



Tutorial

Joint Check

Updated on: 14.June.2023

Tested with: SDC Verifier 2023 R1

ANSYS 2022 R2

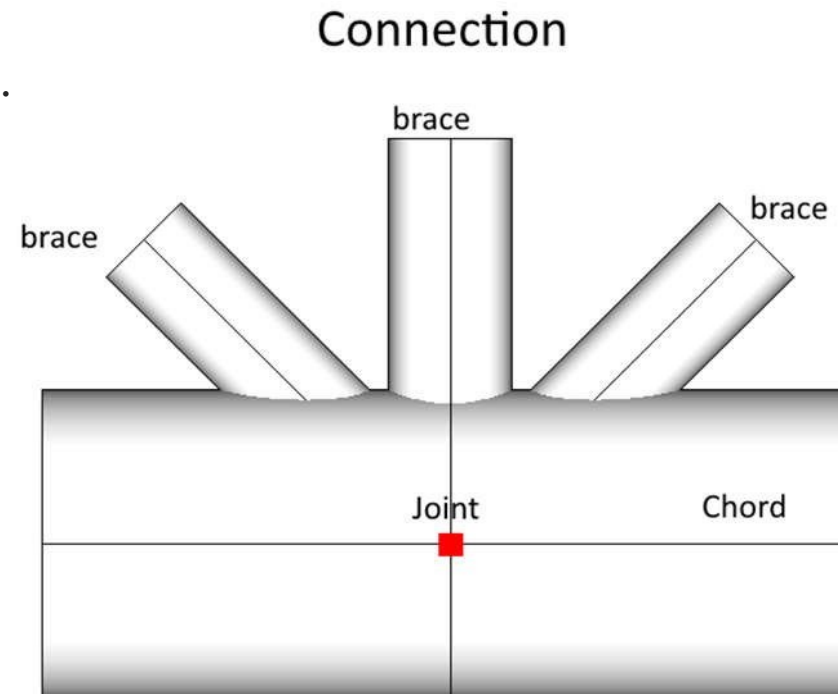
SDC Verifier is a powerful extension to Ansys Mechanical with an advanced calculation core for checking structures according to different standards and report generation. The goal of SDC Verifier is to automate all possible routine work and speed up a verification of the engineering projects significantly.

This step-by-step tutorial is designed to *get you started* with the main SDC Verifier features.

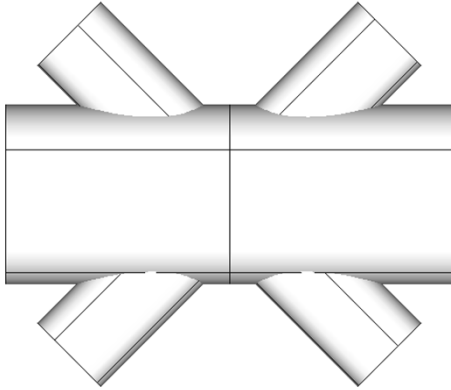
You will learn how to:

- General Info;
- Connection Types;
- Connection design;
- Joint Checks according to standards;
- Create Plots and Tables;
- The report was generated with the help of report designer;

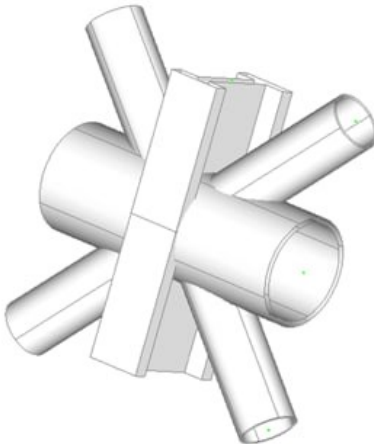
- 1 **Joint Check** - offshore check that verifies strength of tubular structure under tension or compression members according to the standards.
- 2 **Joint** is a node where two or more incline elements are connected.
- 3 **Connection** is a set of elements of the same plane around a joint node.
- 4 **Chord** is a set of non-welded elements that form straight line.
- 5 **Brace** is a welded to a chord element.



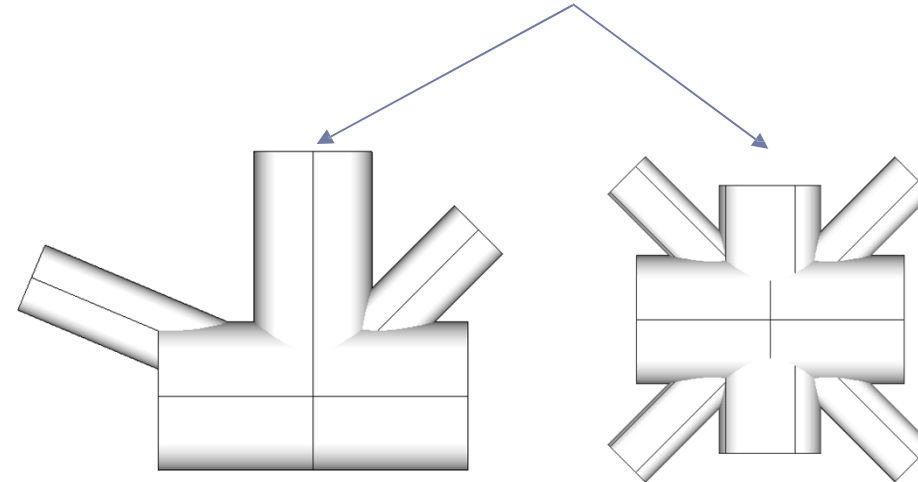
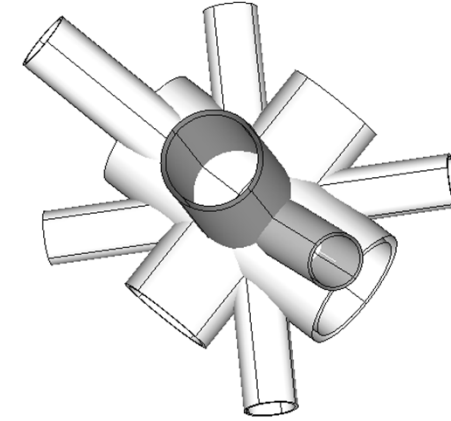
2D Connection. Set of elements of one plane



Connection can include only circular tube shape elements. Otherwise connection will not be recognized. Example of not recognized connection:



3D Connection. Will be split on 2D Connections




Launch SDC Verifier

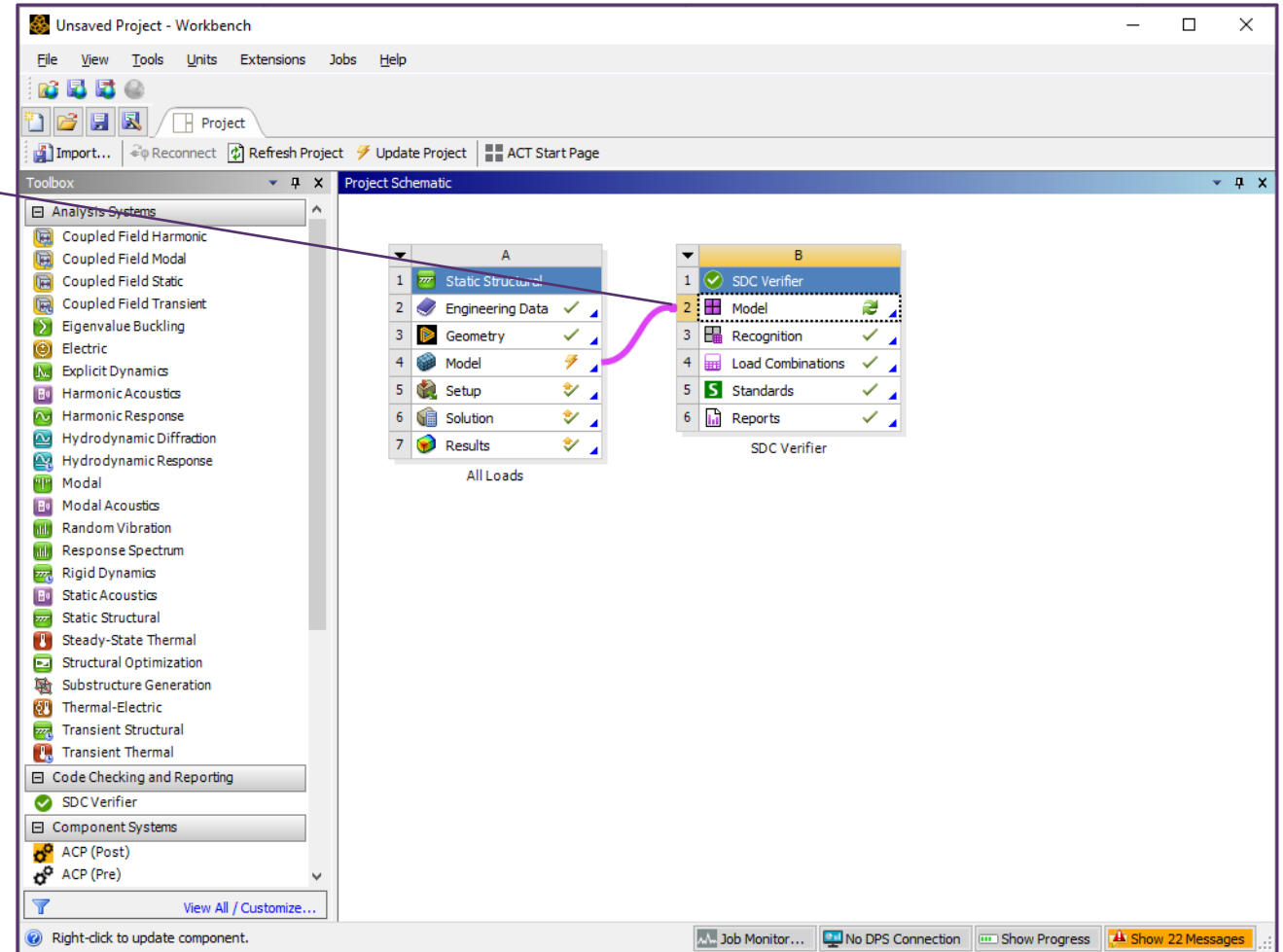
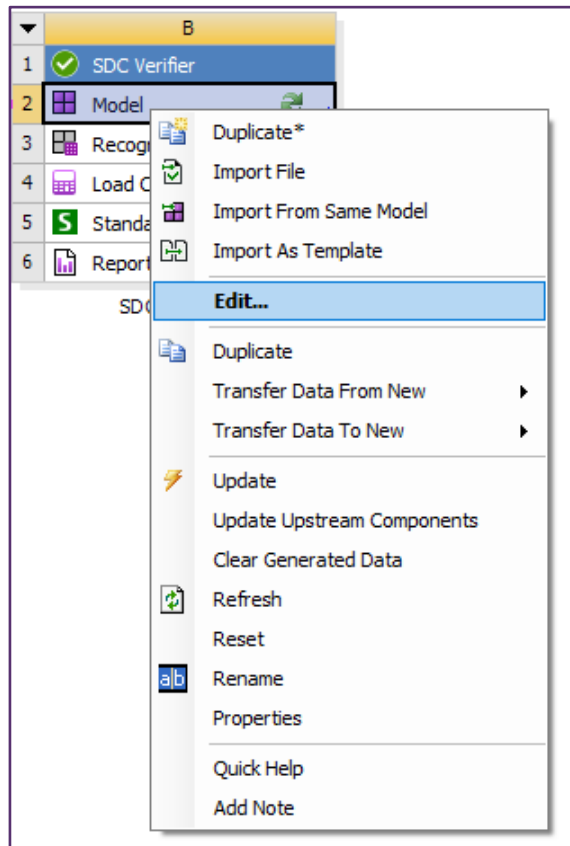
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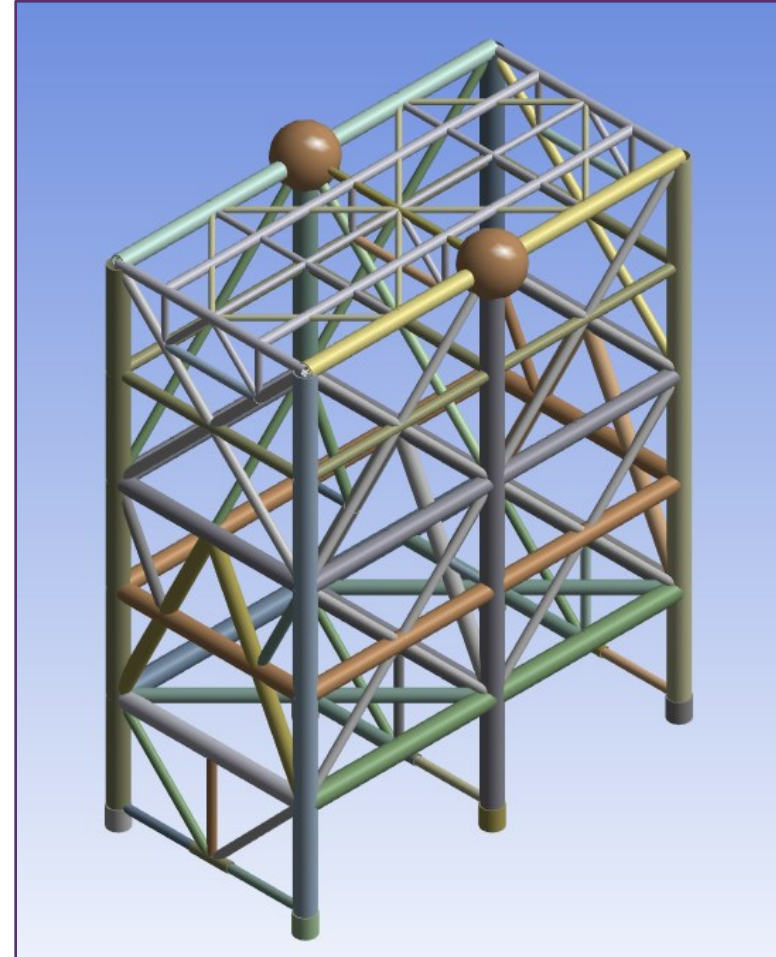
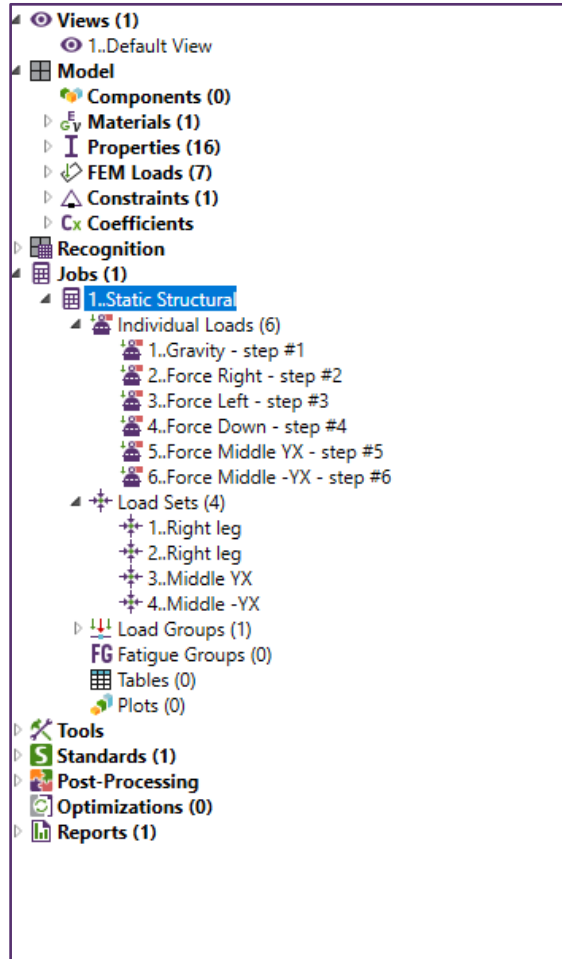
Open in Ansys Workbench
JointCheck.wbpj



