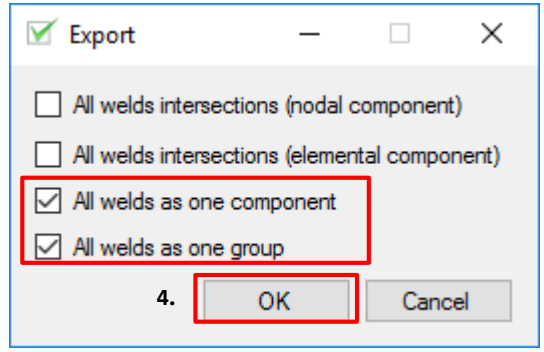
Plot of selected welds in colors and with labels of IDs

Weld Finder. Export

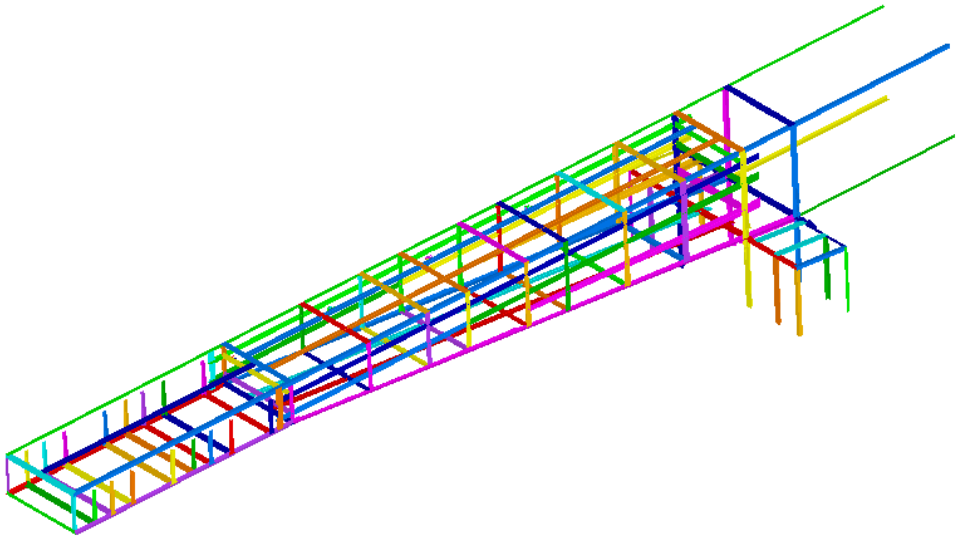
4 *All welds as one component* **ON**
All welds as one group **ON**

Femap group and new component will be created.

5 Press *OK.*

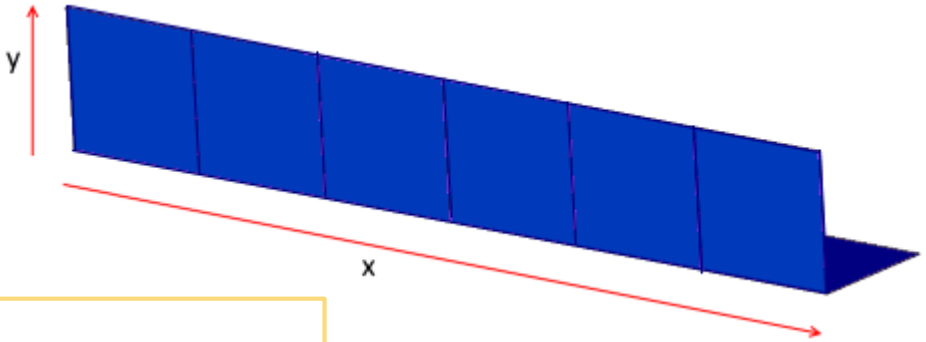


It is possible to export weld intersections into component (Nodal or Elemental)



Stress Transformation

Stresses for weld elements are automatically transformed in the direction of the corresponding weld from Weld Finder Tool using the wedge method. Stresses are transformed only for plate type elements.



$$\sigma_{nn} = \frac{(\sigma_{xx}+\sigma_{yy})}{2} + \frac{(\sigma_{xx}-\sigma_{yy})}{2} * \cos 2\theta + \tau_{xy} * \sin 2\theta$$

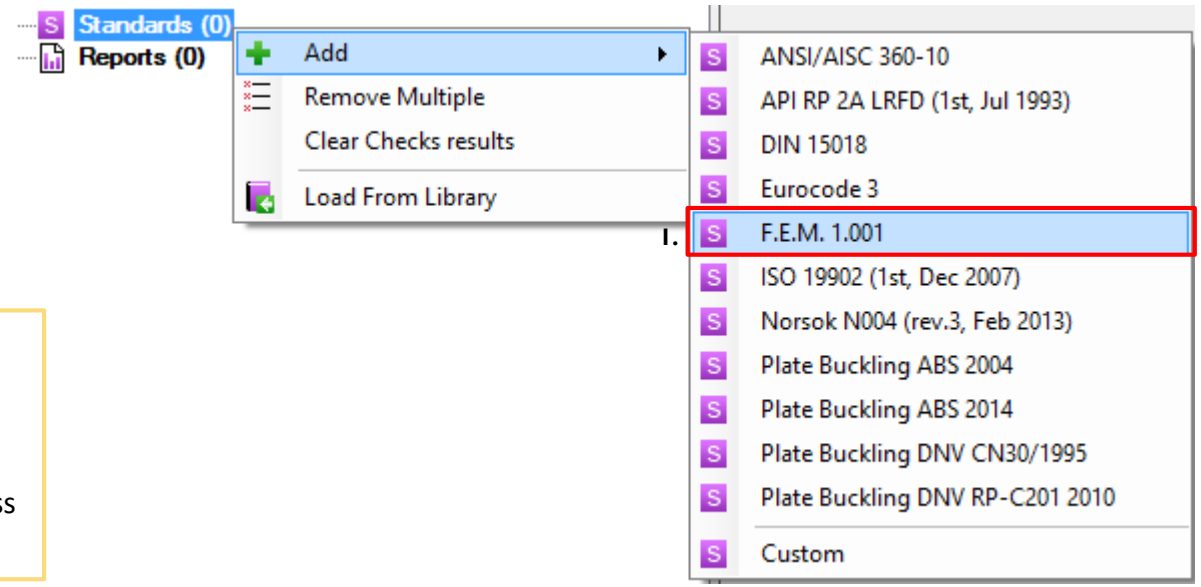
$$\tau_{nt} = -\frac{(\sigma_{xx}-\sigma_{yy})}{2} * \sin 2\theta + \tau_{xy} * \cos 2\theta$$

$$\sigma_{tt} = \frac{(\sigma_{xx}+\sigma_{yy})}{2} - \frac{(\sigma_{xx}-\sigma_{yy})}{2} * \cos 2\theta - \tau_{xy} * sin\, 2\theta$$

$\sigma_{xx}, \sigma_{yy}, \tau_{xy}$ – original x, y and shear stress in local element x, y and shear directions
$\sigma_{tt}, \sigma_{nn}, \tau_{nt}$ – transformed x, y and shear stress in weld x, y and shear directions
θ – angle between the element and weld x directions.

Add Standard

1. Execute *Add* => **F.E.M. 1.001** in Standards context menu.



F.E.M. 1.001 - performs static stress check and fatigue check for steel structures of crane and crane equipment. Fatigue calculations are performed according to Allowable Stress Design method (ASD).

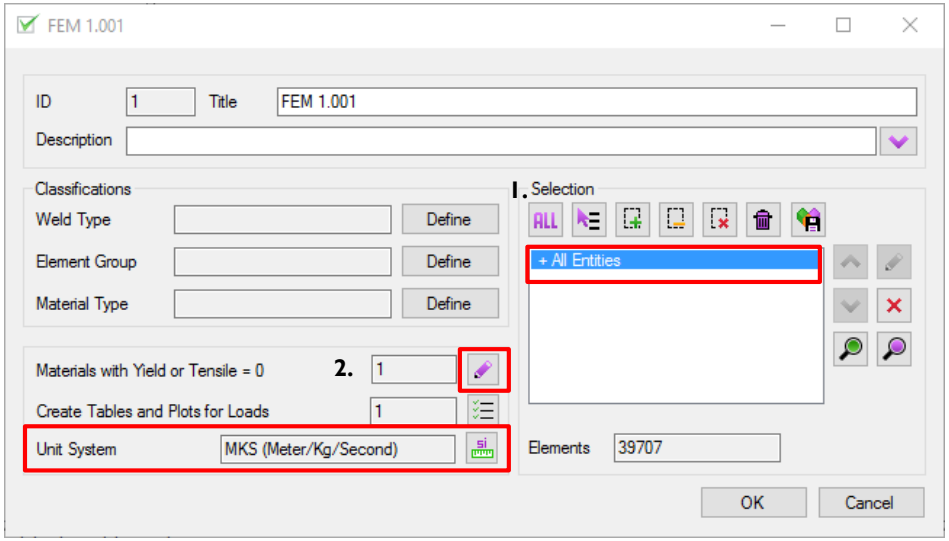
F.E.M. 1.001 Standard

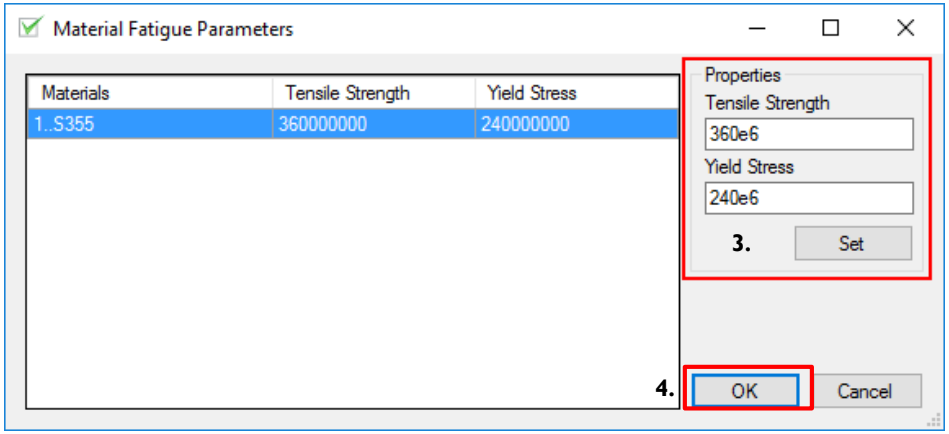
1. Selection: **All Entities**
2. Press  to edit material properties.

Amount of materials with not defined Tensile or Yield are displayed in the field

3. Tensile Strength: **360e6**
   Yield Stress: **240e6** and Press *Set.*
4. Press *OK*.

Unit System. Stress Fatigue values are constant for specified material and are measured in Pa. Changing unit system enables to convert Pa into Mpa, for example.





Definition of weld categories

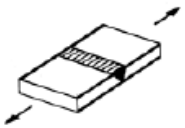
- Weld/notch category determines fatigue resistance
- Division in welds / non welds for FEM 1.001:
  - W category is for non welded parts
  - K category is for welded parts
- Fatigue resistance is further specified by adding classes
  - W0-W2 for non-welded parts
  - K0-K4 for welded parts
- Better fatigue resistance results in lower class number

Weld Classes depends on Weld Type

Non-weld group W0

nr.	description of the main types		symbol
W01	Part without hole and without joint, with a normal state of the surface, without notch behaviour.		—

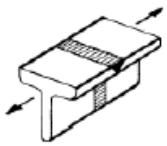
Slight notch behavior group K0

nr.	description of the main types		symbol
011	Parts, jointed by a butt weld of special quality, perpendicular to the direction of force.		P 100 P 100

Moderate notch behavior group K1

nr.	description of the main types		symbol
111	Parts, jointed by a butt weld of ordinary quality, perpendicular to the direction of force.		P or P 100 P or P 100

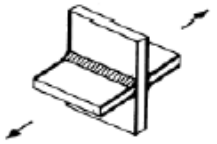
Medium notch behavior group K2

nr.	description of the main types		symbol
211	Profiles, jointed by butt welds of special quality, perpendicular to the direction of force.		P 100 P 100

Great notch behavior group K3

311	Parts jointed by a butt weld with a backing strap, without sealing run and perpendicular to the direction of force. Backing strap fixed by tack welding.		>

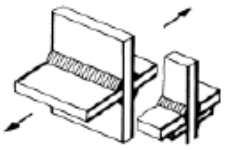
and a different connection type 351

nr.	description of the main types		symbol
351	Double bevel weld of ordinary quality, perpendicular to the direction of force, between crossing parts.		D

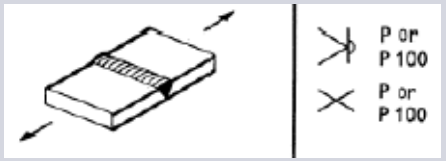
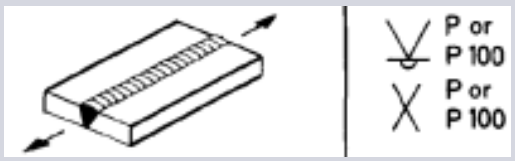
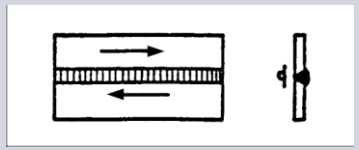
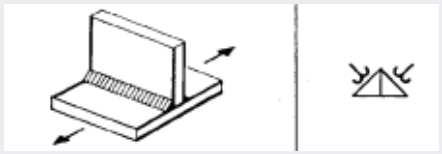
Very great notch behavior group K4

nr.	description of the main types		symbol
412	Parts of different thickness, jointed by a butt weld of ordinary quality, perpendicular to the direction of force. Asymmetrical joint without slope.		P P

and a different connection type 451

451	Fillet welds of normal quality or single bevel weld (included fillet weld) with backing, perpendicular to the direction of force, between crossing parts.		D D

Fatigue resistance depends on stress direction

Stress perpendicular to weld	Stress parallel with weld	Shear
K1 	K0 	K0 
K2 	K1 	

No weld (all directions)

W0 

In the software: $\tau_D(-1) = \sigma_D(-1) / sqrt(3)$

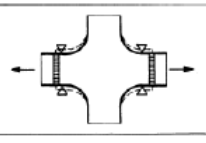
Steel Grade	*$\sigma_D(-1)$ for κ=-1 elemt group 5 St 52-3*							
Notch group	*W0*	*W1*	*W2*	*K0*	*K1*	*K2*	*K3*	*K4*
Stress amplitude	*163.8*	*130.3*	*104.2*	*118.8*	*106.1*	*89.1*	*63.6*	*38.2*

SDC VERIFIER

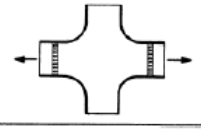
1. For beams SCF of connections can be included in the classification

Depends on Stress concentrations:

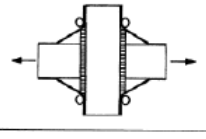
Slight notch behavior group K0

013	Gusset, jointed by butt welds of special quality, perpendicular to the direction of force.		P 100 P 100

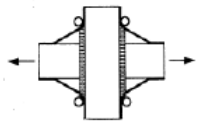
Moderate notch behavior group K1

113	Gusset, jointed by butt welds of ordinary quality, perpendicular to the direction of force.		P or P 100 P or P 100

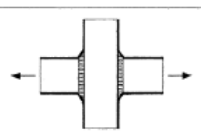
Medium notch behavior group K2

213	Butt weld of special quality and continuous part, both perpendicular to the direction of force, at a crossing of flanges with in-welded corner plates. The ends of the welds are ground to prevent them from notch behaviour.		P 100 P 100

Great notch behavior group K3

313	Butt weld of ordinary quality and continuous part both perpendicular to the direction of force, at a crossing of flanges with welded corner plates. The ends of the welds have been ground to prevent them fron notch behaviour.		P or P 100 P or P 100

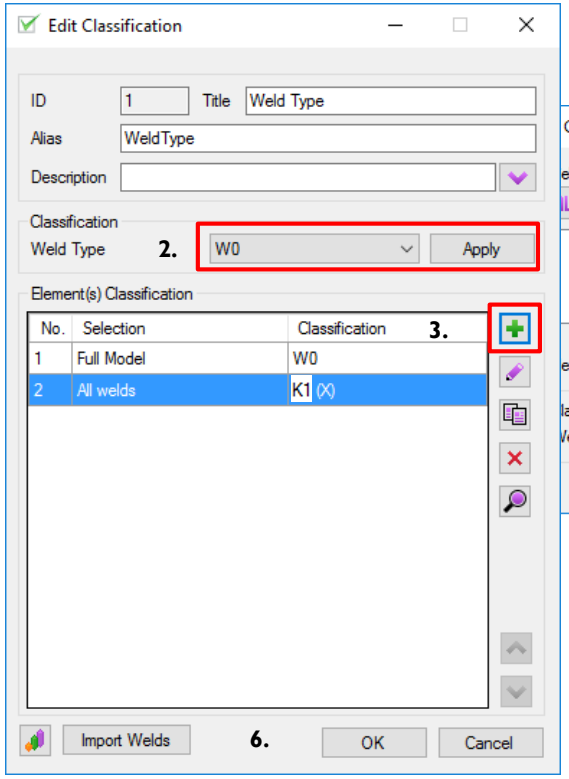
Very great notch behavior group K4

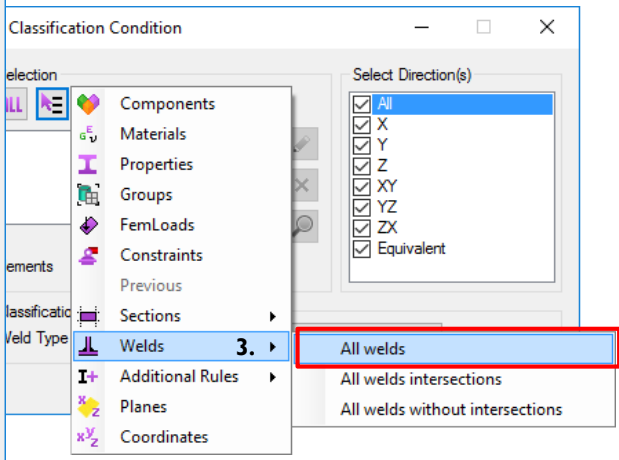
413	Butt weld of ordinary quality, perpendicular to the direction of force, at a crossing of flanges without corner plates.		P P

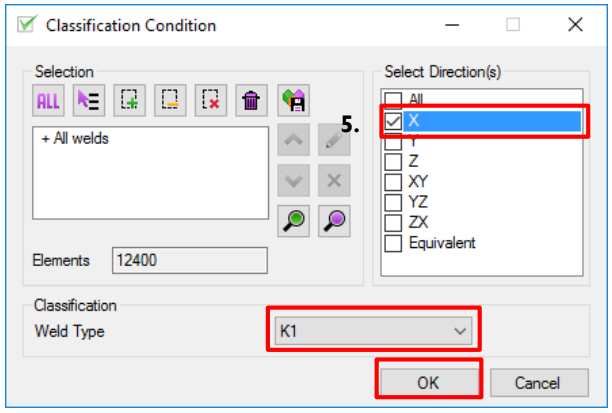
(not included in this tutorial)

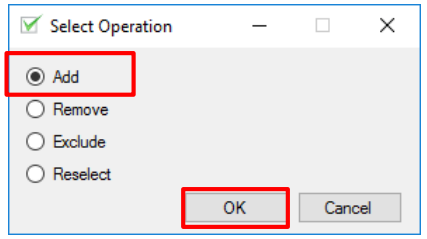
Weld Type classification

1. Press *Define* for the Weld Type.
2. Select *Weld Type* **W0**. Press *Apply* to Full Model condition.
3. Press + *Add Condition*. Select All Welds Condition and select operation *Add*. Press *OK*.
4. Select *Weld Type*: **K1**.
5. Select direction X. Press OK.







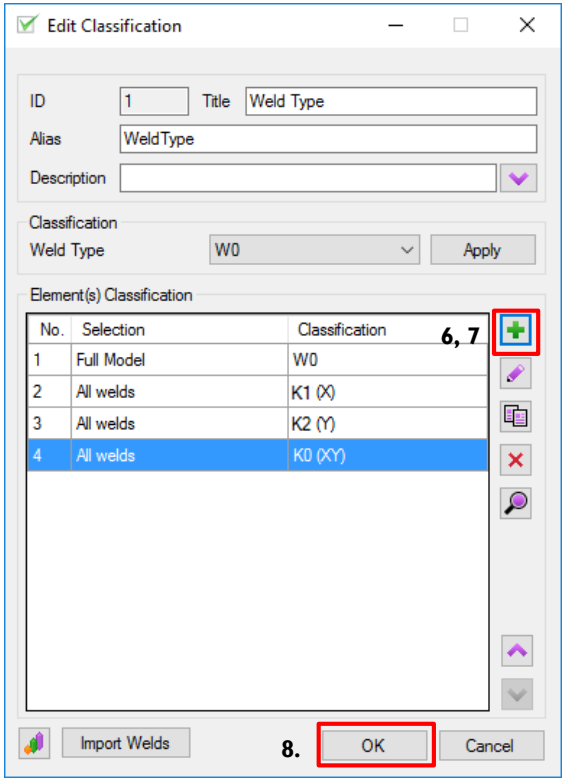


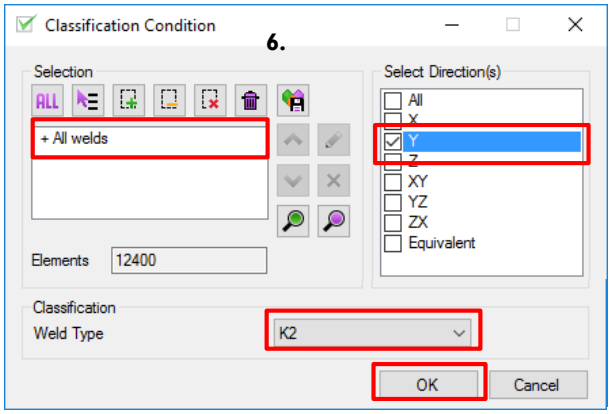
Weld Type classification 2

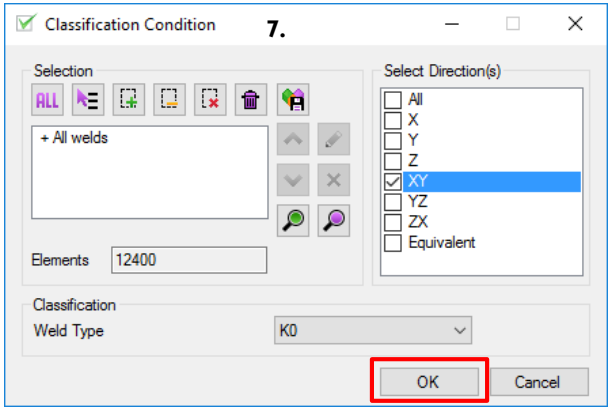
6. Press *Add Condition*.
Selection: **All Welds**.
Weld Type: **K2**.
Direction: **Y**.
Press OK.

7. Press *Add Condition*.
Selection: **All Welds**
Weld Type: **K0**.
Direction: **XY**.
Press OK.

8. Press *OK*.







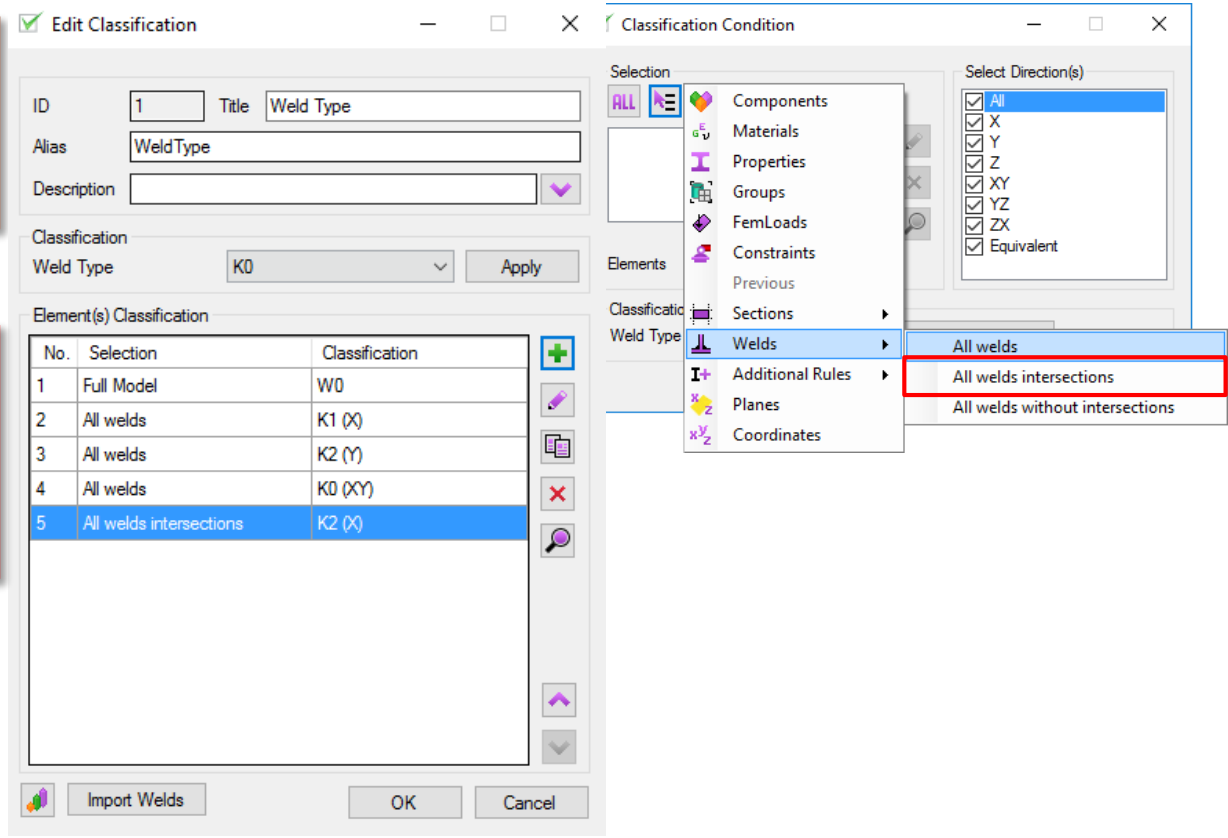
Weld Type classification intersecting welds