2

Double Click on  Model
or in context menu click Edit





This tutorial uses project with predefined boundary conditions. The model contains only circular tube beams

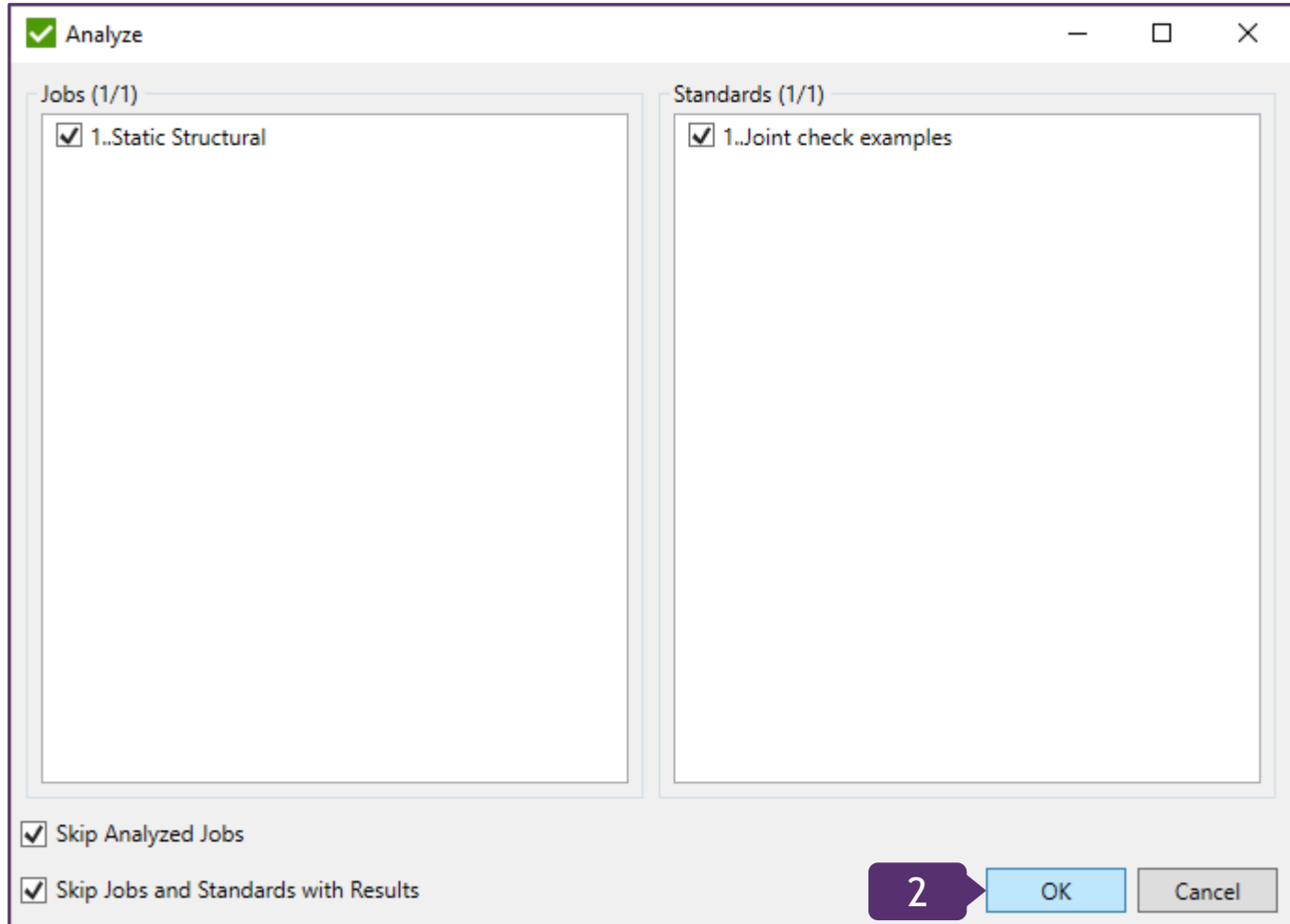
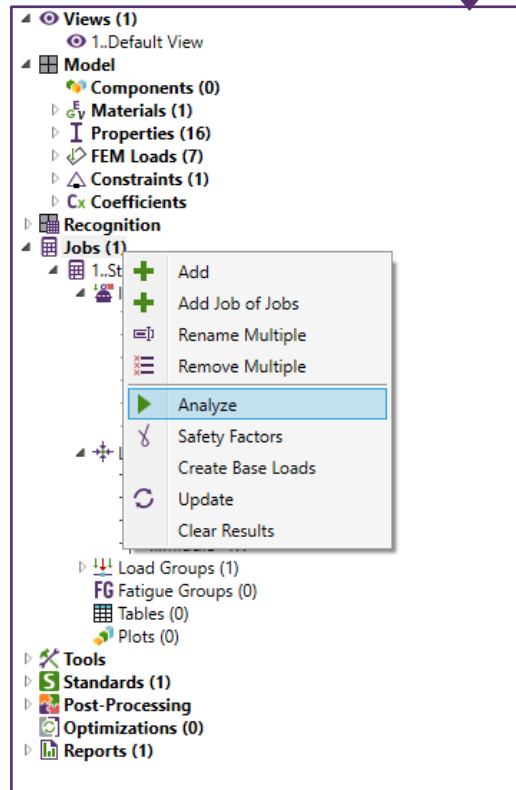
1

Execute *Analyze* from Static Structural context menu

2

Press Ok

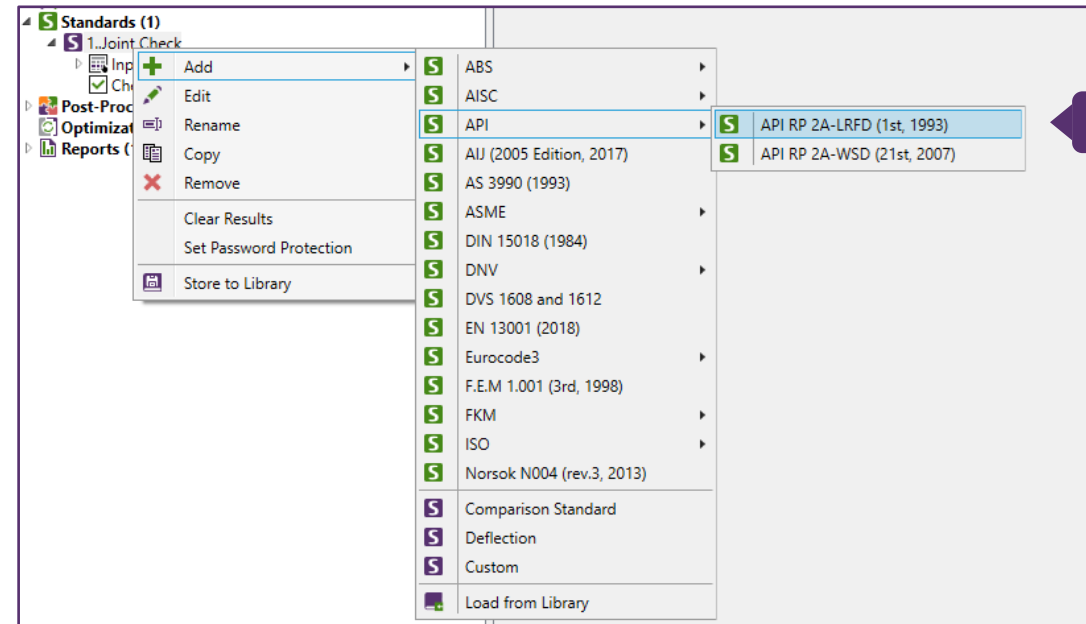
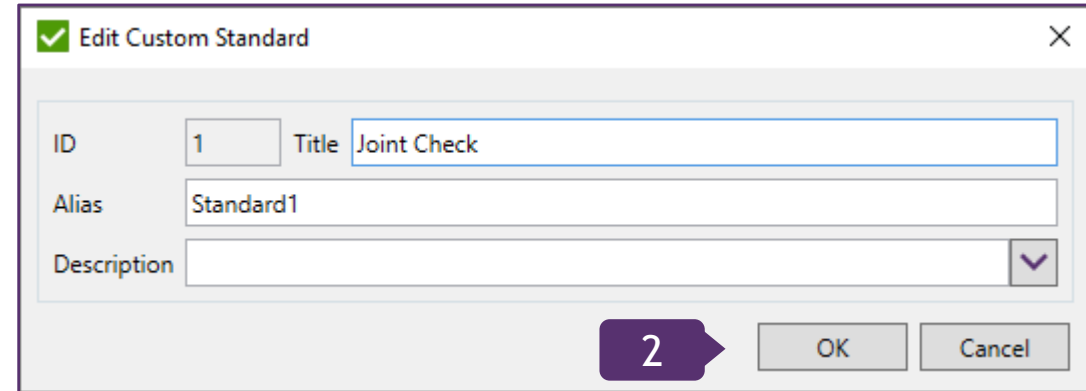
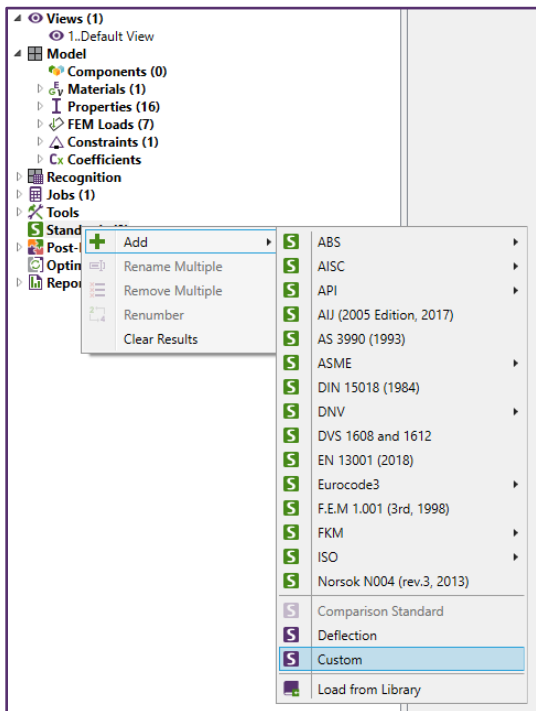
1



1 Execute Standards->Add->Custom.

2 Title: *Joint Check Examples*. Press OK.

3 Execute *Checks*->Add->*Joint Check API LRFD*.



Joint Check API LRFD is a part of the standard
API RP 2A LRFD (1st, Jul 1993)

Joint Check Settings are common for all available types of joint checks: API, ISO and Norsok.

Joint nodes to be checked. Part of the model can be checked by selecting the required joints.

Maximum distance between joint nodes of one connection. Include connections that are formed by multiple joints. The recommended distance is $D/4$. It is possible to set custom distance.

Angle between braces treated as in one plane. Braces that are located in different planes of one connection with an angle A to each other will be treated as in-plane connection.

Chord maximum curvature angle - defines the maximum allowable straightness of the chord. Default angle is 3 degrees.

Forces tolerance. Maximum allowable difference between axial tension and compression forces that are perpendicular to the chord from one side of the connection. If forces are balanced, all braces are considered to be K joints.

Calculate all braces as TY. Ignore all loading conditions and set all brace types to TY if turned on.

After settings press *Find Connections* to perform recognition.