9

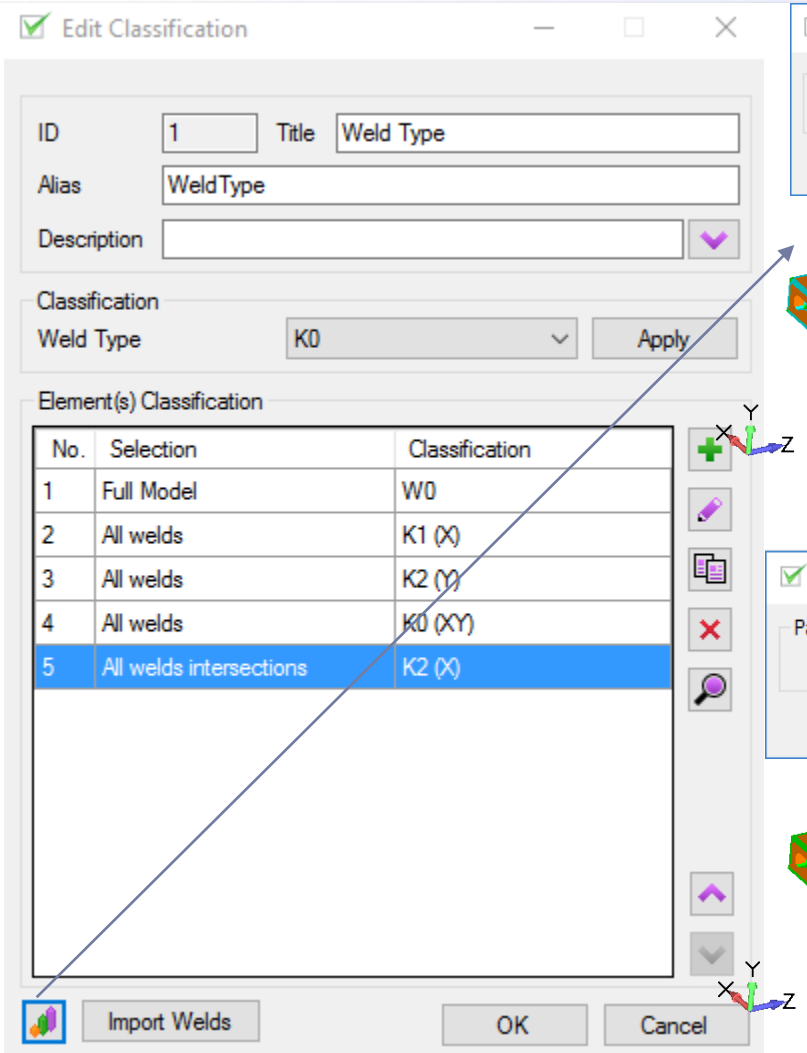
Press *Add Condition*.
Selection: **All Weld intersections**.
Weld Type: **K2**.
Direction: **X**.
Press OK.

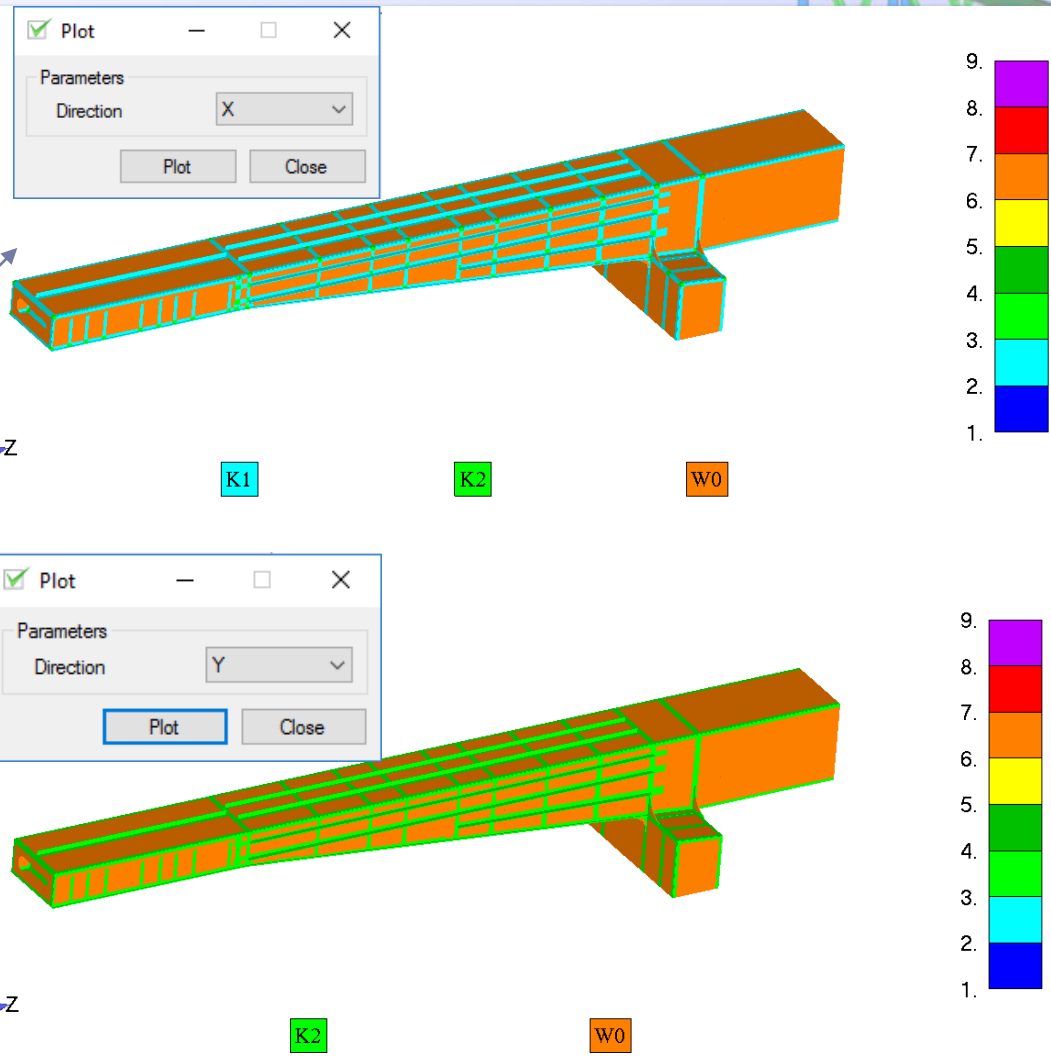
The last line in the classification overwrites the previous lines
Therefor the settings of all weld intersections overwrites its original setting of K1 in X direction

At intersecting welds all stresses are perpendicular to the weld direction



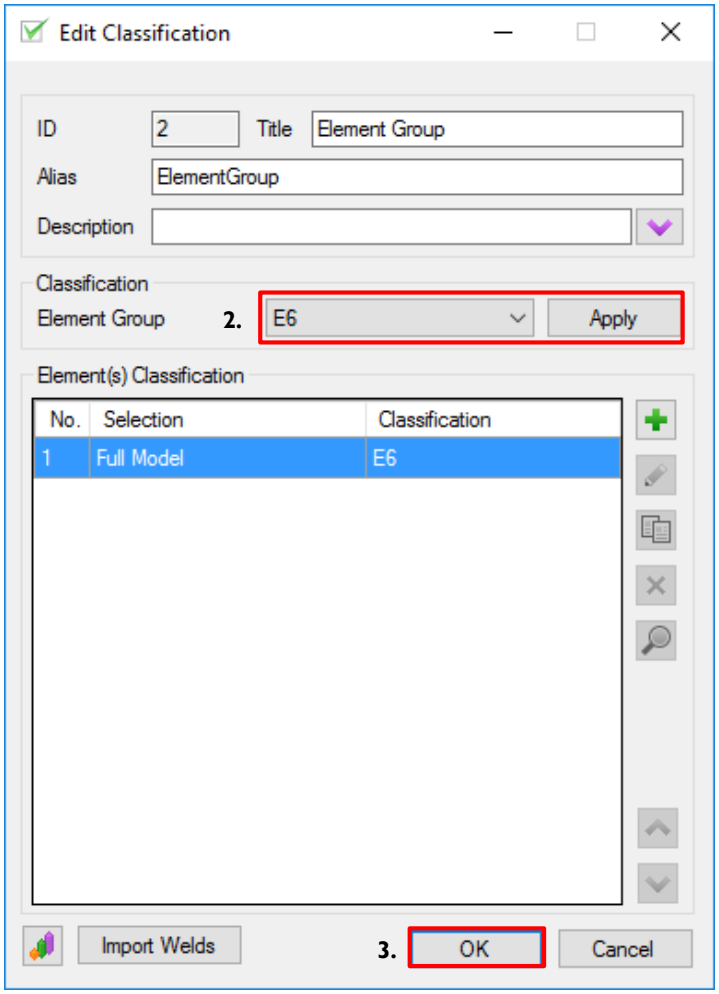
Check classification





Element Group classification

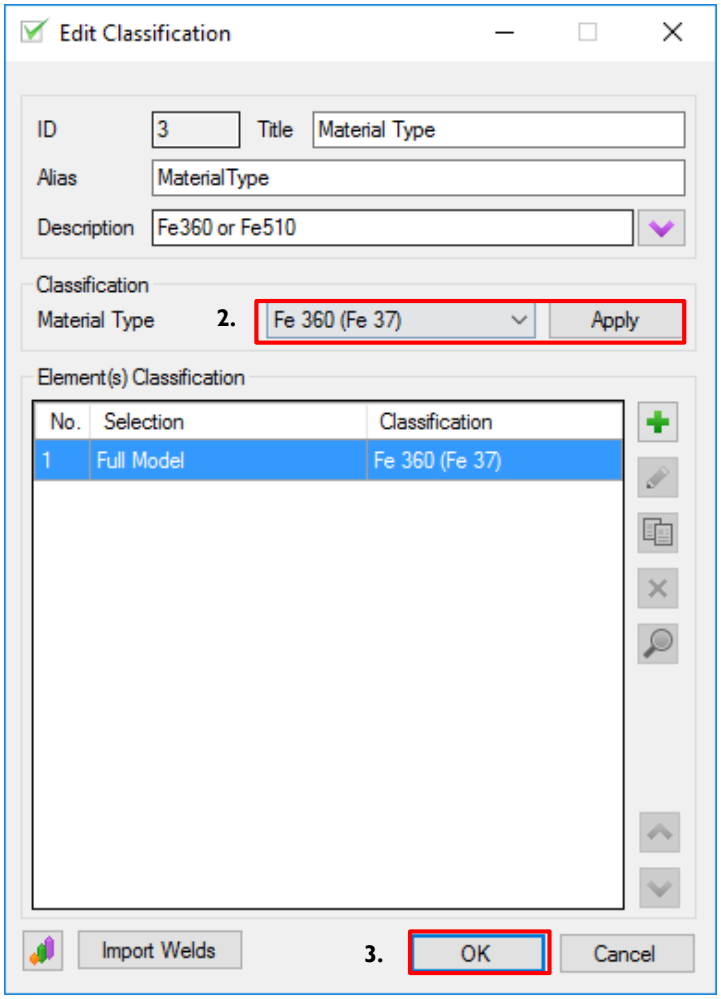
1. Press *Define* for the Element Group.
2. Select Element Group: **E6.** Press *Apply*.
3. Press *OK*.



Material Type classification

1. Press *Define* for the Material Type.
2. Select Material Type: **Fe360 (Fe 37)**. Press *Apply*.
3. Press *OK*.
4. Press *OK* to create Standard.

Material Type defines which steel is used: St37 or St52. Stress Fatigue values are different for different materials.

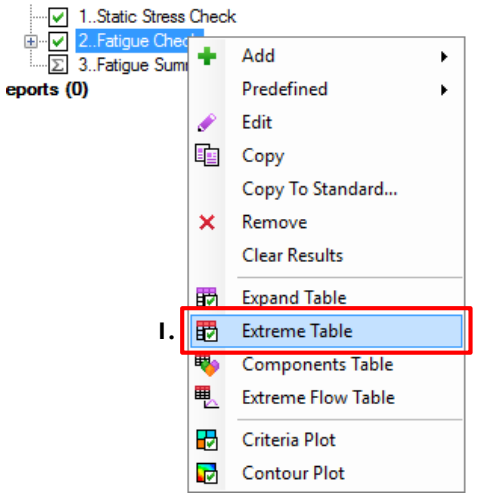


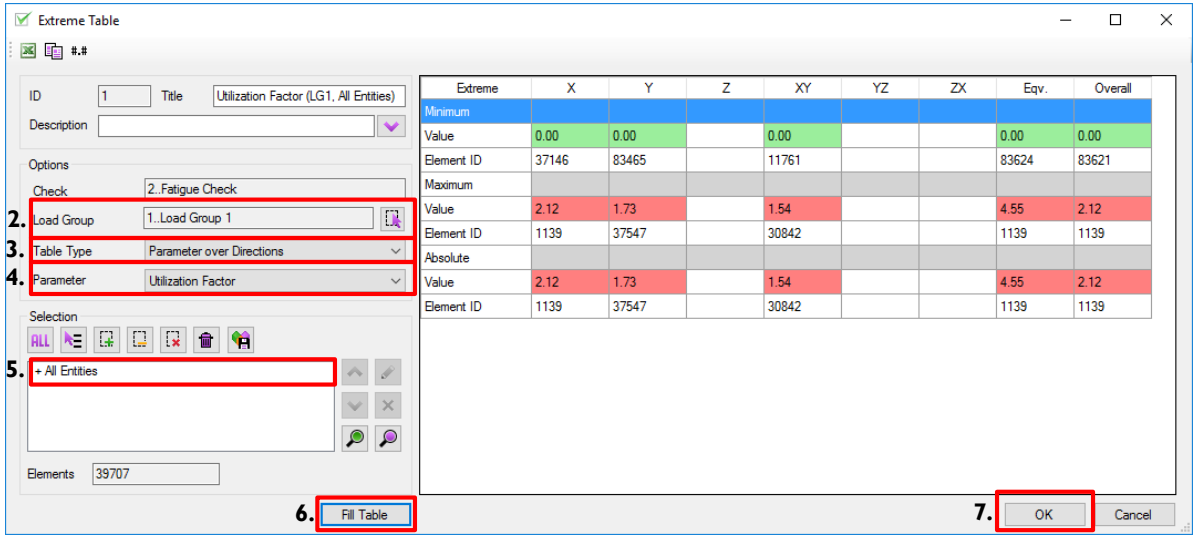
Create extreme table

1. Execute *Extreme Table* in **Fatigue Check** context menu.
2. Load: **1..Load Group1**.

Fatigue check supports only Load Groups. If only one load group exist in the project it will be selected automatically.

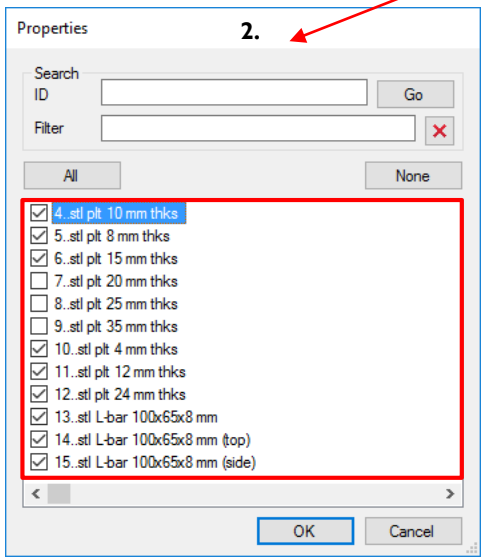
3. Table Type: **Parameter over Directions.**
4. Parameter: **Utilization Factor.**
5. Selection: ***All Entities***.
6. Press *Fill Table.*
7. Press *OK.*

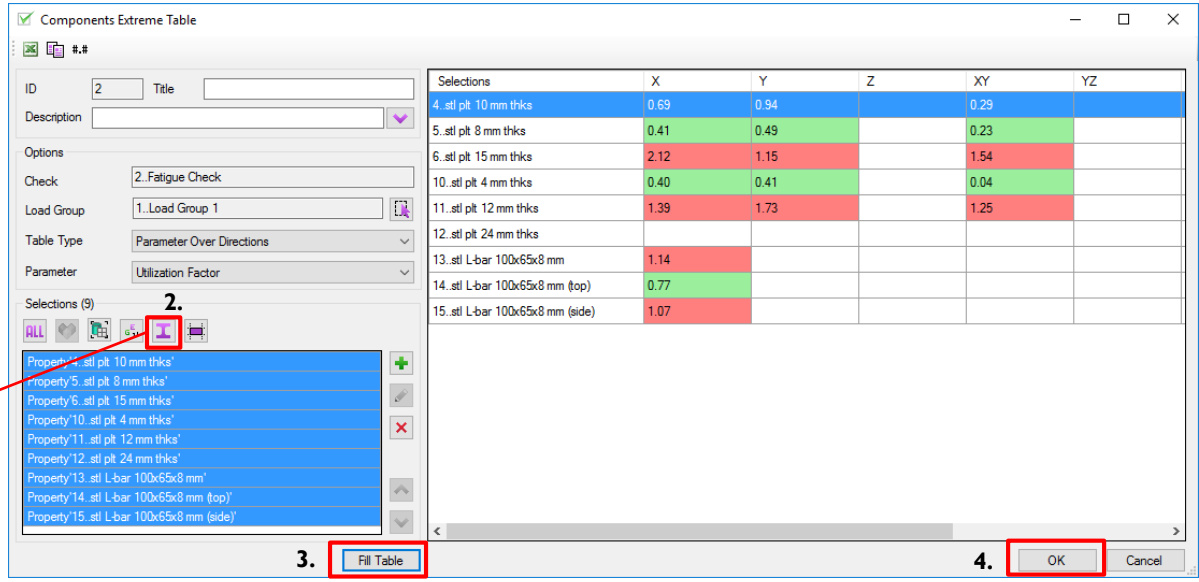




Create components extreme table

1. Execute *Components Table* in **Fatigue Check** context menu.
2. Select *All* except 7, 8, 9.
3. Press *Fill Table.*
4. Press *OK.*



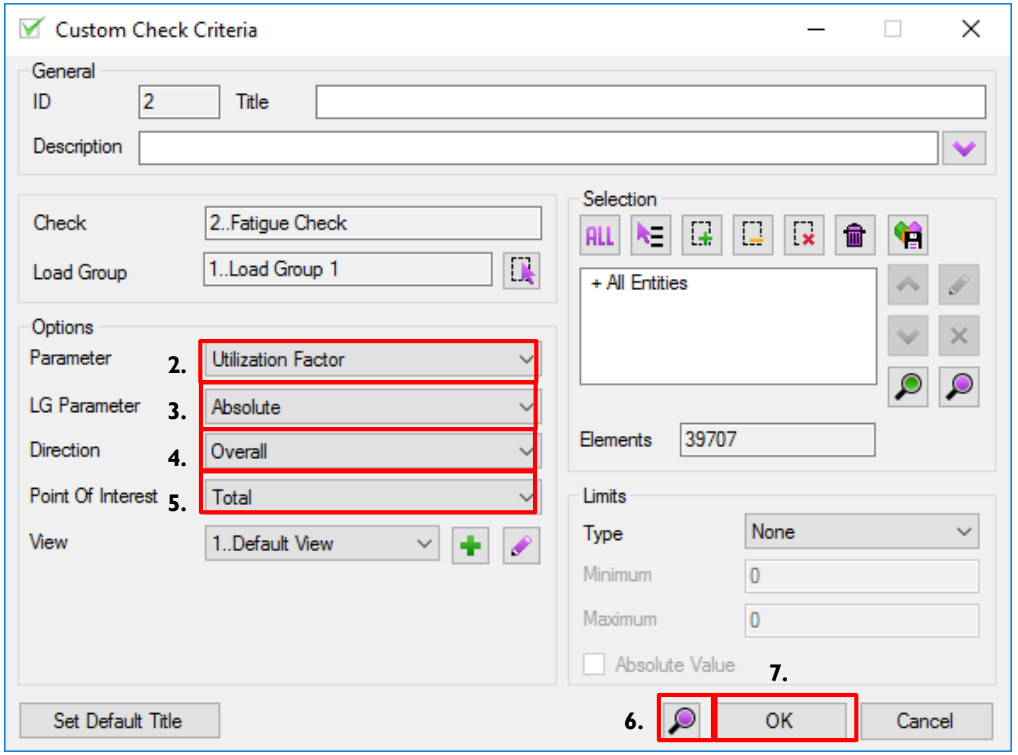


Components table displays results for multiple selections (e.g. properties, materials or components). For linear properties (beams, bars etc.) only X, Equivalent and Overall directions are displayed. If no elements belong to the property - empty fields are displayed.

Create criteria plot

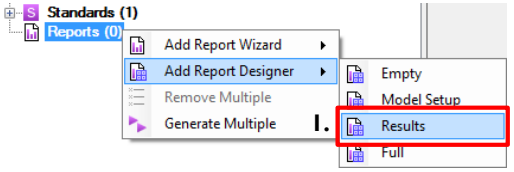
1. Execute *Criteria Plot* in **Fatigue Check** context menu
2. Parameter: **Utilization Factor**
3. LG Parameter: **Absolute**

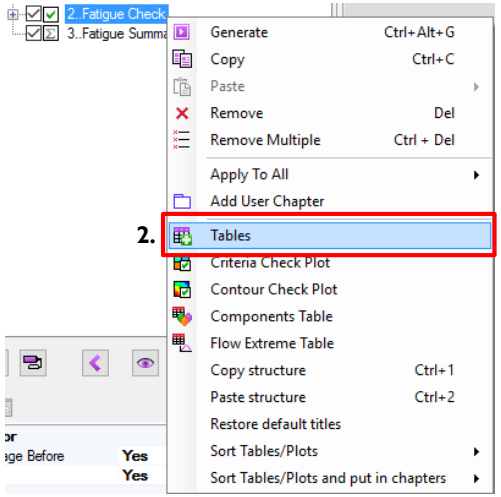
   LG Parameter – enabled only for Load Groups. It defines which values to take (minimum, maximum or absolute maximum)
4. Direction: **Overall**
5. Point of interest: **Total**
6. Press  to preview Plot in Femap
7. Press OK

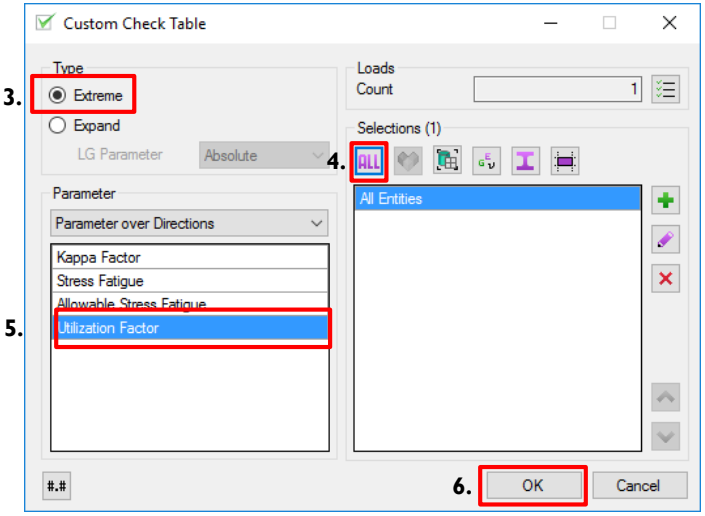


Report. Tables and plots

1. Execute *Reports => Add Report Designer => Results.*
2. Click on *Tables* in **Fatigue Check** context menu.
3. Type: **Extreme**.
4. Selection: ***All Entities.***
5. Parameter: ***Utilization Factor***.
6. Press *OK*.

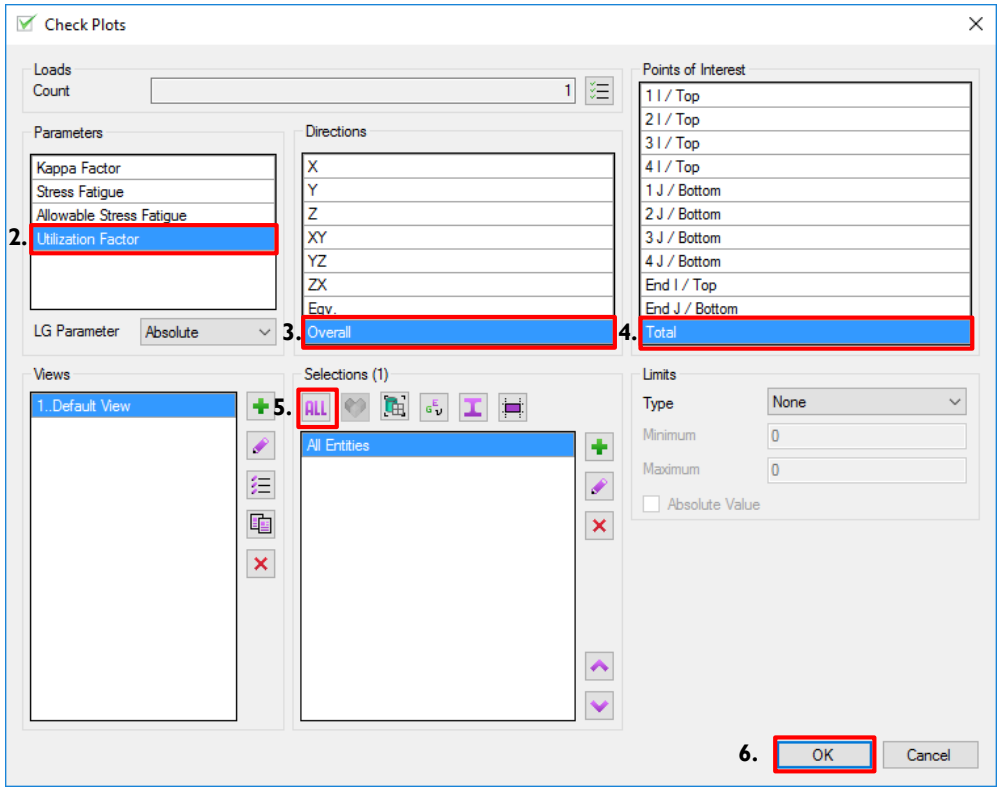


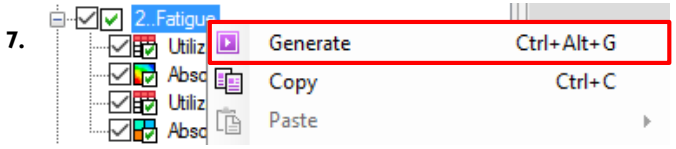




Report. Tables and plots

1. Click on *Criteria Check Plot* in **Fatigue Check** context menu.
2. Parameter: ***Utilization Factor***.
3. Direction: ***Overall***.
4. Point of Interest: **Total**.
5. Selection: ***All Entities***.
6. Press *OK*.
7. *Generate* check item