General

ID: 1 Title: Joint Check 1

Alias: Check1

Description: ck according to API RP 2A LRFD (1st, 1993)

Joint Nodes to be Checked

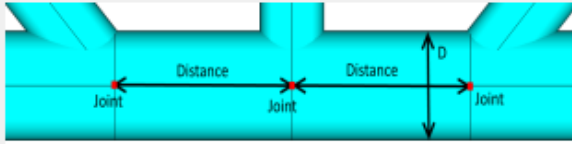
Selection: All Entities

Recognition Settings

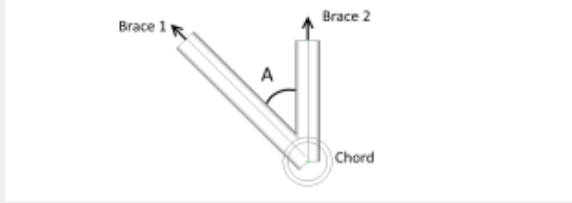
Maximum Distance between Joint Nodes of one Connection on the Chord:

☒ Use $D/4$ (D - Chord Diameter)

☐ Custom Distance: 0.1



Angle between Braces Treated as in One Plane. $A = [0 \text{ to } 90]$: 15



Chord Maximum Curvature Angle $[0 \text{ to } 15]$: 3

Joint Type Recognition Settings

Forces Tolerance, %: 1

☐ Calculate All Braces as TY

Find Connections

Connections design

1

Select Connection 150 and press Edit button

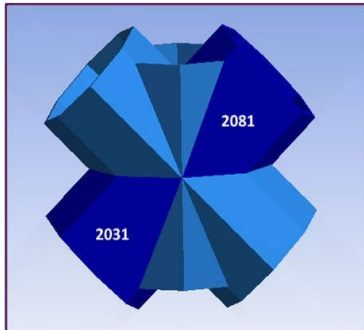
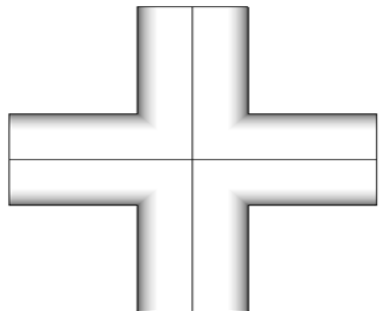
2

Press Preview Connection

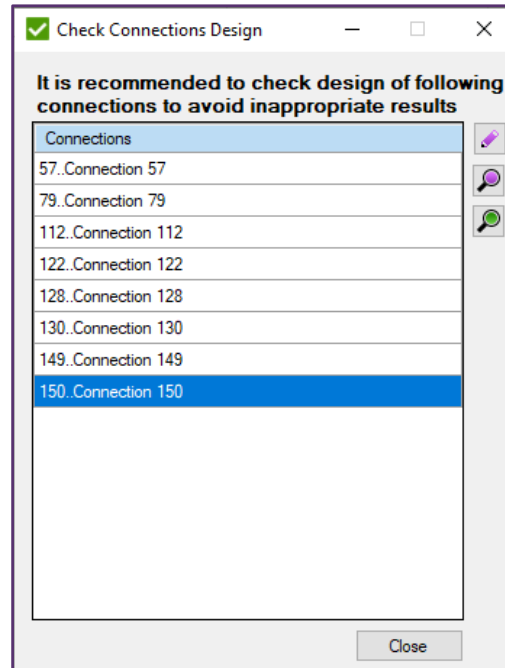
3

Press Remove all conditions in chord and braces selection

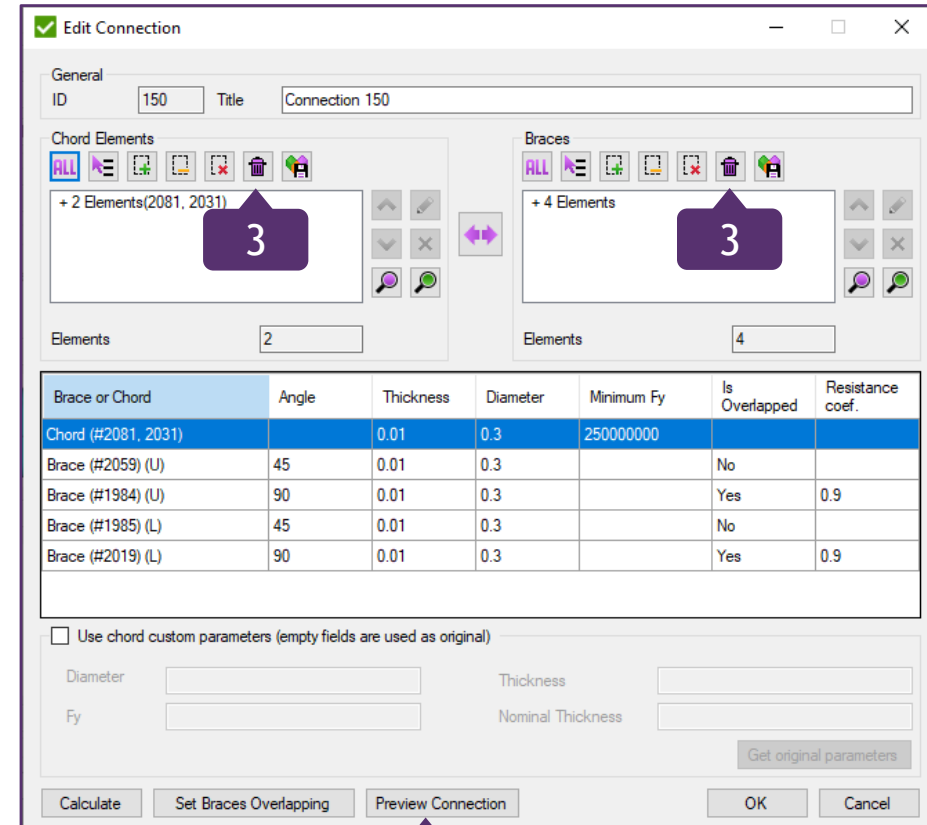
Two separate connections will be created automatically for cross type of joint with equal dimensions. With chord parallel and perpendicular.



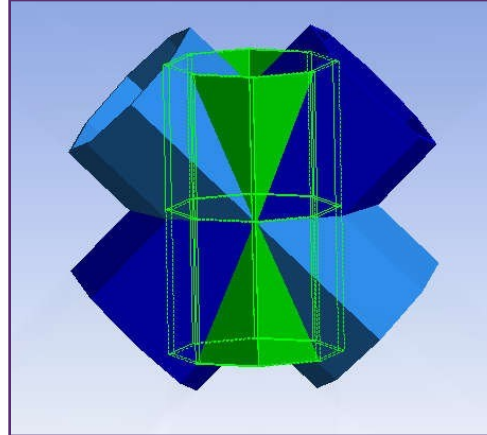
List of connections that are recommended to be checked:



All connections in the list are recommended to be checked as all elements of each connection are of the same diameters and thicknesses. Depending on the welding process it is possible to modify connection and set chord and braces manually.



- 1 Press Add entities using Ansys.
- 2 Select Mesh elements ID 2081, 2031.
- 3 Press Yes



Select Mesh by ID...

Nodes ☐ Elements ☒

IDs: {1 or 3-6 or 2, 5-9, 47}

2081, 2031

Select Create Named Selection Close

Entity	Element ID	Element Type	Body
2 Mesh Elements, Summary			
Mesh Element 1	2031	Low Order Beam	Beam (Pipe D300x10)
Mesh Element 2	2081	Low Order Beam	Beam (Pipe D300x10)

Select element(s)

Select Elements and press "Yes"

Yes No

Edit Connection

General ID 1 Title Connection 150

Chord Elements

+ 2 Elements(2081, 2031)

Elements 2

Braces

+ 4 Elements

Elements 4

Brace or Chord	Angle	Thickness	Diameter	Minimum Fy	Is Overlapped	Resistance coef.
Chord (#2081, 2031)		0.01	0.3	250000000		
Brace (#2059) (U)	45	0.01	0.3		No	
Brace (#1984) (U)	90	0.01	0.3		Yes	0.9
Brace (#1985) (L)	45	0.01	0.3		No	
Brace (#2019) (L)	90	0.01	0.3		Yes	0.9

☐ Use chord custom parameters (empty fields are used as original)

Diameter Thickness

Fy Nominal Thickness

Get original parameters

Calculate Set Braces Overlapping Preview Connection OK Cancel

Connections design

1 Press Add entities using Ansys.

2 Select Mesh elements ID
2059, 1984, 1985, 2019.

3 Press Yes.

Select Mesh by ID...

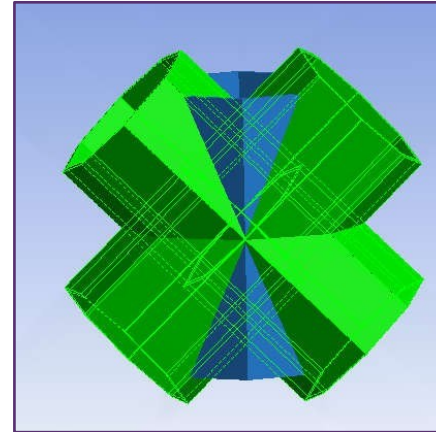
Nodes ☐ Elements ☒

IDs: {1 or 3-6 or 2, 5-9, 47}

2059, 1984, 1985, 2019

Select Create Named Selection Close

Entity	Element ID	Element Type	Body
4 Mesh Elements, Summary			
Mesh Element 1	1984	Low Order Beam	Beam (Pipe D300x10)
Mesh Element 2	1985	Low Order Beam	Beam (Pipe D300x10)
Mesh Element 3	2019	Low Order Beam	Beam (Pipe D300x10)
Mesh Element 4	2059	Low Order Beam	Beam (Pipe D300x10)



Select element(s)

Select Elements and press "Yes"

Yes No

Edit Connection

General ID 150 Title Connection 150

Chord Elements + 2 Elements(2081, 2031) Elements 2

Braces + 4 Elements Elements 4

Brace or Chord	Angle	Thickness	Diameter	Minimum Fy	Is Overlapped	Resistance coef.
Chord (#2081, 2031)		0.01	0.3	250000000		
Brace (#2059) (U)	45	0.01	0.3		No	
Brace (#1984) (U)	90	0.01	0.3		Yes	0.9
Brace (#1985) (L)	45	0.01	0.3		No	
Brace (#2019) (L)	90	0.01	0.3		Yes	0.9

☐ Use chord custom parameters (empty fields are used as original)

Diameter Thickness

Fy Nominal Thickness

Get original parameters

Calculate Set Braces Overlapping Preview Connection OK Cancel

1

Press *Calculate*.

2

Select *OK* twice.

3

Press *Close*.

Edit Connection

General
ID: 150 Title: Connection 150

Chord Elements
+ 2 Elements(1985, 2059)

Braces
+ 4 Elements

Brace or Chord	Angle	Thickness	Diameter	Minimum Fy	Is Overlapped	Resistance coef.
Chord (#1985, 2059)		0.01	0.3	250000000		
Brace (#1984) (U)	45	0.01	0.3		No	
Brace (#2031) (U)	45	0.01	0.3		Yes	0.9
Brace (#2081) (L)	45	0.01	0.3		No	
Brace (#2019) (L)	45	0.01	0.3		Yes	0.9

Elements: 2 (Chord), 4 (Braces)

☐ Use chord custom parameters (empty fields are used as original)

Diameter: Thickness: Fy: Nominal Thickness: Get original parameters

Buttons: Calculate (1), Set Braces Overlapping, Preview Connection, OK (2), Cancel

SDC Verifier

Parameters were calculated

OK (2)

Check Connections Design

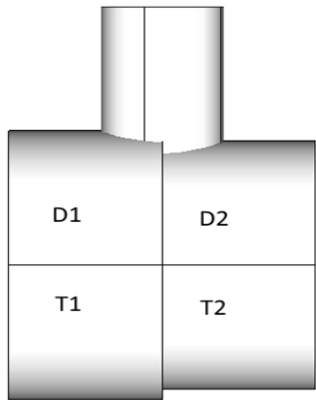
It is recommended to check design of following connections to avoid inappropriate results

Connections

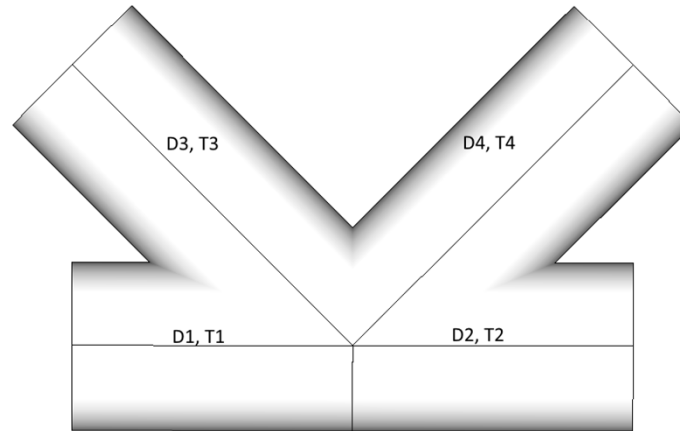
- 57..Connection 57
- 79..Connection 79
- 112..Connection 112
- 122..Connection 122
- 128..Connection 128
- 130..Connection 130
- 149..Connection 149
- 150..Connection 150

Close (3)

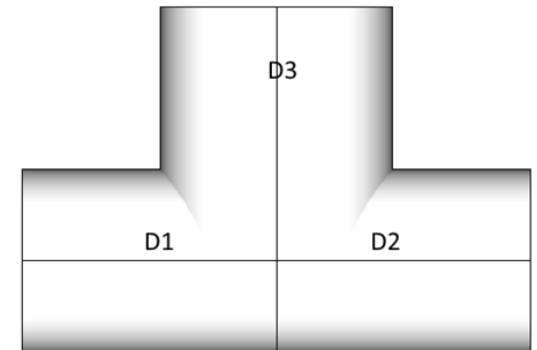
When Chord is formed by elements with different properties around the joint node and $D1 \neq D2$, $D = \min(D1, D2)$; $T = \min(T1, T2)$ are considered for calculations.