Report. Results

2..Fatigue Check

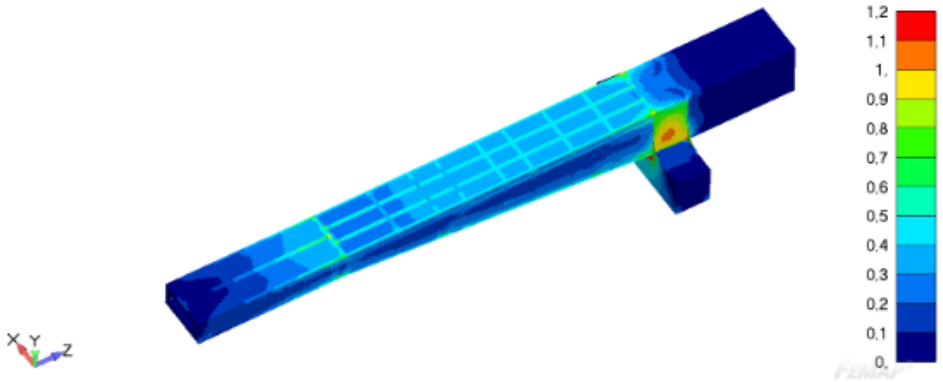
Property	Value
Category	Elemental Custom Check
Selection	All Entities
Parameters	4
Alias (Parameter)	**Kappa (Kappa Factor)**
All	if(SweldAbs > 0, SweldMin / SweldMax, SweldMax / SweldMin)
Alias (Parameter)	**Sf (Stress Fatigue)**
All	Min(units.FromPaToCurrent(Switch(MaterialType, Fe360, Sf_Fe360 (ElementGroup, WeldType), Fe510, Sf_Fe510(ElementGroup, WeldType))), Static_Check.Sallow)
Alias (Parameter)	**Sallow_fatigue (Allowable Stress Fatigue)**
All	if (Kappa > 0, if(SweldAbs > 0, (5 / 3 * Sf) / (1 - (1 - (5 / 3 * Sf) / (0.75 * tensile)) * Kappa), (2 * Sf) / (1 - (1 - (2 * Sf) / (0.9 * tensile)) * Kappa)), if (SweldAbs > 0, (5 * Sf) / (3 - 2 * Kappa), (2 * Sf) / (1 - Kappa)))
Eqv.	0
Alias (Parameter)	**Uf (Utilization Factor)**
All	Abs(SweldAbs) / Min(Static_Check.Sallow, Sallow_Fatigue)
XY	Abs(SweldAbs) / (Min(Static_Check.Sallow, Sallow_Fatigue / if(WeldType <= Weld_K4, SQRT(2), SQRT(3))))
YZ	Abs(SweldAbs) / (Min(Static_Check.Sallow, Sallow_Fatigue / if(WeldType <= Weld_K4, SQRT(2), SQRT(3))))
ZX	Abs(SweldAbs) / (Min(Static_Check.Sallow, Sallow_Fatigue / if(WeldType <= Weld_K4, SQRT(2), SQRT(3))))
Eqv.	pow(me.x, 2) + pow(me.y, 2) + pow(me.z, 2) + pow(me.xy, 2) + pow(me.yz, 2) + pow(me.zx, 2) - sign(SweldAbs.X) * me.x * sign(SweldAbs.Y) * me.y - sign(SweldAbs.Y) * me.y * sign(SweldAbs.Z) * me.z - sign(SweldAbs.Z) * me.z * sign(SweldAbs.X) * me.x
Overall	Max(me.x, me.y, me.z, me.xy, me.yz, me.zx, sqrt(me.eqv / 1.1))

Utilization Factor (LG1, All Entities)

Standard	1..FEM 1.001	**Check**	2..Fatigue Check
Load Group	1..Load Group 1	**Parameter**	Utilization Factor
Selection	All Entities		

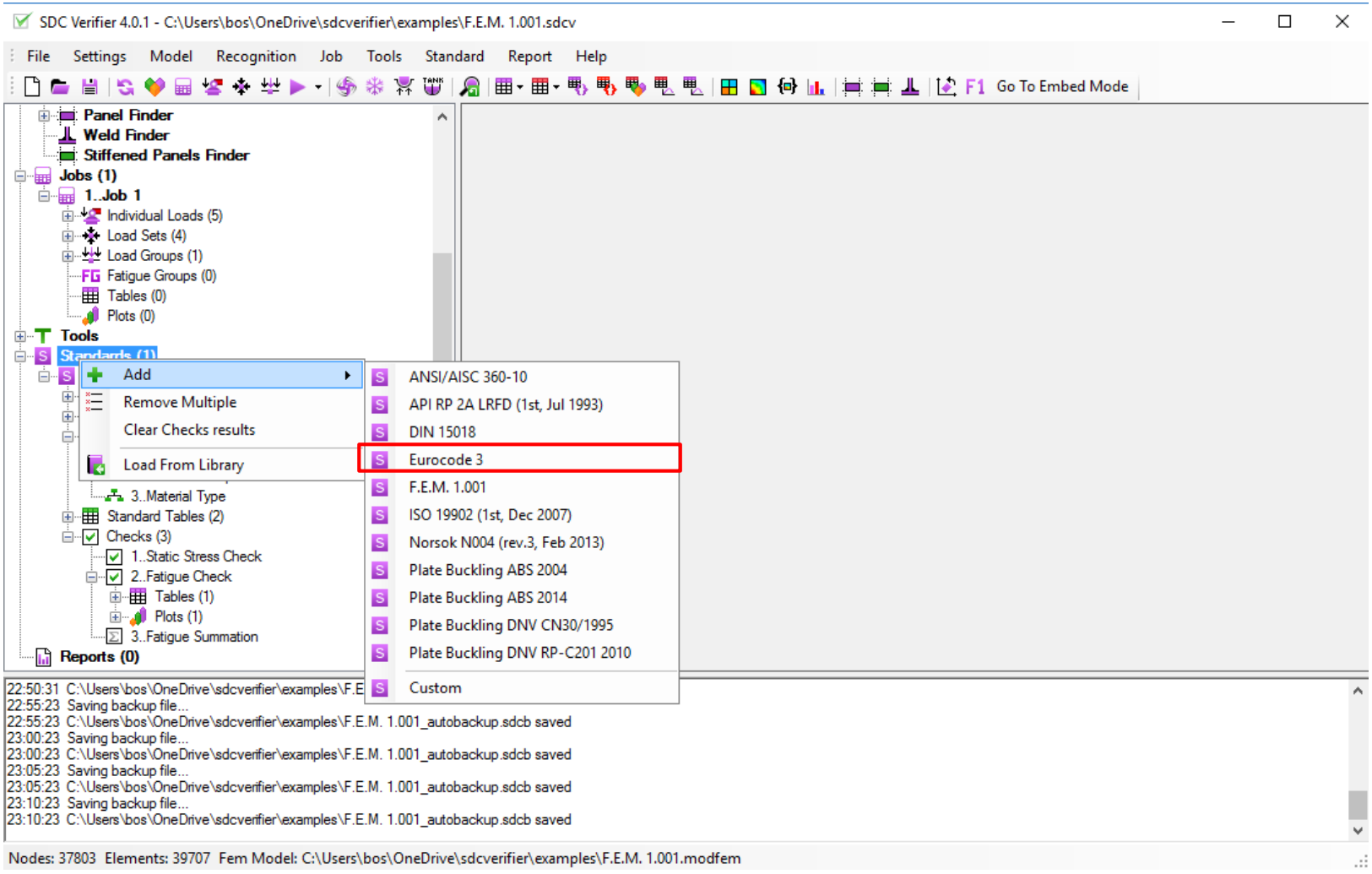
Extreme	X	Y	Z	XY	YZ	ZX	Eqv.	Overall
Minimum								
Value	0.00	0.00		0.00			0.00	0.00
Element ID	37146	83465		11761			83624	83621
Maximum								
Value	2.12	1.73		1.54			4.55	2.12
Element ID	1139	37547		30842			1139	1139
Absolute								
Value	2.12	1.73		1.54			4.55	2.12
Element ID	1139	37547		30842			1139	1139

Absolute Overall Utilization Factor (LG1, All Entities, 1..Default View)

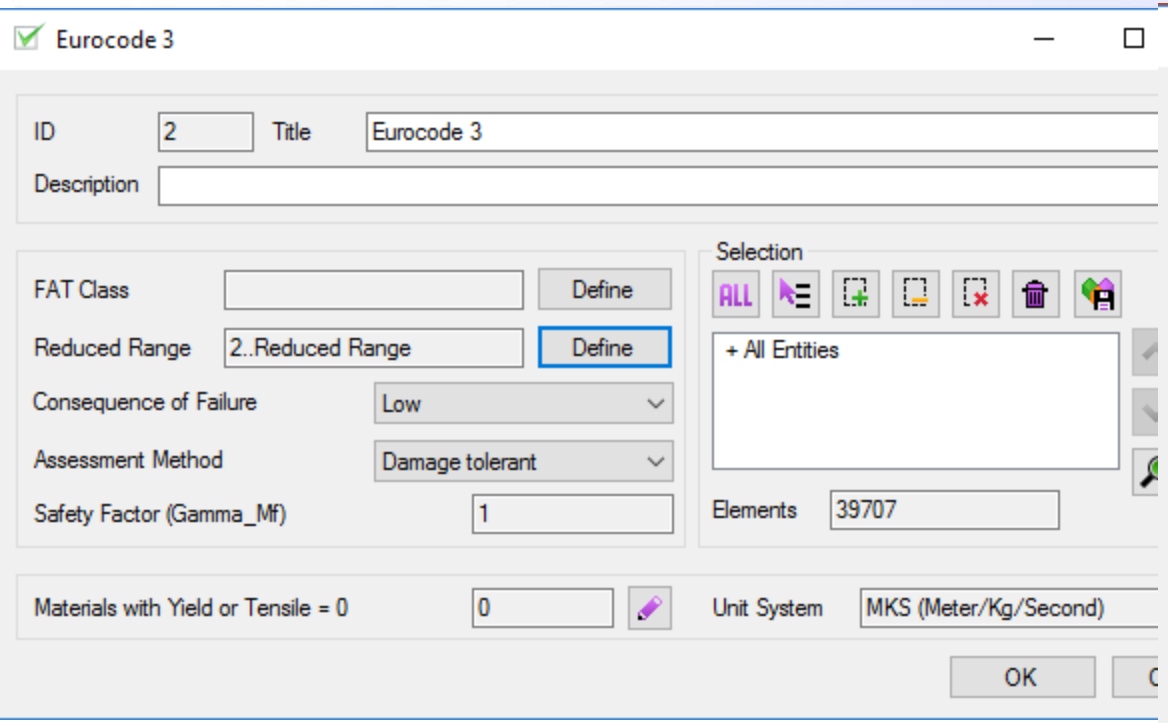


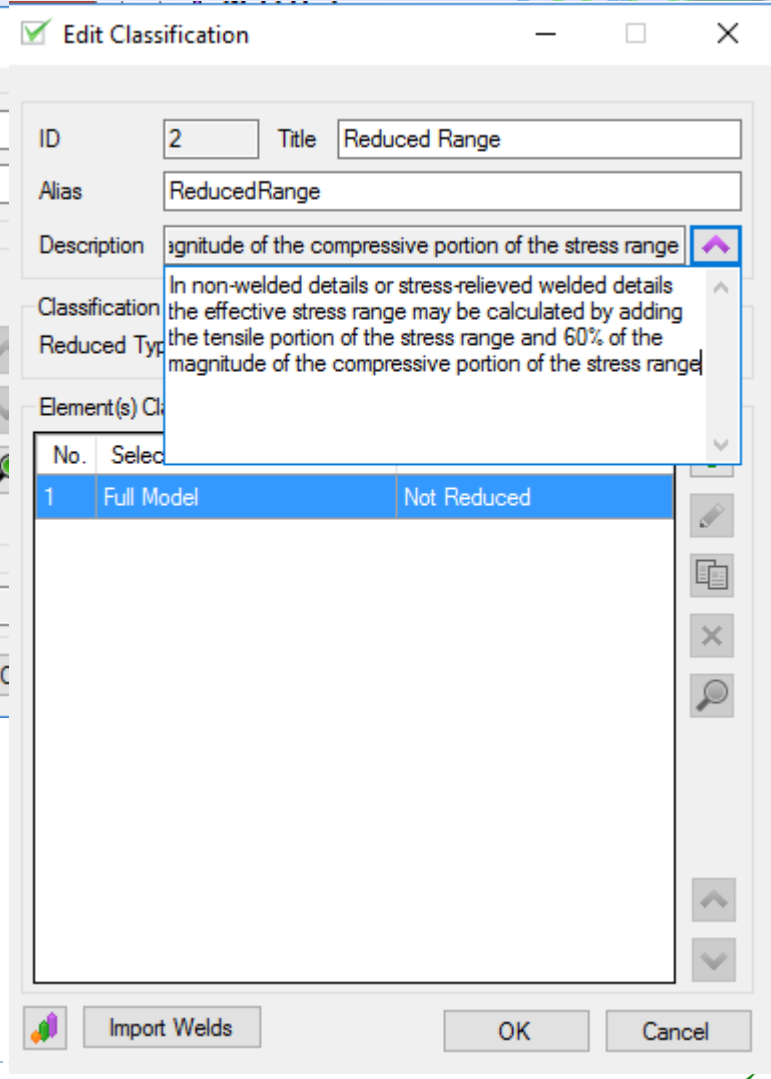
Check	2..Fatigue Check	**Point**	Total
Load Group	1..Load Group 1	**Parameter**	Overall Utilization Factor
Selection	All Entities	**View**	1..Default View

Fatigue calculation with Eurocode 3

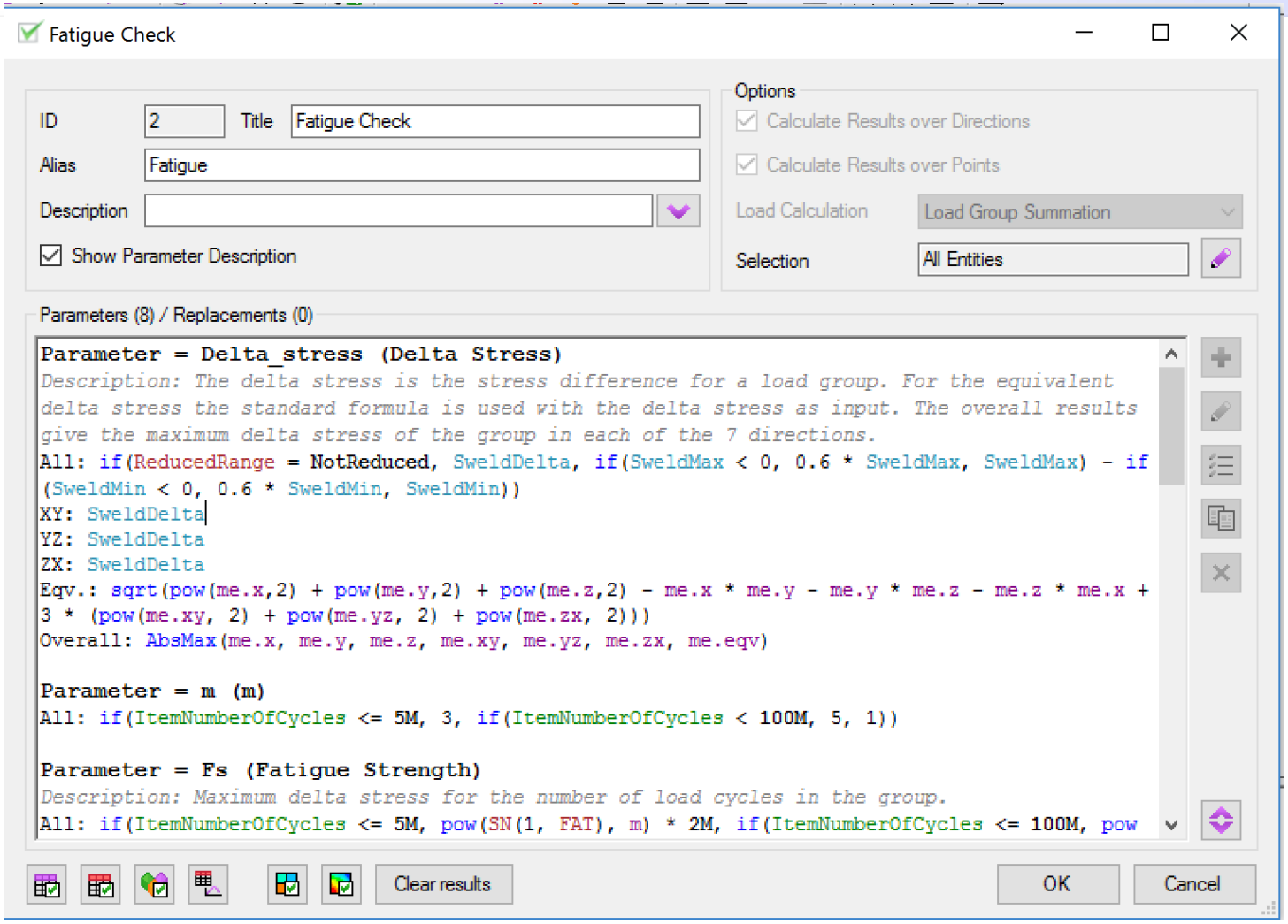


Eurocode 3 settings

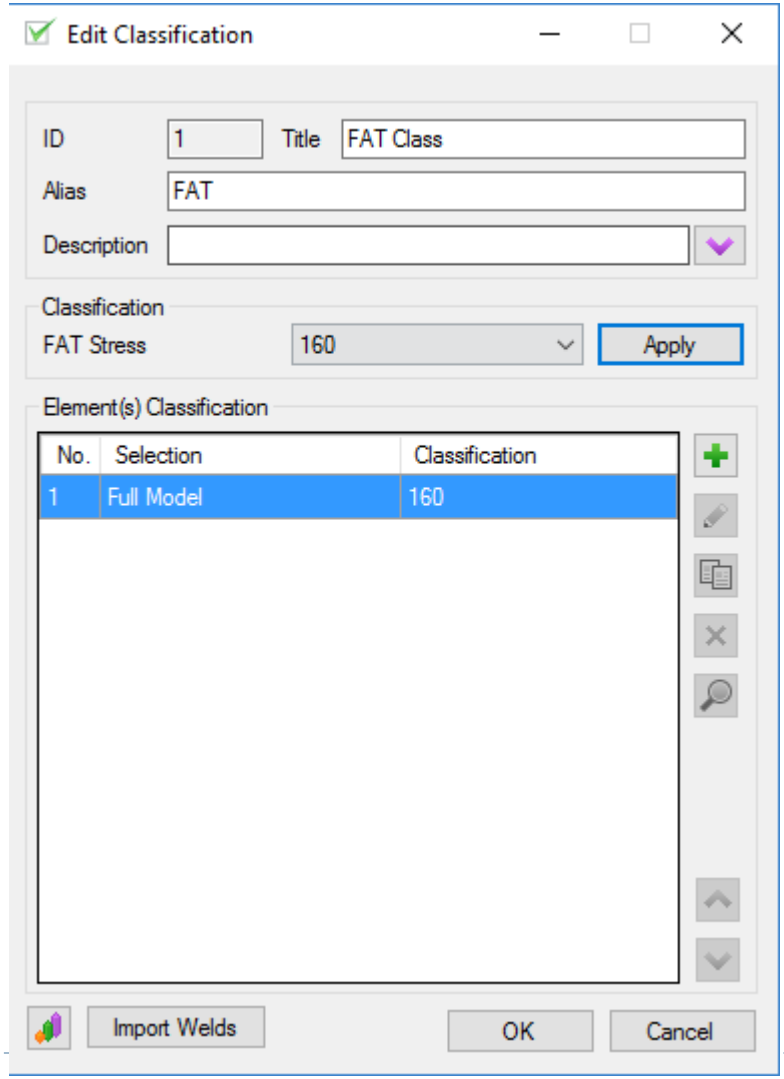




Eurocode 3 formula's



FAT classes (similar to weld/notch groups



FAT classes Eurocode 3

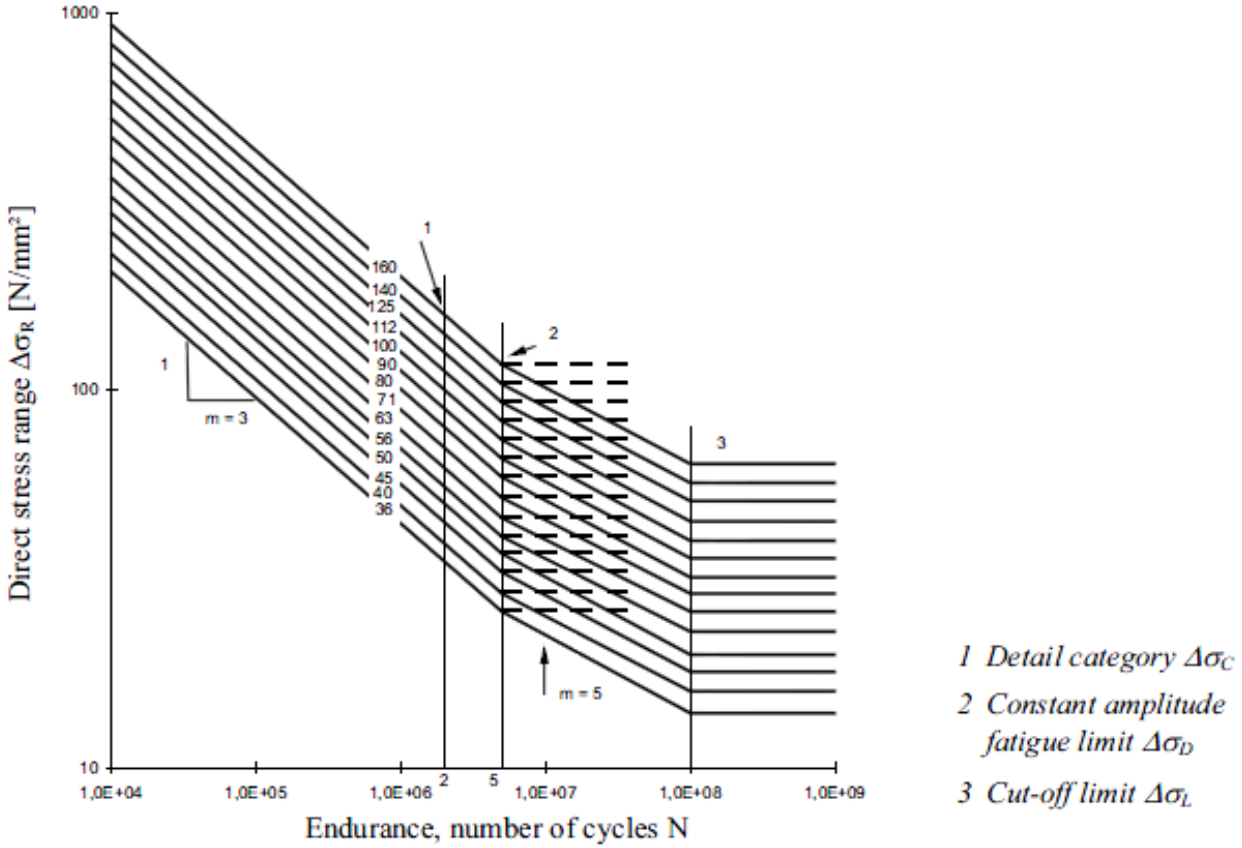


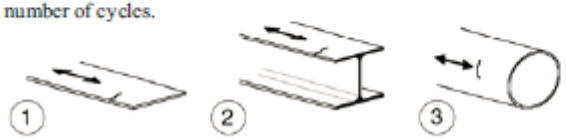
Figure 7.1: Fatigue strength curves for direct stress ranges

FAT classes Eurocode 3

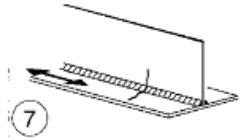
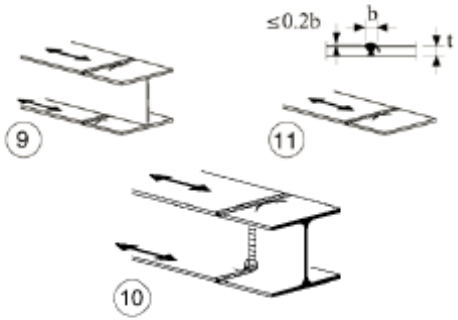
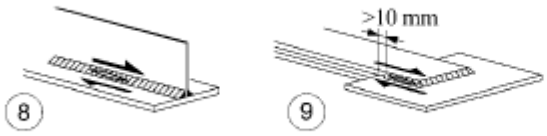
For determination of FAT classes check standard!
In this tutorial only examples are given

No welds:

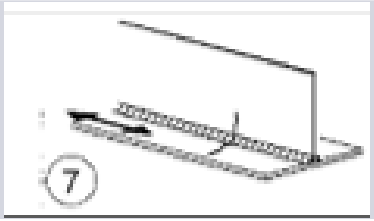
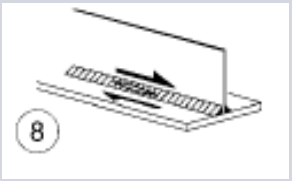
Table 8.1: Plain members and mechanically fastened joints

Detail category	Constructional detail	Description	Requirements
160	**NOTE** The fatigue strength curve associated with category 160 is the highest. No detail can reach a better fatigue strength at any number of cycles. 	Rolled and extruded products: 1) Plates and flats; 2) Rolled sections; 3) Seamless hollow sections, either rectangular or circular.	Details 1) to 3): Sharp edges, surface and rolling flaws to be improved by grinding until removed and smooth transition achieved.
100 m = 5		6) and 7) Rolled and extruded products as in details 1), 2), 3)	Details 6) and 7): $\Delta\tau$ calculated from: $\tau = \frac{V\,S(t)}{I\,t}$