In case when :
 $D1 = D2 = D3 = D4$;
 $T1 = T2 = T3 = T4$;
When all diameters of connection are equal, Thicknesses are compared. Element with thickness = $T4$ is recognized as chord.



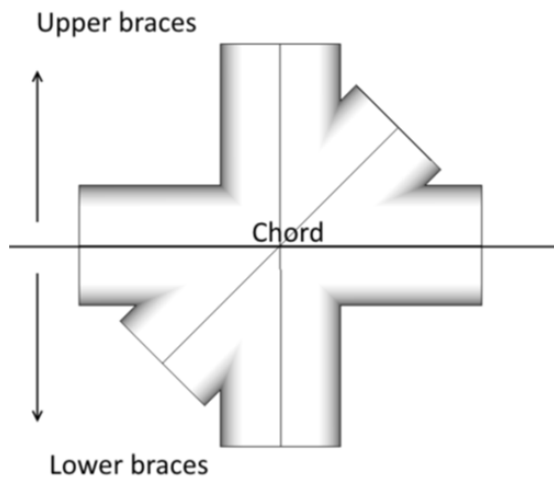
$D1 = D2$, $D1 < D3$. For such case $D3$ is recognized as chord as it has bigger diameter. Naturally pipe of bigger diameter cannot be welded to smaller. Such connections are recommended to be checked.



$D1 = D2 = D3 = D4$;
 $T1 = T2 = T3$; $T4 > T1$;
When all diameters of the connection are equal, thicknesses are compared. Element with thickness = $T4$ is recognized as a chord.

In both cases, such types of connections are recommended to be checked.

- 1 Selection and recognition settings.
- 2 Navigation. Fill *Connection ID* and Press *Navigate* to find a connection in the table.
- 3 Connection info. Chord, Braces, and their properties.
- 4 Add, Edit, Preview and Remove selected connections.
- 5 #1777,1776 - IDs of related elements in the model.
(U) - Upper (0°-180°) braces (L) - Lower (180°-360°) braces.



Joint Check

General
ID: 1 Title: Joint Check 1
Alias: Check 1
Description: ck according to API RP 2A LRFD (1st, 1993)

Joint Nodes to be Checked
Selection: All Entities

Recognition Settings
Maximum Distance between Joint Nodes of one Connection on the Chord:
☒ Use D/4 (D - Chord Diameter) ☐ Custom Distance 0.1

Angle between Braces Treated as in One Plane, A = [0 to 90]: 15

Chord Maximum Curvature Angle [0 to 15]: 3

Joint Type Recognition Settings
Forces Tolerance, %: 1
☐ Calculate All Braces as TY

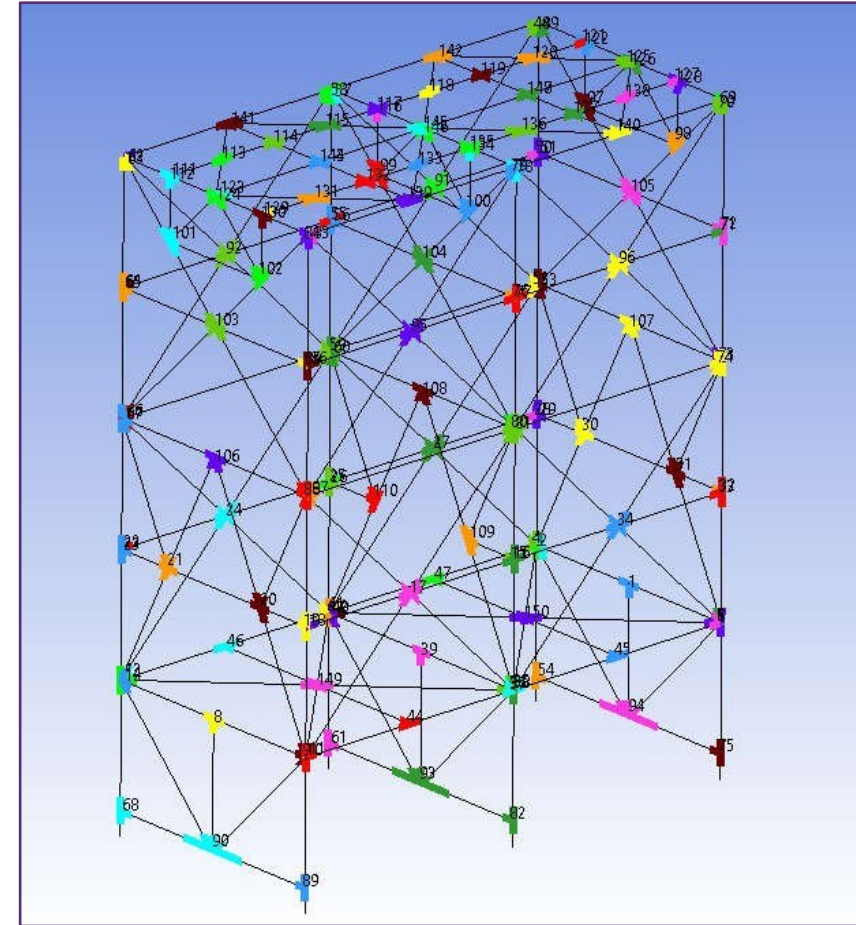
Navigation
Connection ID: Navigate

ID	Title	Brace or Chord	Angle	Thickness	Diameter	T > t	Is Overlapped	Resistance coef.
23	Connection 23	Chord (#355, 356)		0.03	0.48			
		Brace (#73) (U)	90	0.019	0.4	Yes	No	
24	Connection 24	Chord (#91, 74)		0.019	0.4			
		Brace (#521) (U)	45	0.01	0.2	Yes	No	
		Brace (#533) (U)	45	0.01	0.2	Yes	No	
		Brace (#628) (L)	45	0.01	0.2	Yes	No	
		Brace (#640) (L)	45	0.01	0.2	Yes	No	
25	Connection 25	Chord (#310, 319)		0.03	0.48			
		Brace (#83) (U)	90	0.019	0.4	Yes	No	
		Brace (#92) (L)	90	0.019	0.4	Yes	No	
26	Connection 26	Chord (#310, 319)		0.03	0.48			
		Brace (#1635) (U)	90	0.009	0.18	Yes	No	
27	Connection 27	Chord (#101, 100)		0.019	0.4			
		Brace (#677) (U)	45	0.01	0.2	Yes	No	
		Brace (#556) (U)	45	0.01	0.2	Yes	No	
		Brace (#689) (L)	45	0.01	0.2	Yes	No	
		Brace (#568) (L)	45	0.01	0.2	Yes	No	
28	Connection 28	Chord (#257, 266)		0.03	0.48			
		Brace (#109) (U)	90	0.019	0.4	Yes	No	
29	Connection 29	Chord (#257, 266)		0.03	0.48			
		Brace (#114) (U)	90	0.019	0.4	Yes	No	

Buttons: Find Connections, Clear Results, Set Resistance Coefficients, Overall Table, Set Brace Load Transfer, OK, Cancel

- 1 Select all connections in the list (Ctrl + A)
- 2 Press *Plot* to display all connections with labels of IDs.

26	Connection 26	Brace (#92) (L)	90	0.019	0.4	Yes	No
		Chord (#310, 319)		0.03	0.48		
27	Connection 27	Brace (#1635) (U)	90	0.009	0.18	Yes	No
		Chord (#101, 100)		0.019	0.4		
		Brace (#677) (U)	45	0.01	0.2	Yes	No
		Brace (#556) (U)	45	0.01	0.2	Yes	No
		Brace (#689) (L)	45	0.01	0.2	Yes	No
		Brace (#568) (L)	45	0.01	0.2	Yes	No
28	Connection 28	Chord (#257, 266)		0.03	0.48		
		Brace (#109) (U)	90	0.019	0.4	Yes	No
29	Connection 29	Chord (#257, 266)		0.03	0.48		
		Brace (#114) (U)	90	0.019	0.4	Yes	No



The resistance coefficient depends on the strength of the welding and is used in calculations of overlapping (Section E.3.2 API 2A RP LRFD). Table J 2.5 is taken from the Load and resistance factor design specification for structural steel buildings on December 27, 1999 (AISC). The default value is 0.9. It can be applied to overlapped braces

TABLE J2.5 Design Strength of Welds				
Types of Weld and Stress [a]	Material	Resistance Factor ϕ	Nominal Strength F_{min} or F_w	Filler Metal Requirements [b, c]
Complete-Joint-Penetration Groove Weld				
Tension normal to effective area	Base	0.90	F_y	Matching filler metal shall be used. For CVN requirements see footnote [d].
Compression normal to effective area	Base	0.90	F_y	Filler metal with a strength level equal to or less than matching filler metal is permitted to be used.
Tension or compression parallel to axis of weld				
Shear on effective area	Base Weld	0.90 0.80	$0.60F_y$ $0.60F_{EXX}$	
Partial-Joint-Penetration Groove Weld				
Compression normal to effective area	Base	0.90	F_y	Filler metal with a strength level equal to or less than matching filler metal is permitted to be used.
Tension or compression parallel to axis of weld [e]				
Shear parallel to axis of weld	Base Weld	[f] 0.75	$0.60F_{EXX}$	
Tension normal to effective area	Base Weld	0.90 0.80	F_y $0.60F_{EXX}$	
Fillet Welds				
Shear on effective area	Base Weld	[f] 0.75	$0.60F_{EXX}$ [g]	Filler metal with a strength level equal to or less than matching filler metal is permitted to be used.
Tension or compression parallel to axis of weld [e]	Base	0.90	F_y	
Plug or Slot Welds				
Shear parallel to faying surfaces (on effective area)	Base Weld	[f] 0.75	$0.60F_{EXX}$	Filler metal with a strength level equal to or less than matching filler metal is permitted to be used.

1

2

Brace #	Thickness	Diameter	Brace Angle	Is Overlapped	Resistance coef.
#1 (ElemID = 1361) (U)	0.012	0.342	26.565051177...	Yes	0.9
#2 (ElemID = 9) (U)	0.019	0.4	90	No	
#3 (ElemID = 736) (U)	0.01	0.2	44.27477565936	Yes	0.9

It is possible to set overlapped braces and their resistance coef. manually in 1. *Edit Connection* -> 2. *Set Braces Overlapping*. Alternatively set coefficients to multiple connections by pressing *Set Resistance Coefficients* button.

Load transfer has an influence on a chord stability. Axial branch capacity is calculated using Can and Nominal chord element parameters (Section E.3.4 API 2A RP LRFD)

E.3.4 Load Transfer Across Chords. Cross joints, launch leg joints, and other joints in which load is transferred across the chord should be designed to resist general collapse. However, for such joints reinforced only by a joint can having increased thickness T_c and length L (for cases where joint cans are centered on the brace of interest L is defined as shown in Figure E.3-6a) and having brace chord diameter ratio less than 0.9, the allowable axial branch load shall be taken as:

$$P = P(1) + \frac{L}{2.5D} [P(2) - P(1)] \quad \text{for } L < 2.5D \quad (\text{E.3.4-1a})$$

$$P = P(2) \quad \text{for } L > 2.5D \quad (\text{E.3.4-1b})$$

where:

$P(1) = P_a$ from Equation E.3.1-4a using the nominal chord member thickness

$P(2) = P_a$ from Equation E.3.1-4a using thickness T_c

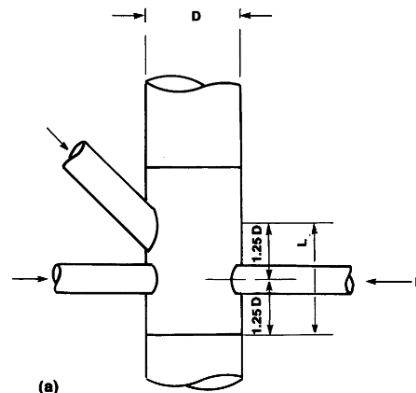
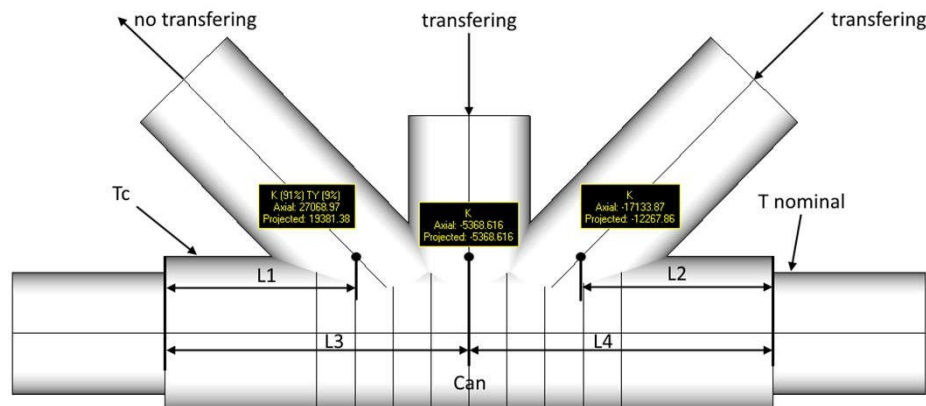


FIG. E.3-6
DEFINITION OF EFFECTIVE CORD LENGTH



Effective length is calculated for each brace separately. It is the minimum distance from the end of the can till the point of intersection of chord and brace multiplied on 2. $L1, L2 \leq 1.25D$. If $L1$ and $L2$ exceed $1.25D$ distance, can will not be recognized. $T_c \geq T$ nominal.