FAT classes Eurocode 3 welded

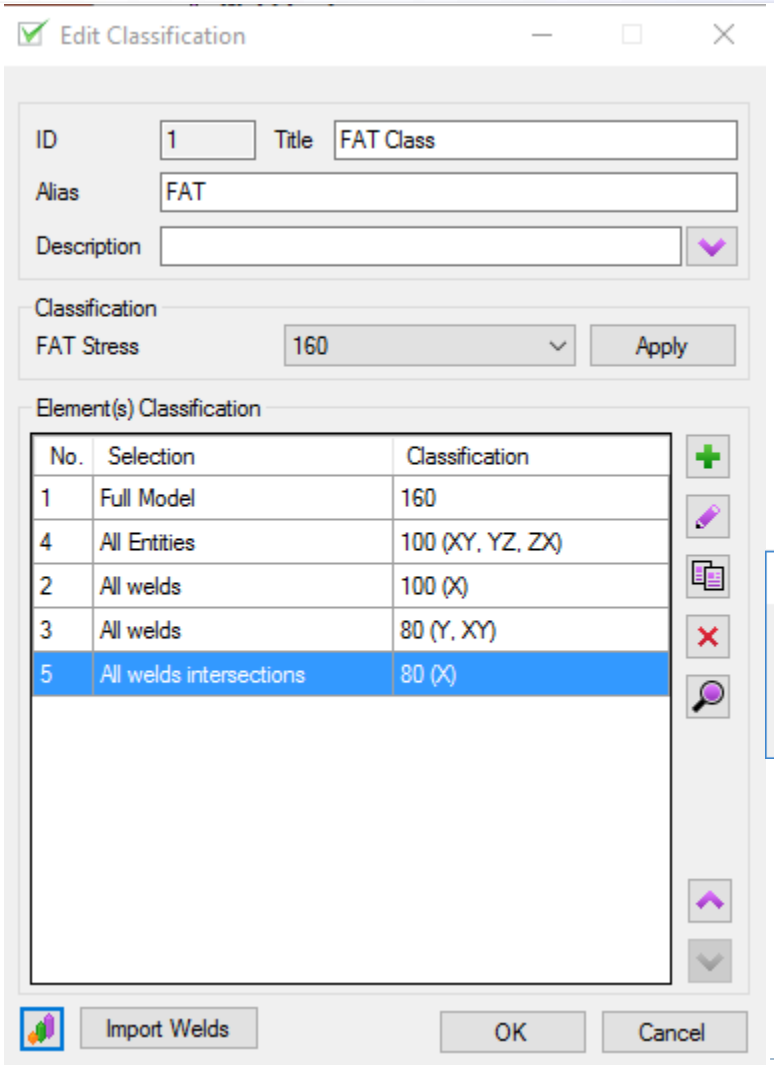
100			7) Repaired automatic or manual fillet or butt welds for categories 1) to 6).	7) Improvement by grinding performed by specialist to remove all visible signs and adequate verification can restore the original category.
80	size effect for t>25mm: $k_s=(25/t)^{0.2}$		9) Transverse splices in welded plate girders without cope hole. 10) Full cross-section butt welds of rolled sections with cope holes. 11) Transverse splices in plates, flats, rolled sections or plate girders.	-The height of the weld convexity to be not greater than 20% of the weld width, with smooth transition to the plate surface. -Weld not ground flush -Weld run-on and run-off pieces to be used and subsequently removed, plate edges to be ground flush in direction of stress. -Welded from both sides; checked by NDT. Detail 10: The height of the weld convexity to be not greater than 10% of the weld width, with smooth transition to the plate surface.
80 m=5			8) Continuous fillet welds transmitting a shear flow, such as web to flange welds in plate girders. 9) Fillet welded lap joint.	8) $\Delta\tau$ to be calculated from the weld throat area. 9) $\Delta\tau$ to be calculated from the weld throat area considering the total length of the weld. Weld terminations more than 10 mm from the plate edge, see also 4) and 5) above.

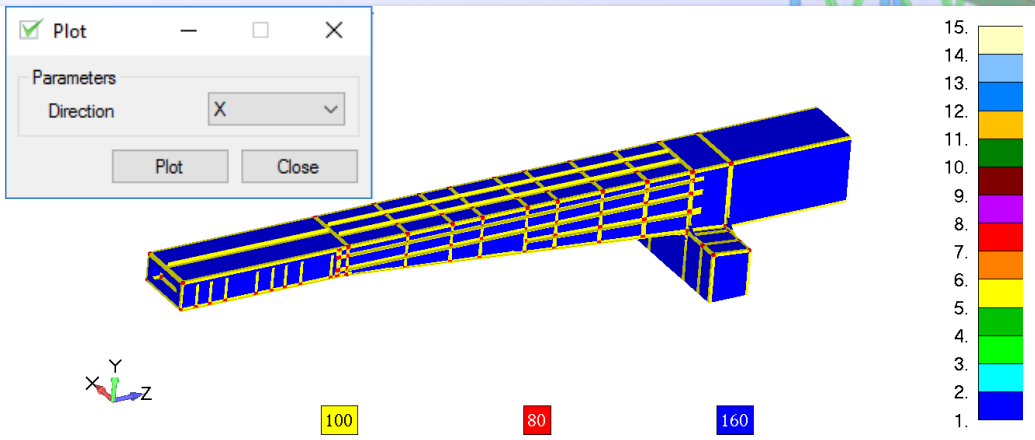
Eurocode 3 Fatigue resistance

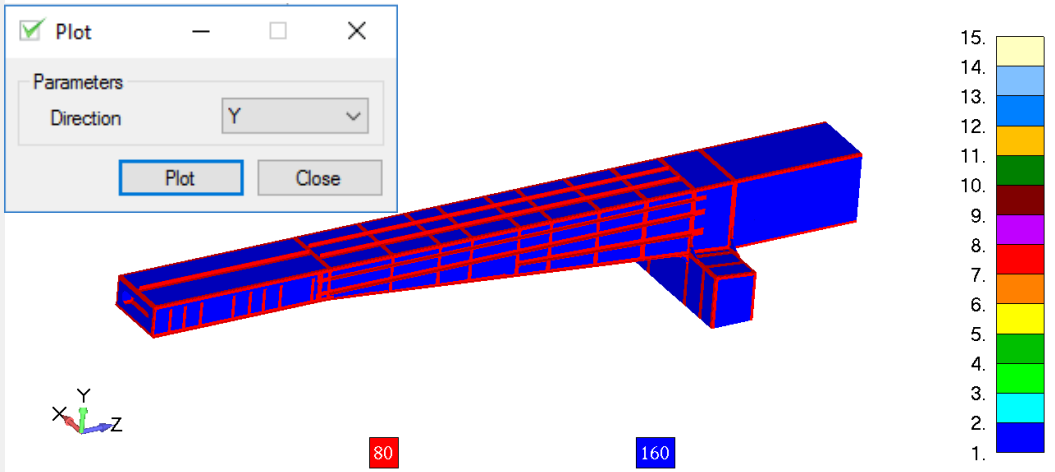
Stress perpendicular to weld	Stress parallel with weld	Shear
80 	100 	80 

No weld (normal direction)	No weld (shear)
160 	100 

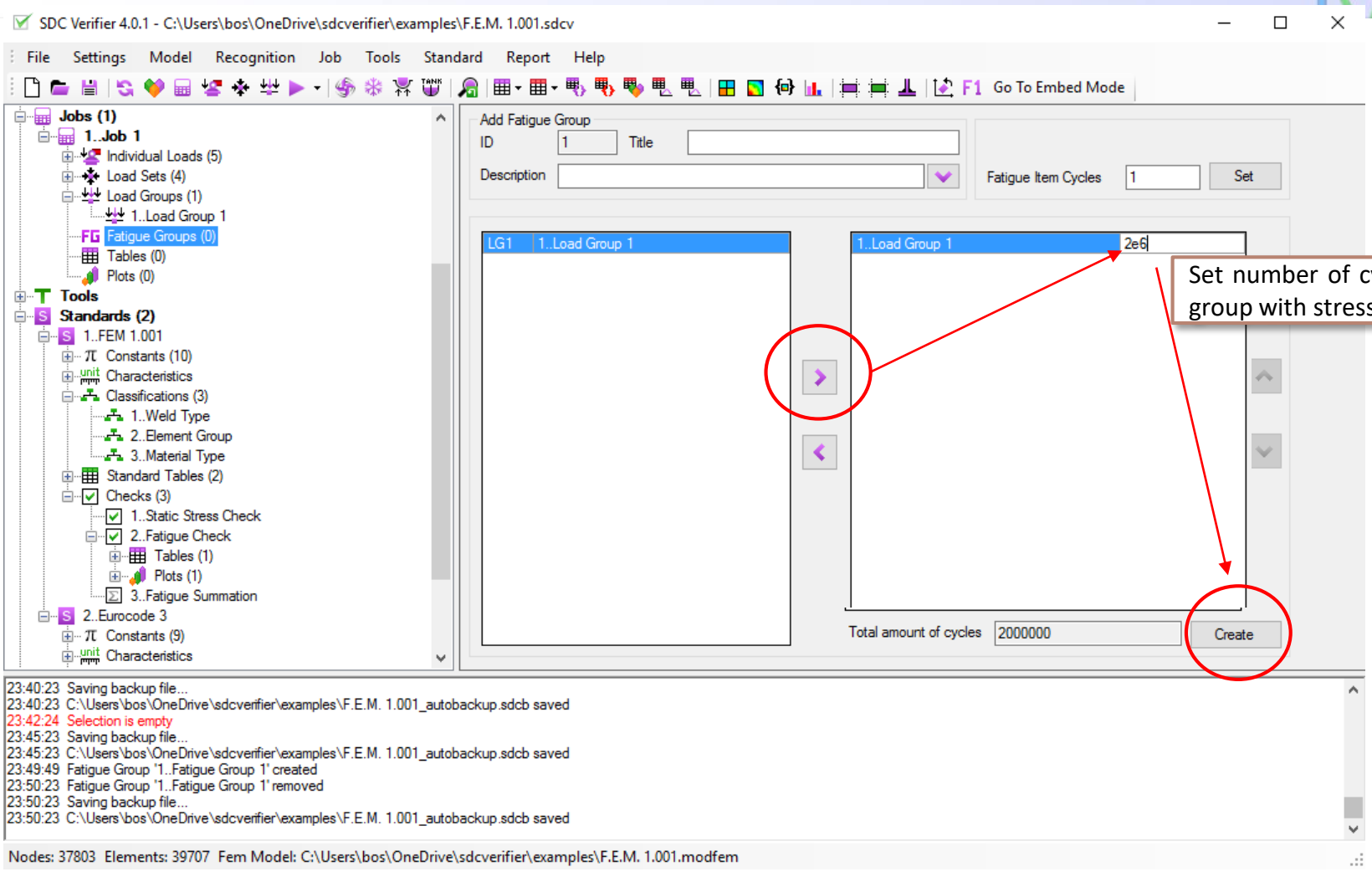
Set FAT classes



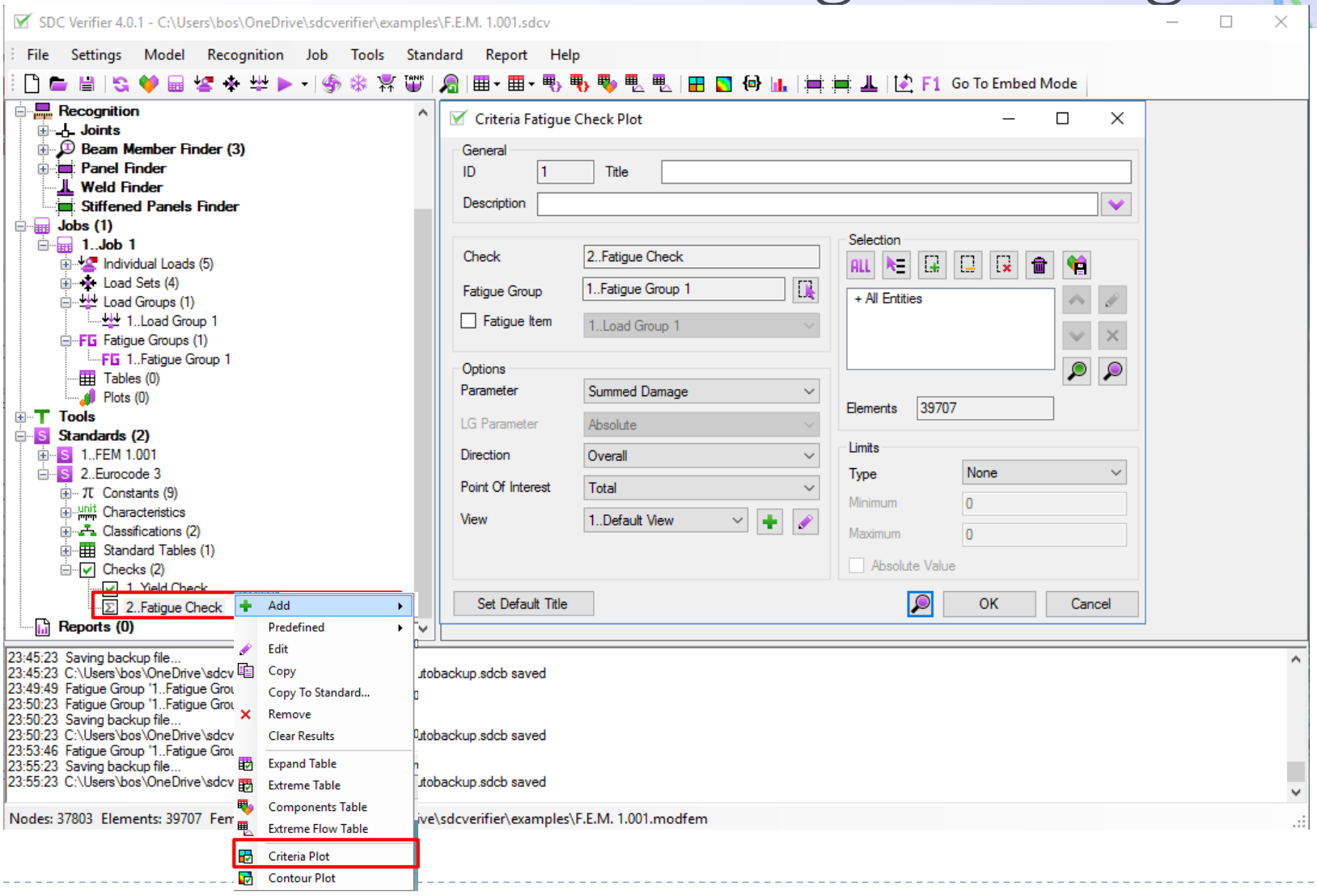




Set fatigue groups and number of cycles



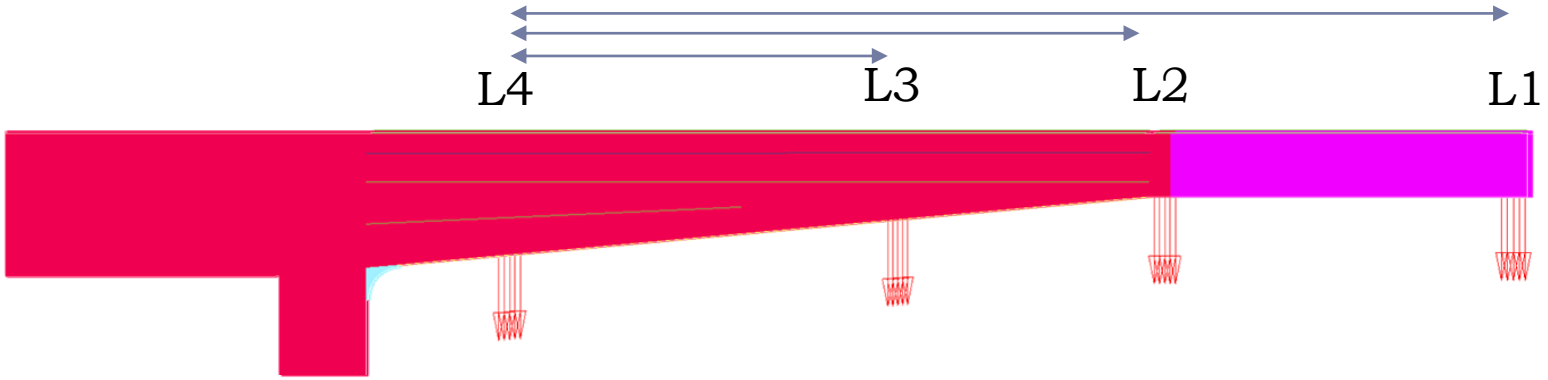
Calculate and show fatigue damage



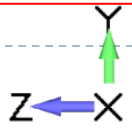
Better subdivision of load cycles

- A better fatigue damage can be made if load cycles are specified more accurately.
- Instead of 2 million load cycles from start to end:

Load cycle	Number of cycles	Content
L4-L1	0,5 e6	LS4, LS3, LS2, LS1, IL1
L4-L2	1,0 e6	LS4, LS3, LS2, IL1
L4-L3	0,5 e6	LS4, LS3, IL1

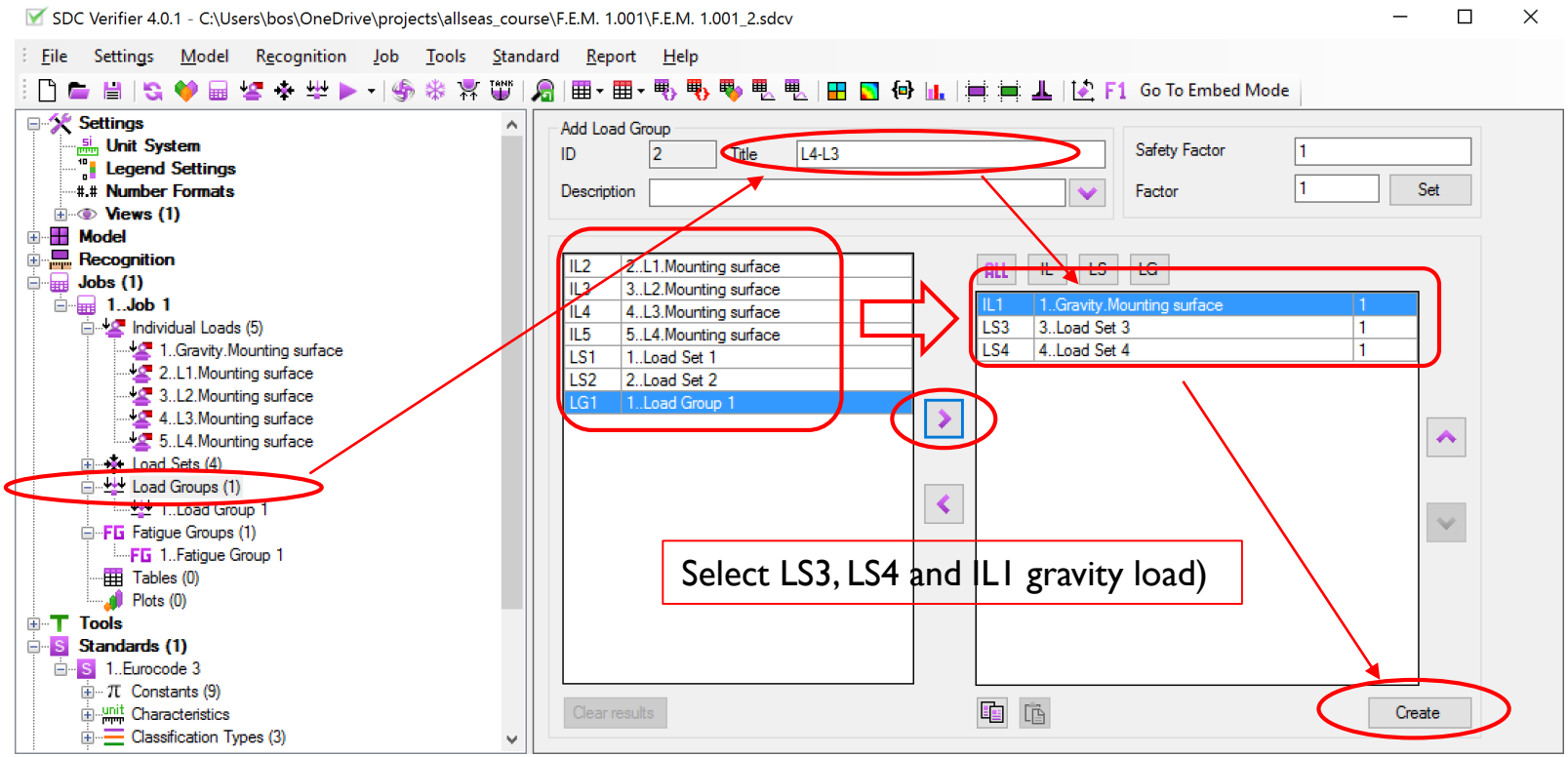


NB gravity load is also included because the stress variation determines the fatigue damage



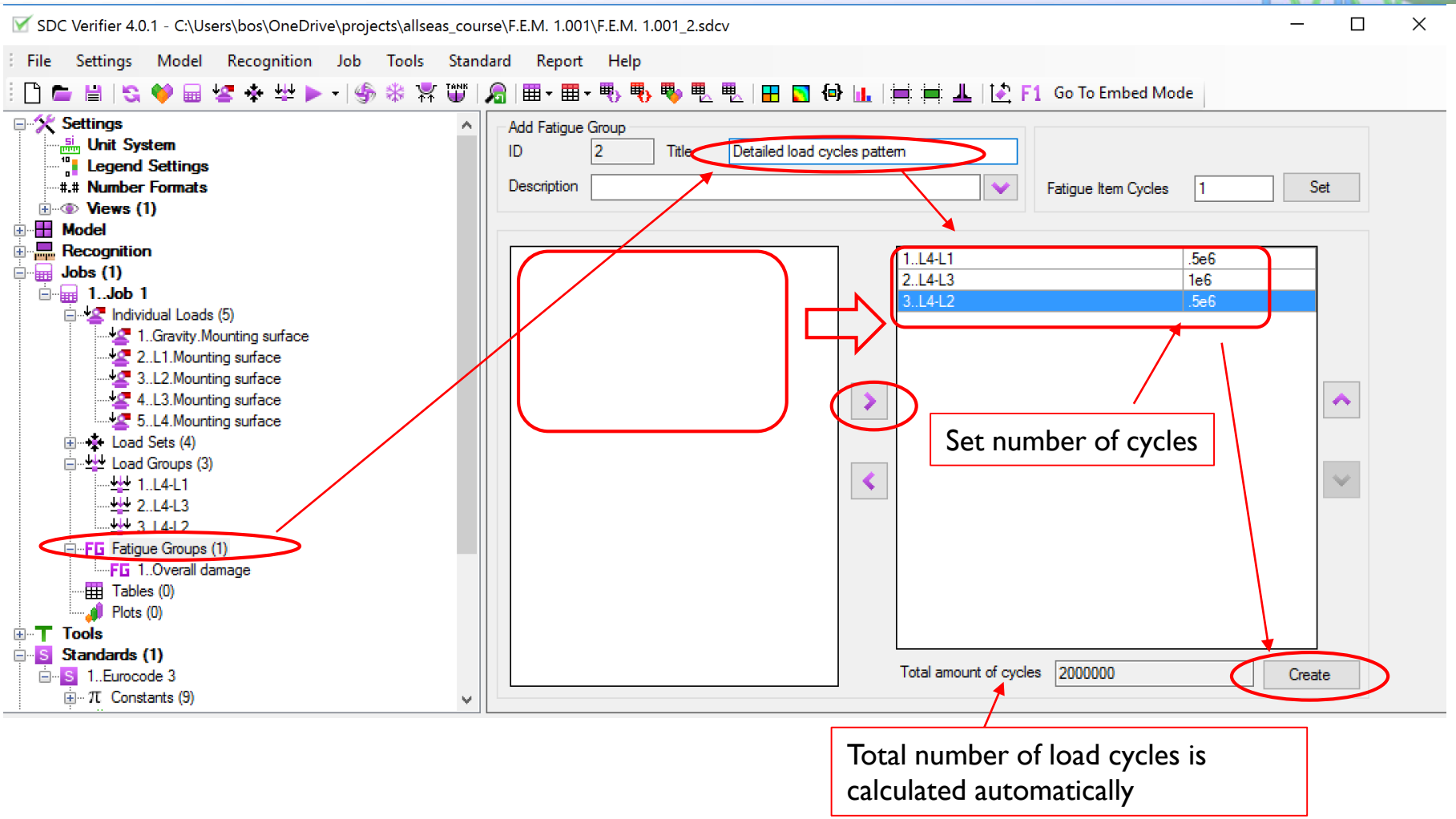
Make new load cycle groups

- Create load group L4-L3

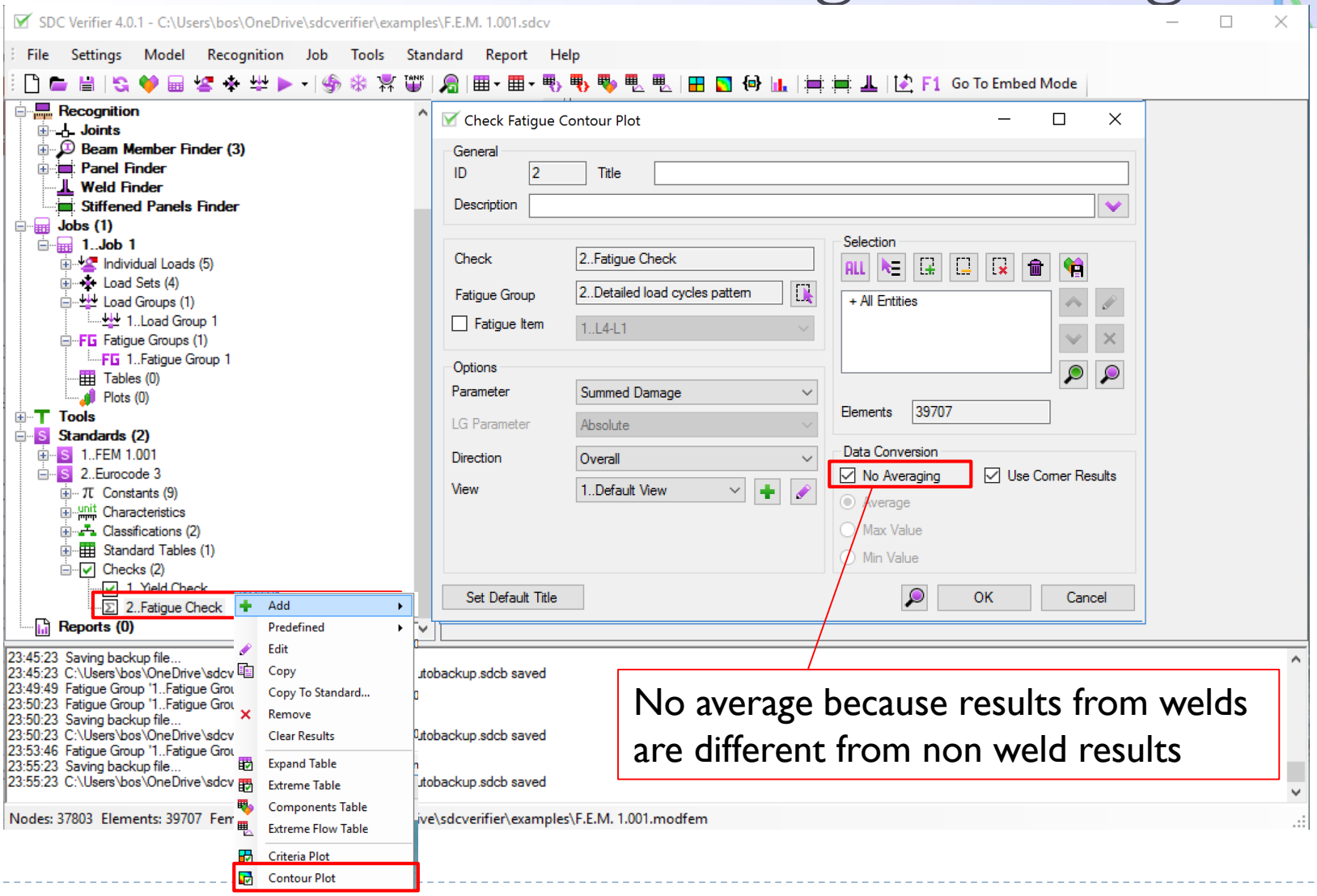


- Create load group L4-L2 in the same way
- Rename Load Group1 into L4-L1

Create fatigue groups and set # of cycles



Calculate and show fatigue damage



No average because results from welds are different from non weld results