$L = 2 * L1 = 0.6293$ - effective length for the left brace

$L = 2 * L3 = 2 * L4 = 1$ - effective length for the middle brace

$L = 2 * L2 = 0.6293$ - effective length for the right brace

T_c nominal = 0.01; $T_c = 0.02$;

It is possible to set load transfer and effective length manually by pressing *Set brace load transfer* button.

Set Resistance Coefficients Overall Table Set Brace Load Transfer

☒ Set braces load transfer

Connection ID	Brace #	Is Load Transfer	Effective Length
90	#01(Elem ID = 737)	Yes	0.6293
	#11(Elem ID = 1007)	Yes	1
	#21(Elem ID = 509)	Yes	0.6293
93	#01(Elem ID = 929)	Yes	0.6293
	#11(Elem ID = 1037)	Yes	1
	#21(Elem ID = 665)	Yes	0.6293
94	#01(Elem ID = 953)	Yes	0.6293
	#11(Elem ID = 1053)	Yes	1
	#21(Elem ID = 725)	Yes	0.6293

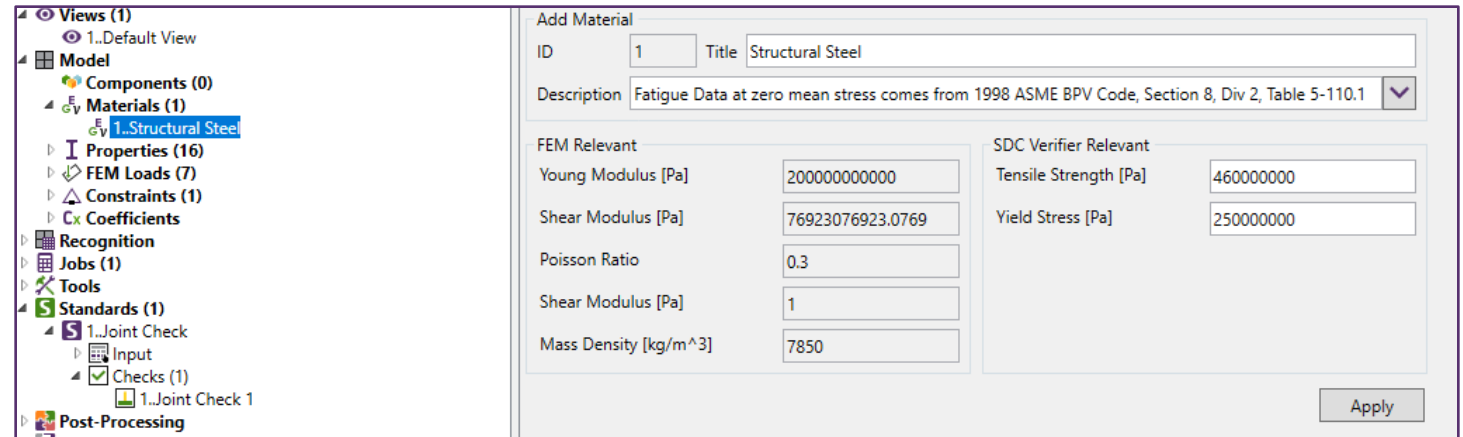
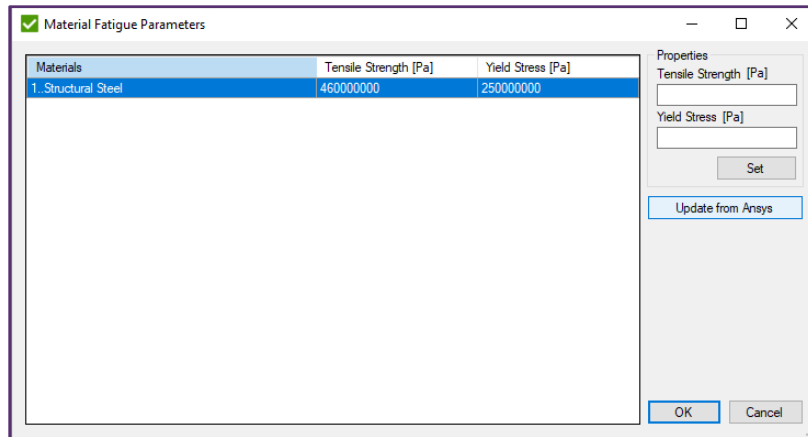
Is Load Transfer Yes

Effective Length

All results are based on material fatigue parameters Tensile Strength and Yield Stress. Parameters are used to define the allowable static stress of the material. **Allowable = $\text{Min}(\text{Yield Stress}, \text{Tensile Strength} * 2 / 3)$** . For ISO and Norsok joint checks: **Allowable = $\text{Min}(\text{Yield Stress}, \text{Tensile Strength} * 0.8)$** .

If material parameters are not set, the window will be displayed before calculating results:

Alternatively, it is possible to set values for selected materials in the Main Window. Select material, fill parameters and press Apply.



Set values for Tensile and Yield and press *Set* to selected materials.

Press OK to apply changes and continue calculations, Cancel to discard.

Joint Check Expand Table

1

Press *Add Expand table*. Detailed table of results for each brace.

2

Selected Load: Load Group '1..Load Group 1'.

3

Filter by parameter: Overall Utilization Factor.
Sort by parameter: Overall Utilization Factor.

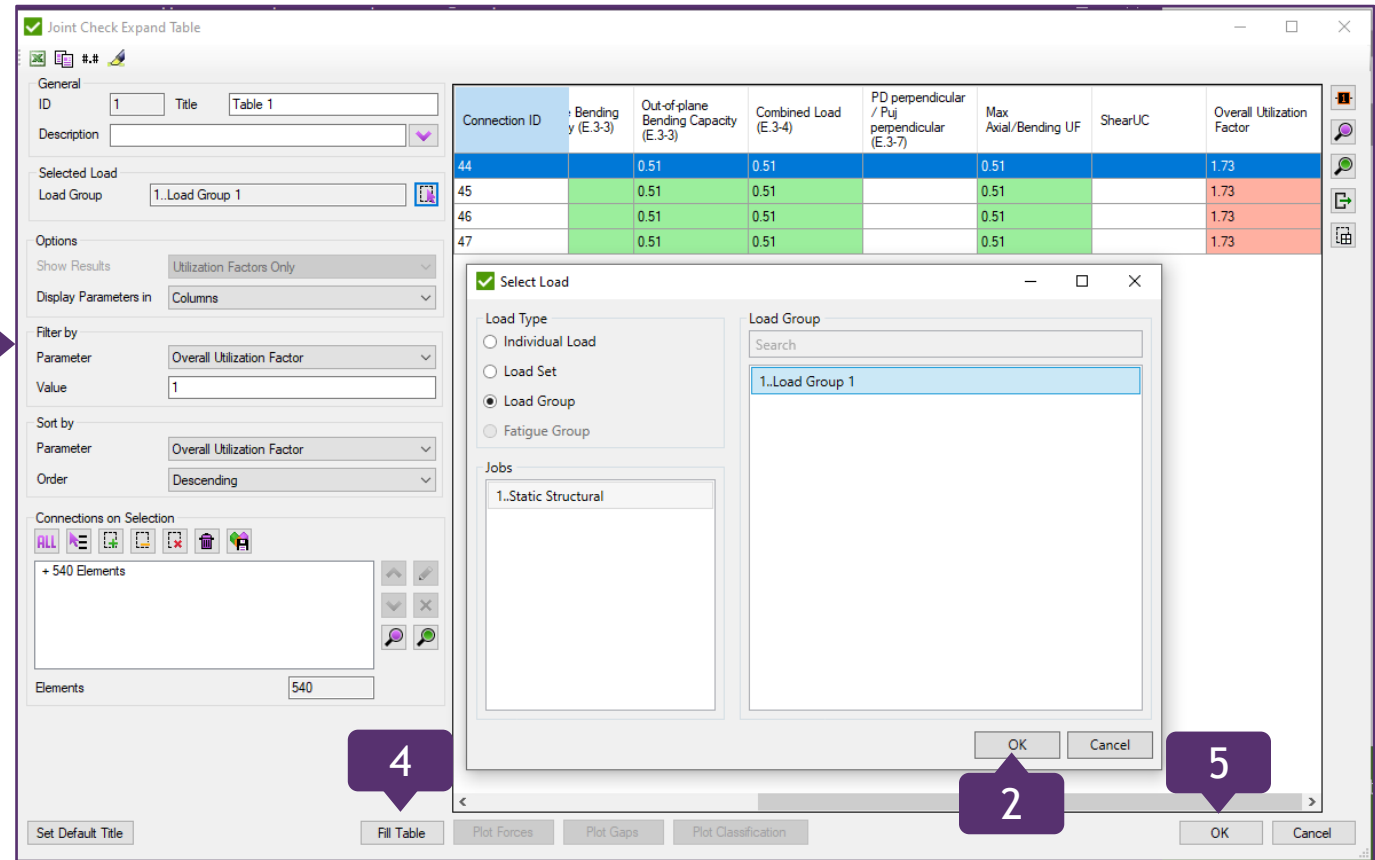
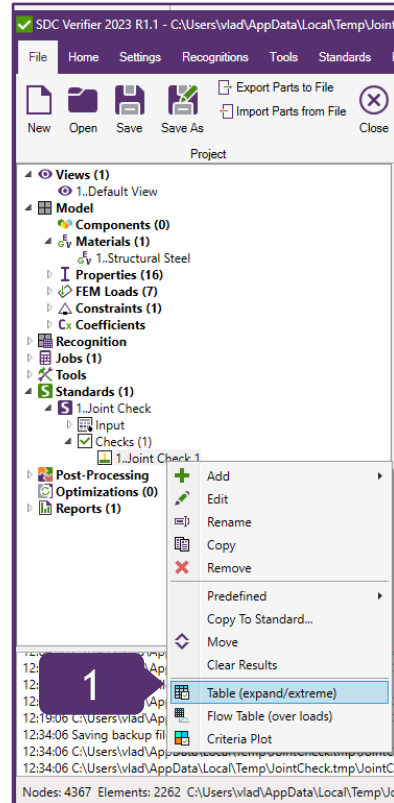
4

Press *Fill Table*.

5

Press *OK*.

Table build type allows to fill parameters in columns and connections in rows and vice versa. *Parameters in rows* can be used for a single connection for example.



Plot Forces - plot original, transformed axial forces and brace joint types

Plot Gaps - plot gaps if there is more than one brace in connection

Plot Classification - plot brace joint types

Joint classification as K, T & Y, or cross (X) should apply to individual braces according to their load pattern for each load case. To be considered a K-joint, the punching load in a brace should be essentially balanced by loads on other braces in the same plane on the same side of the joint. In T and Y joints the punching load is reacted as beam shear in the chord. In cross joints the punching load is carried through the chord to braces on the opposite side. For braces that carry part of their load as K-joints, and part as T & Y or cross joints interpolate based on the portion of each in total. Examples are shown in Figure E.3-2. See Commentary on Joint Classifications.

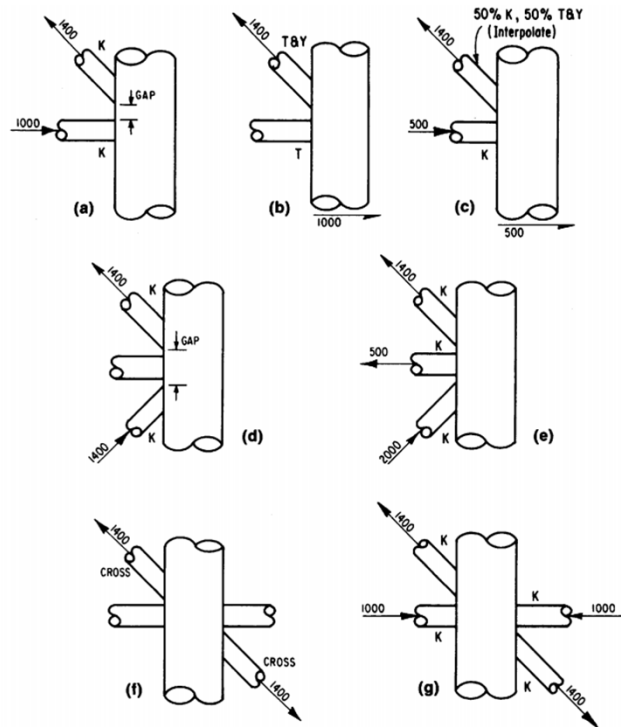


FIG. E.3-2
EXAMPLES OF JOINT CLASSIFICATION

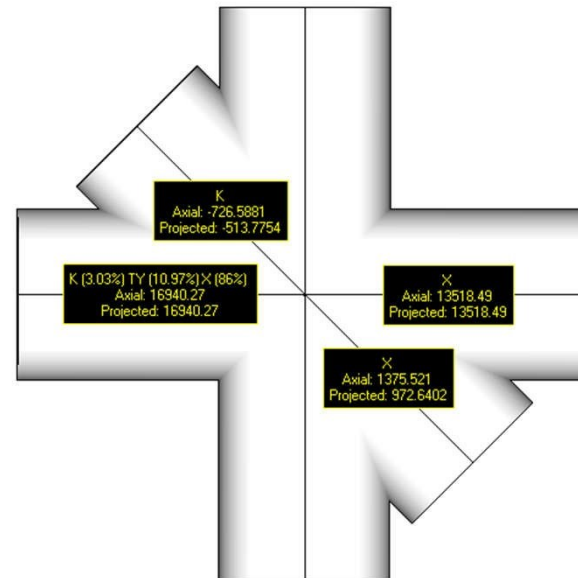
Joint type is based on type of loading. By checking if forces of connection are balanced joint types are classified on K, TY and X (Cross).

K - tension and compression loads are balanced.

TY - tension or compression load goes as shear force in a chord.

X (Cross) - Connection has to contain braces from the both sides to check on cross joint. If balanced forces of all braces of one side and balanced forces of all braces of other side are equal then all braces are classified as X (Cross).

Interpolation - the order of joint type recognition is following: K -> X (Cross) -> TY. Each brace can have all 3 types of joint type taken as percentage of axial load of brace to summation of all braces loads.



Projected - axial force that is perpendicular to the chord.

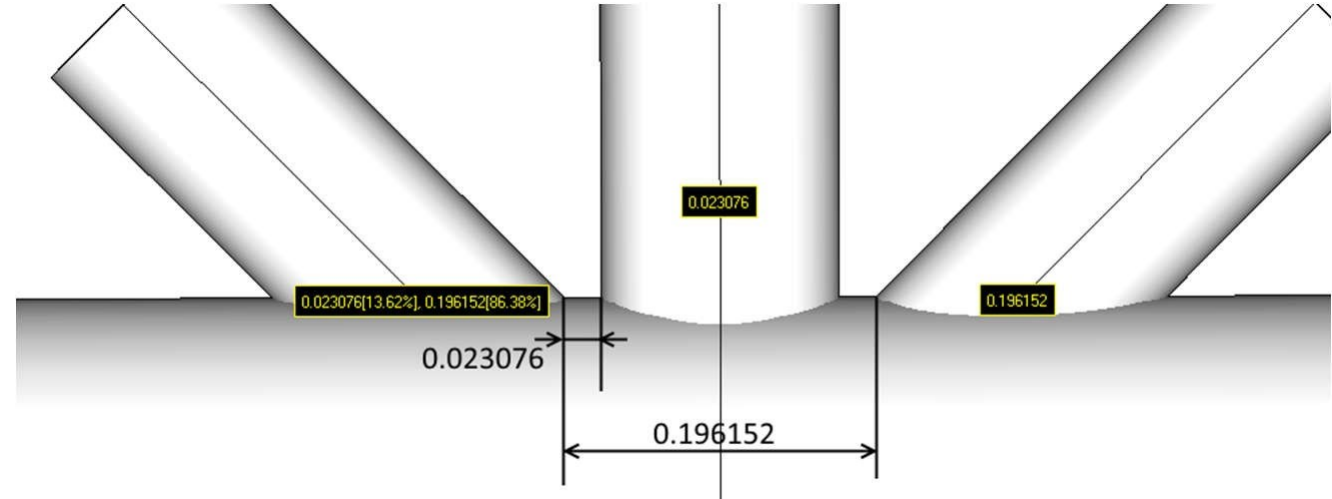
If Projected = 0 - brace type is set to TY.

If percentage is not mentioned 100% is taken for the type.


Gap is the distance between two differently loaded braces (tension and compression) on a shell of a chord. Depending on load it is possible that brace can have two or more gaps to consider. Each gap percentage depends on the percentage of taken load:

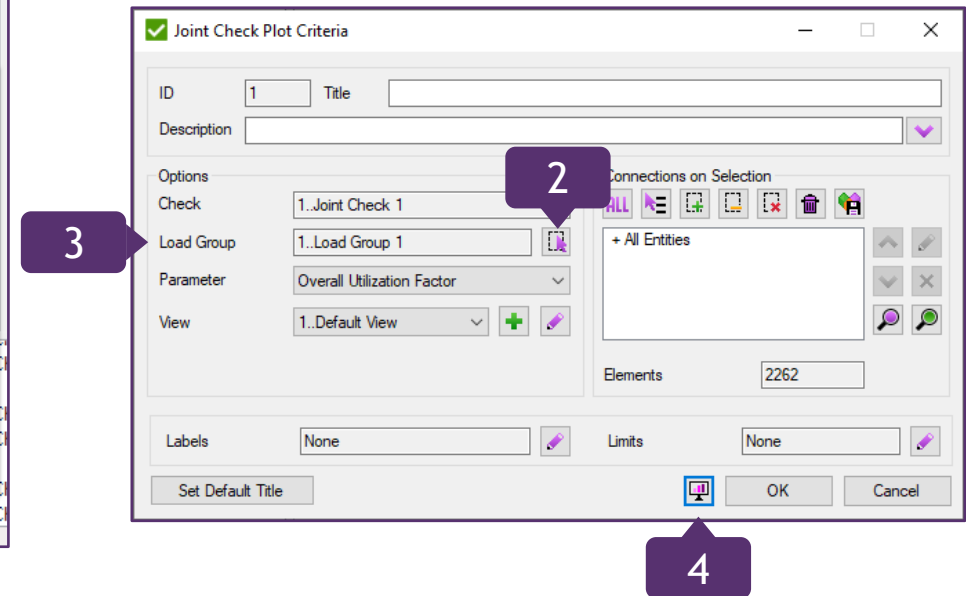
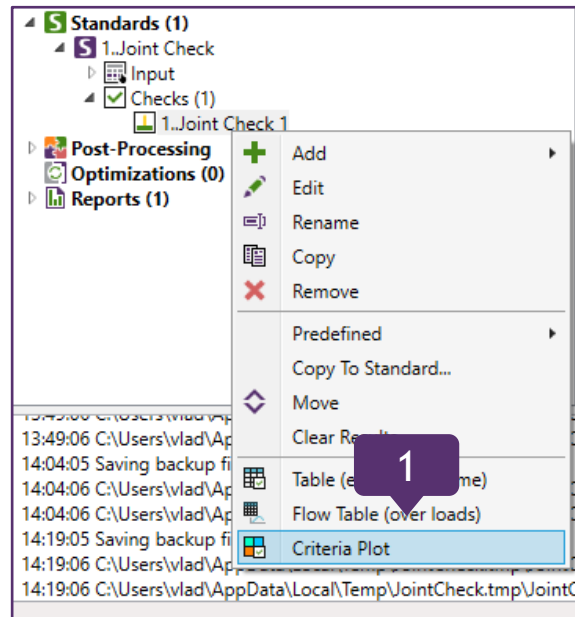
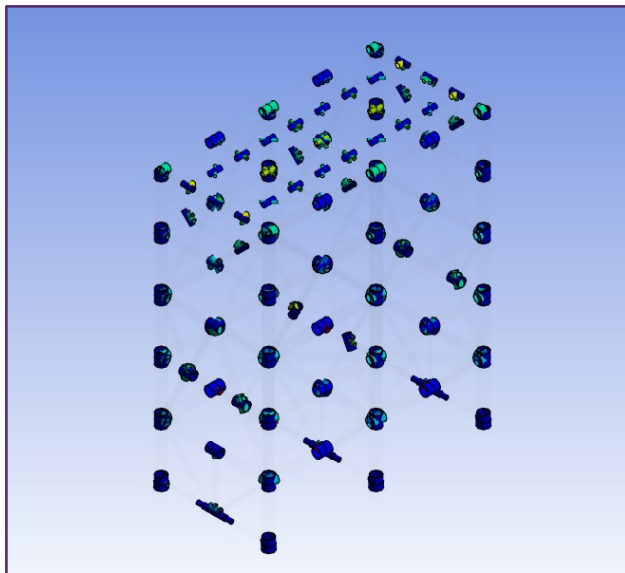
$$percentage = \begin{cases} \frac{projected}{F_{Compression}}, & projected < 0 \\ \frac{projected}{F_{Tension}}, & projected \geq 0 \end{cases}$$

Projected - axial force of the brace, perpendicular to the chord;
 $F_{Tension}$ - sum of all positive projected axial forces;
 $F_{Compression}$ - sum of all negative projected forces;



Joint Check Criteria Plot

- 1 Execute Joint Check 1->Criteria Plot.
- 2 Select Load: Load Group '1..Load Group 1'.
- 3 Parameter: Overall Utilization Factor.
- 4 Press  . Press OK.



Joint Check Expand Flow Table

1 Press *Add Expand Flow Table*.

2 Select all Load Sets.

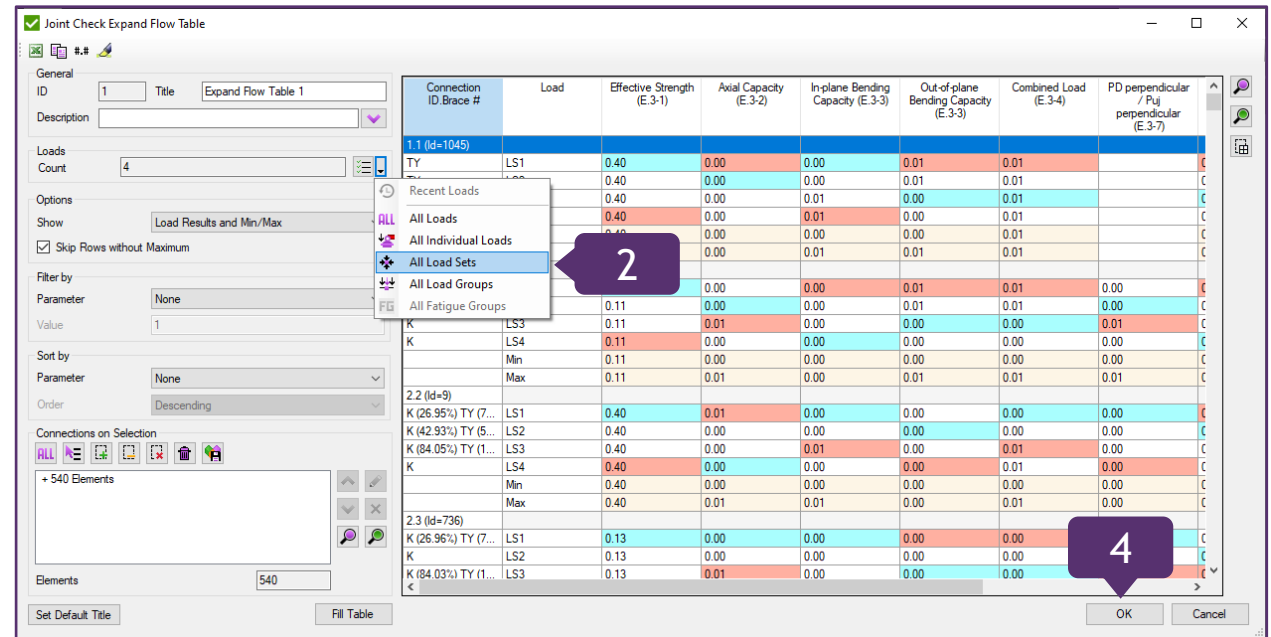
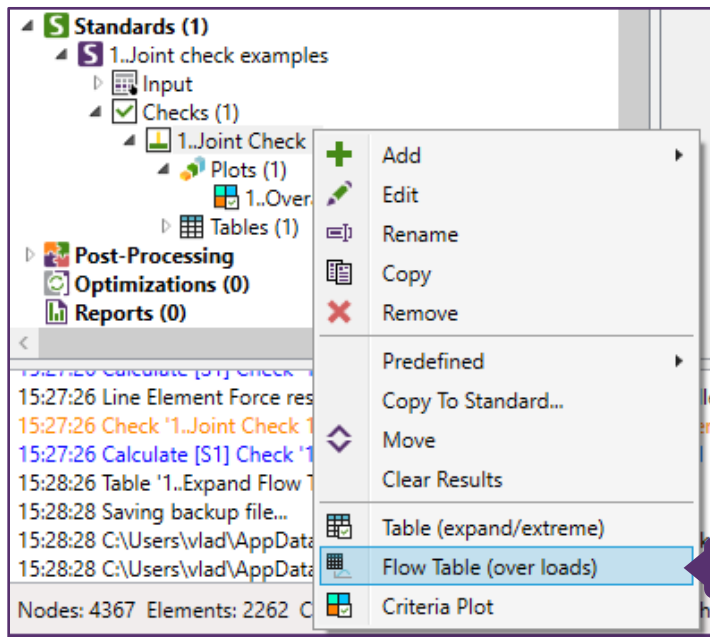
3 Press *Fill Table*.

4 Press *OK*.

Expand Flow table is used to display multiple load results at once for each selected connection

Skip rows without maximum - for the single connection if load does not cause extreme values on any parameter it will not be displayed.

It is possible to display only Load Results, only Min/Max results or both



Joint Check ISO

1

Execute Checks->Add->Joint Check ISO.

2

Press *Find Connections*.

3

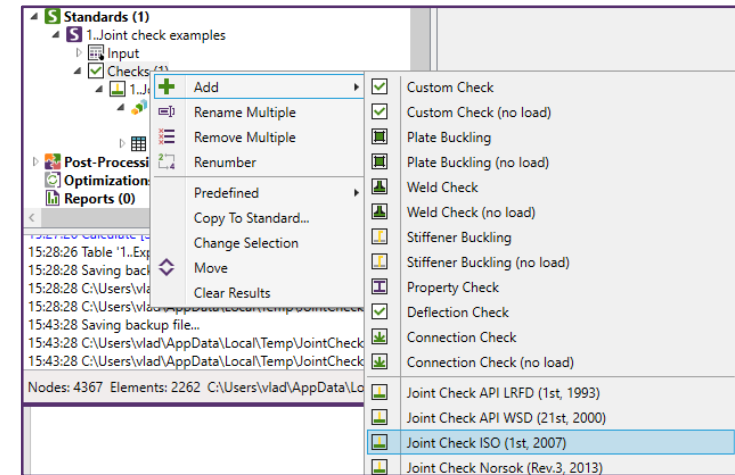
Alias: Check2.

4

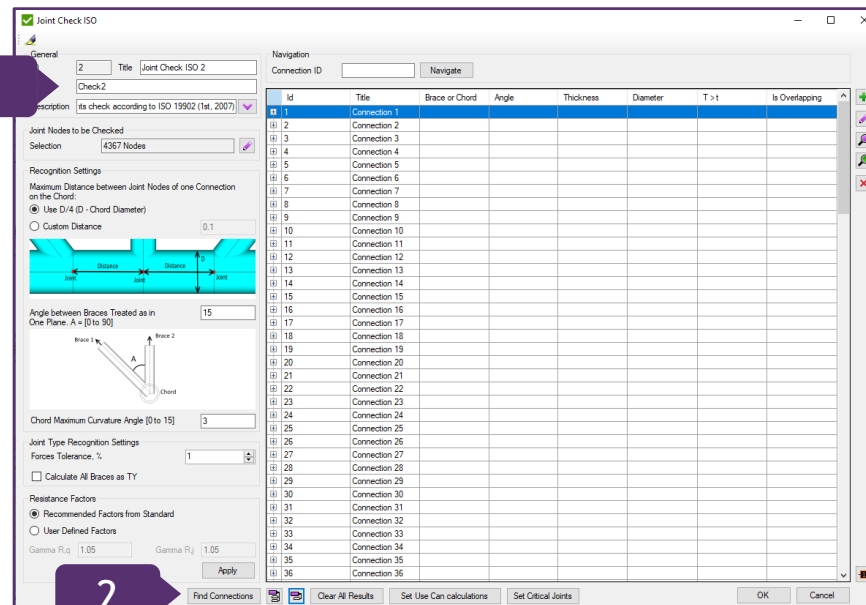
Execute Joint Check ISO 2->Criteria Plot.

Joint Check ISO
interface is similar
to Joint Check API

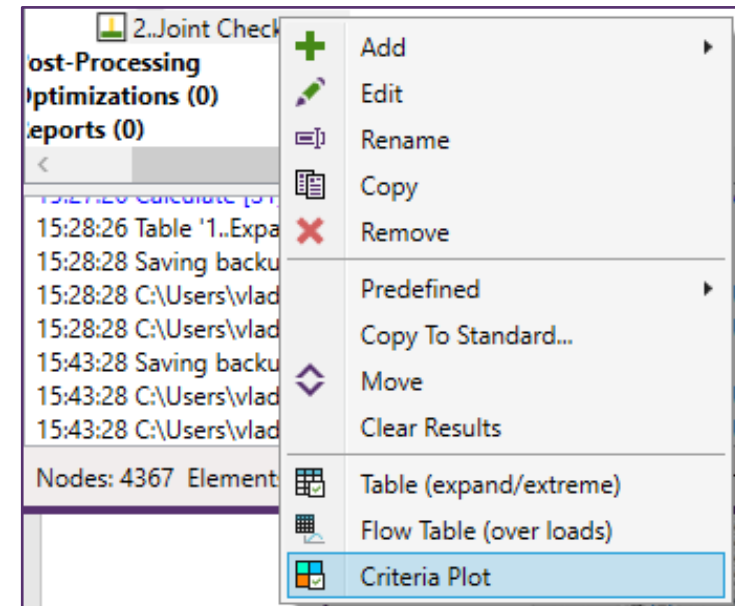
Joint Check ISO is
a part of the
standard ISO
19902 (first
edition, published
12 DEC 2007)




1

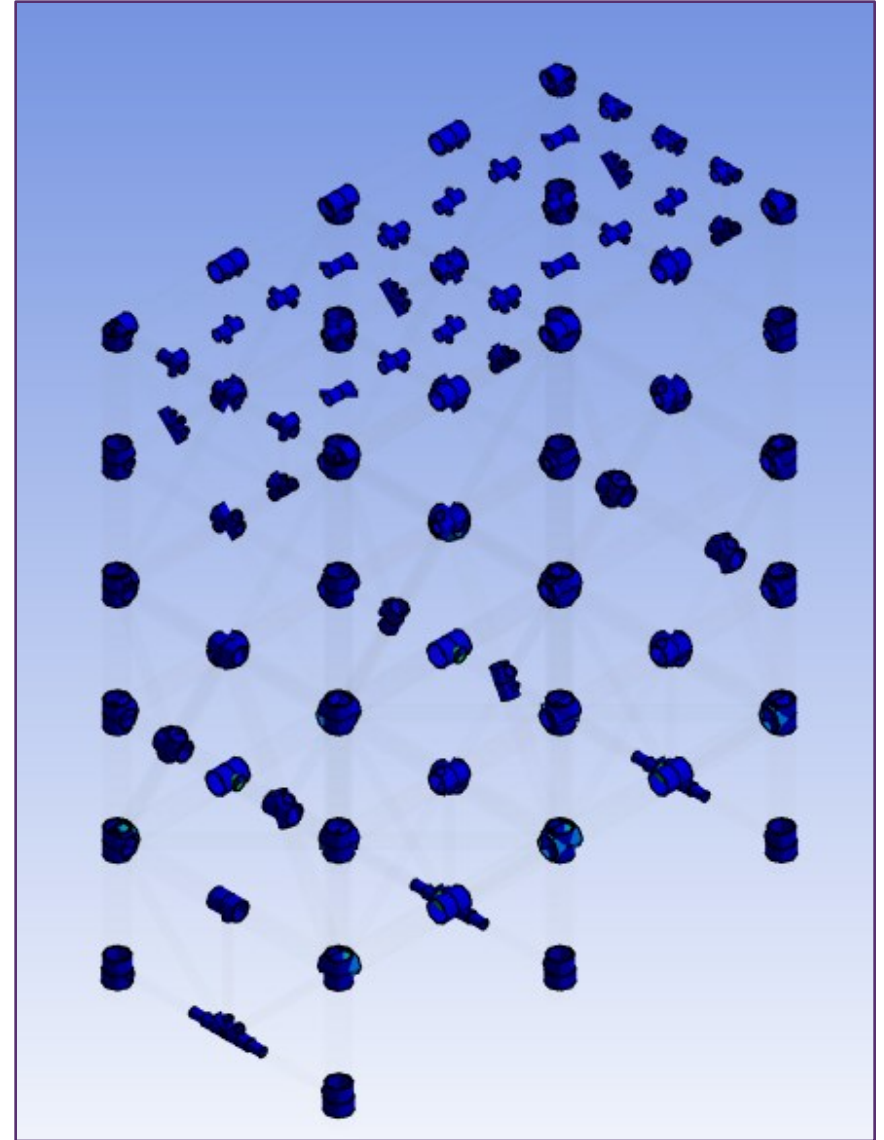
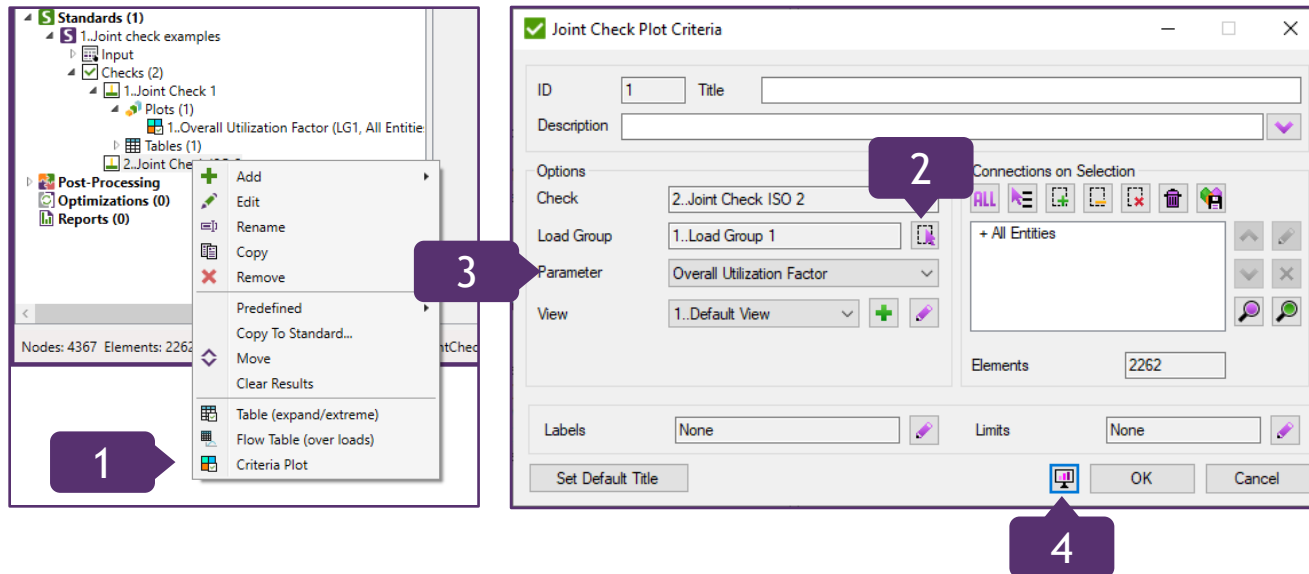


2



4

- 1 Execute Joint Check ISO 2->Criteria Plot.
- 2 *Select Load:* Load Group '1..Load Group 1'.
- 3 *Parameter:* Overall Utilization Factor.
- 4 Press  . Press OK.



1

Execute Checks->Add->Joint Check Norsok.

2

Press *Find Connections*.

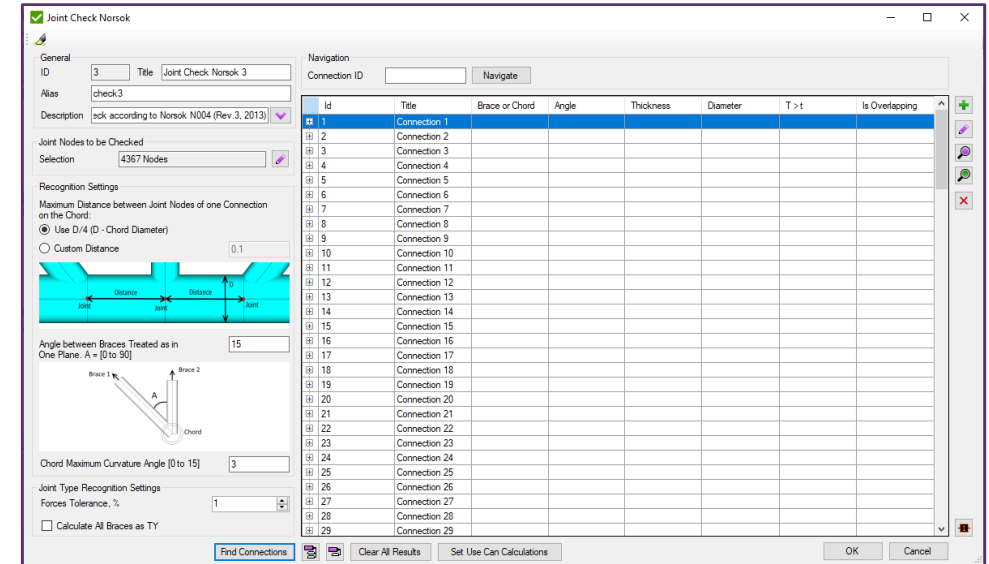
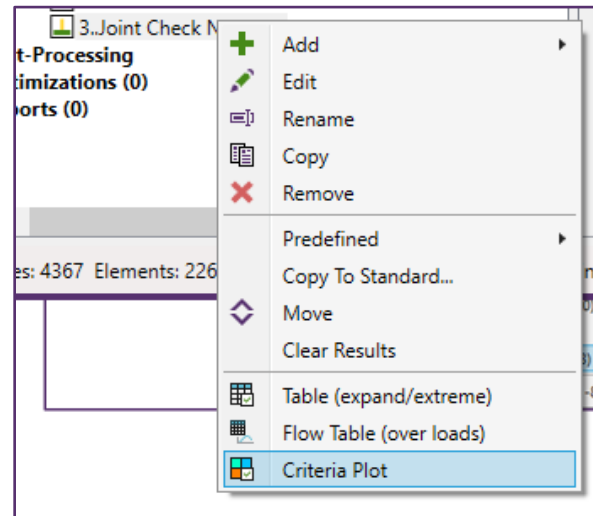
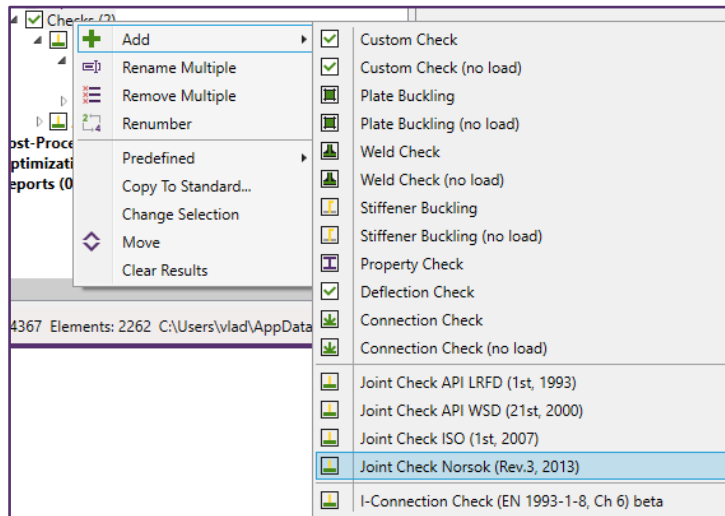
3

Alias: Check3.

4

Execute Joint Check Norsok 3->Criteria Plot.

Joint Check Norsok interface is similar to Joint Check API



Joint Check Norsok is a part of the standard Norsok N004 (Rev. 3, February 2013)

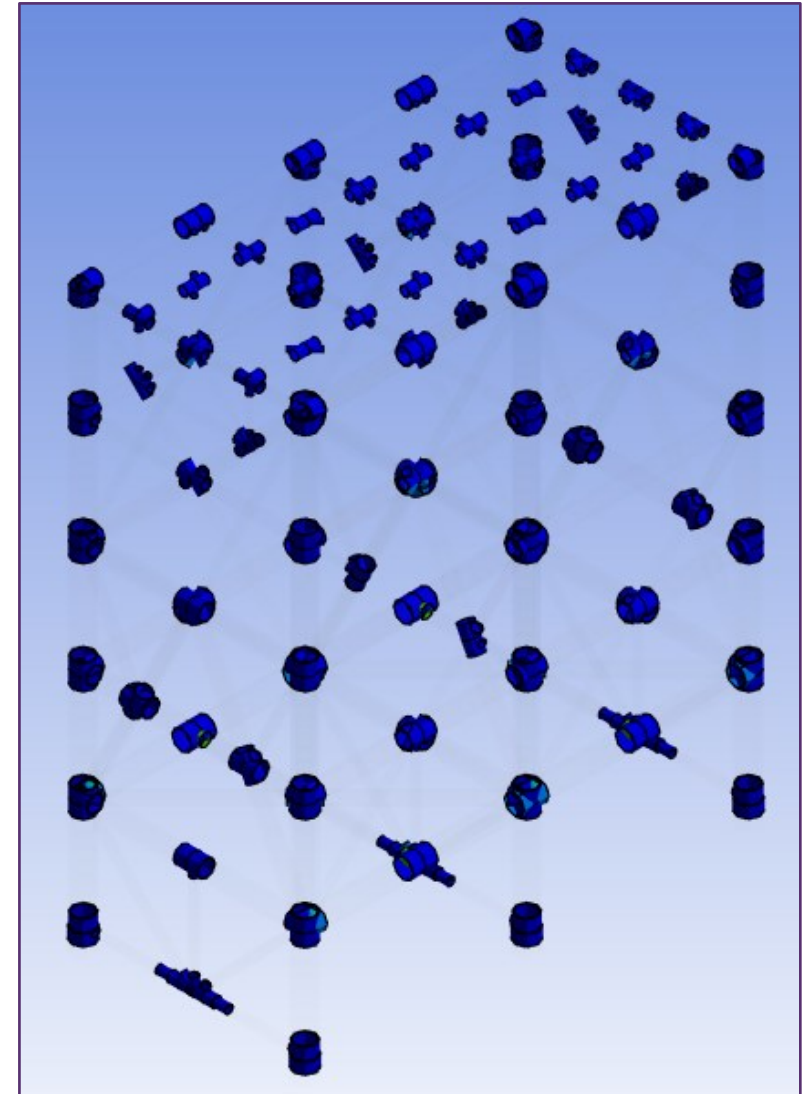
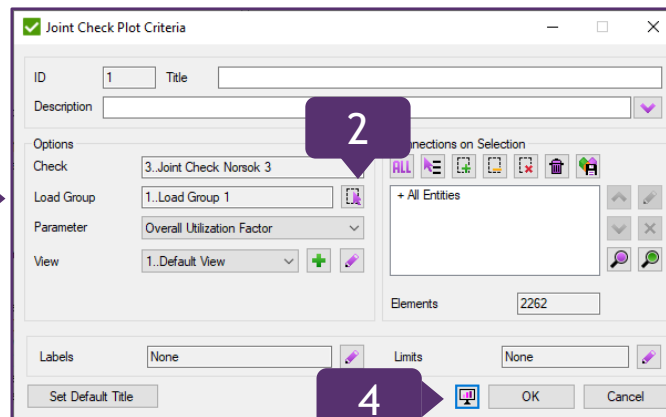
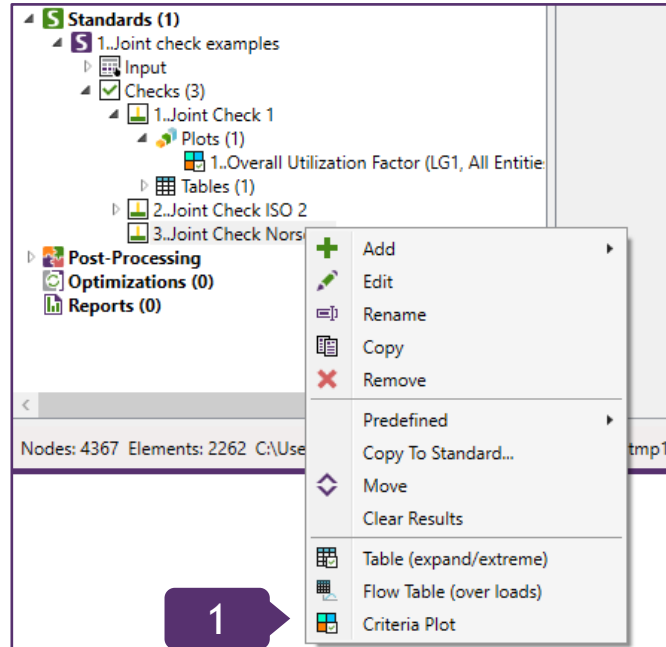
Joint Check Norsok

1 Execute Joint Check Norsok 3->Criteria Plot.

2 Select Load: Load Group '1..Load Group 1'.

3 Parameter: Overall Utilization Factor.

4 Press  . Press OK.



1

Execute *Reports* => *Add* => *Designer - Results*.

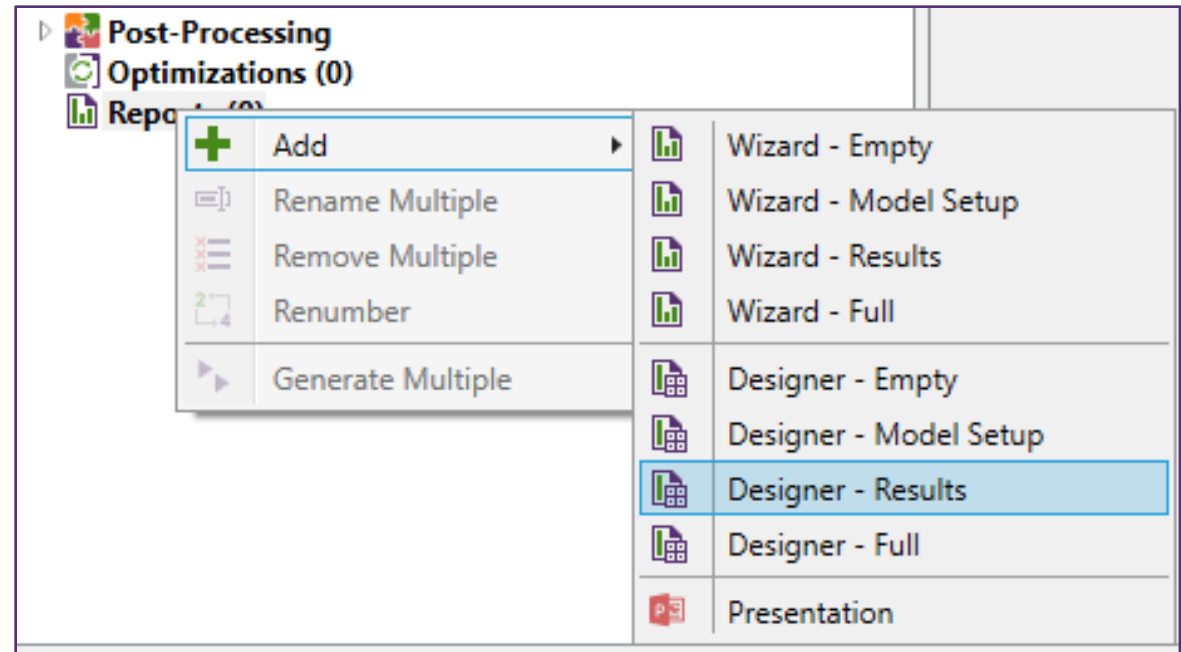
There are 4 templates of the reports:

Empty - only first page and preface items are included;

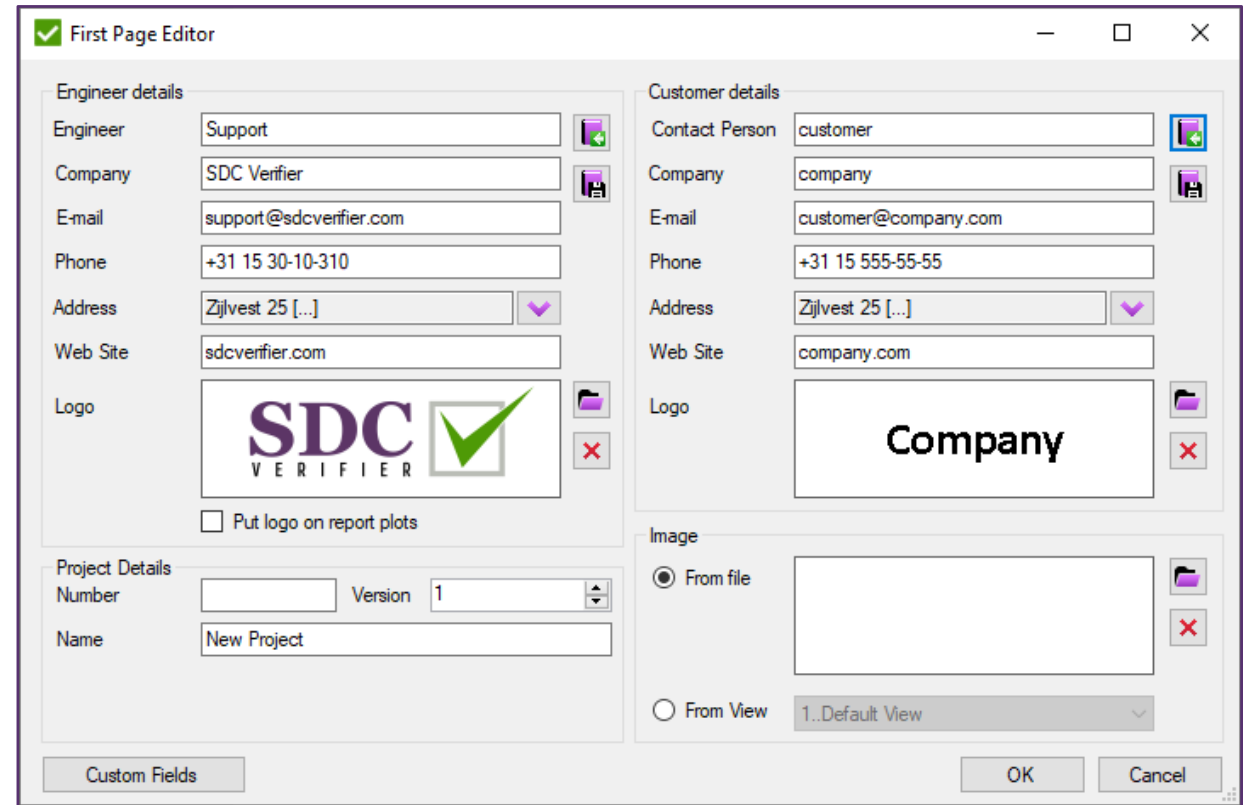
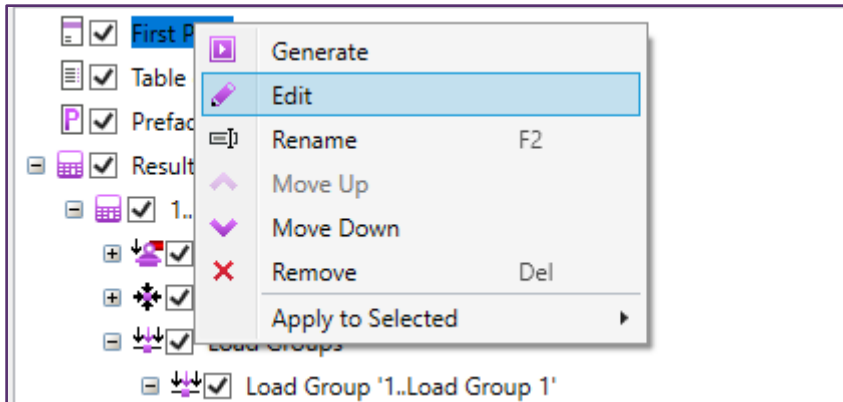
Model Setup - description of the model data (materials, properties, components, boundary conditions) is included;

Results - for each load extreme displacement tables, stress, and displacement plots are included. Predefined tables: sum of reaction forces, stresses/displacements summary tables. In addition, all standards are included with a set of tables/plots created in the project;

Full - Model Setup + Results + all tables/plots created in jobs.



- 1 Right-click on *First Page* => *Edit*.
- 2 Fill in information about the project.
- 3 Press *OK*.



A screenshot of the 'First Page Editor' dialog box. It contains two main sections: 'Engineer details' and 'Customer details'. The 'Engineer details' section includes fields for Engineer (Support), Company (SDC Verifier), E-mail (support@sdcverifier.com), Phone (+31 15 30-10-310), Address (Zijlvest 25 [...]), Web Site (sdcverifier.com), and a logo field showing the SDC Verifier logo. The 'Customer details' section includes fields for Contact Person (customer), Company (company), E-mail (customer@company.com), Phone (+31 15 555-55-55), Address (Zijlvest 25 [...]), Web Site (company.com), and a logo field showing the word 'Company'. There is also a 'Project Details' section with fields for Number and Name (New Project). At the bottom, there are buttons for 'Custom Fields', 'OK', and 'Cancel'.

Report exported to Microsoft Word

1 Press generate complete report.

2 Press to export to Word.

